## URO® MFPT COMPACT **PINSPOTTER**

#### **Low Cost Through Insulation Pinspotter** with Solid State Timer

Duro Dyne's Model MFPT "Compact" Pinspotter is ideal for medium production pinspotting on 24 gauge and lighter galvanized steel with the use of CP, SSP, BDEP or FTC style weld pins.

Weighing only 75 lbs., the MFPT is truly "Compact". It's overall size of 22" wide x 12" high x 8" deep makes it easily transported from job to job. The unit comes complete with 7 feet of gun cable, 30" of ground cable, a heat sink, a TP-8 Tip and a TP-2 Tip.

### **Electrical Specifications:**

- 220 Volts Single Phase
- 50/60 HZ
- 30 AMP Fuse required

#### DURO DYINE

Route 110 Farmingdale, NY 11735 2000 Duro Dyne 631-249-9000 Corporation Printed in USA 01/2001 FAX: 631-249-8346

#### DURO DYNE EAST DURO DYNE MIDWEST

3825 Symmes Rd. Fairfield, OH 45011 513-870-6000 FAX: 513-870-6005

COMPACT PINSPOTTER

> **DURO DYNE WEST** 15005 marguardt Ave. Santa Fe Springs, CA 90670 562-926-1774 FAX: 562-926-5778

#### **DURO DYNE CANADA**

THE DYNE

Item# 27113

5030 Francois-cusson Lachine, Quebec, Canada H8T 1B3 514-422-9760 FAX: 514-636-0328

## THE MFPT AS A BENCH TOOL

To use your work bench as a welding table, set the MFPT alongside the work bench. Cover the bench top with a copper sheet (.025) which acts as a permanent ground when duct rests on the bench top. Weld pins quickly weld every time. No burn marks or wasted pins due to misfires.

# **BRING THE MFPT TO THE WORK**

- When duct is too large to put on a bench, snap the ground clamp onto the duct and secure the insulation quickly by welding weld pins inside or outside of the duct as required.
- Eliminate the heat mark on the duct by using the simple "heat sink" on the opposite side of weld.

### USE THE MFPT AS A CONVENTIONAL PINSPOTTER

The MFPT Pinspotter can easily be used as a conventional pinspotter, (such as Duro Dyne's LF), by simply changing the gun welding tip. The weld pin tip is a tapered tip and can be tapped out of the gun assembly and replaced with the hollow tip (code TP-2, supplied). In this configuration a nail shaped weld pin is inserted into the tip, which is then pressed against the metal. A short burst, by depressing the trigger, will weld the pin in position. Insulation is then applied over the pin, and is secured by means of a washer (Spotter Clip), as illustrated.

## **RIB PIN SPECIFICATIONS**

CODE NO.	CP-12	CP-34	CP-100	CP-150	CP-200
Insulation Thickness	1/2"	1"	1"	1 1/2"	2"
Dimension "A"	1"	1"	1"	1"	1"
Dimension "B"	.150	.150	.150	.150	.150
Dimension "C"	.4"	.6"	.9"	1.4"	1.9"





