



A REGAL-BELOIT COMPANY



**More** *Than Just a Motor Company*



# WASHGUARD

WASHDOWN DUTY PT PRODUCTS

ELECTRIC MOTORS, GEAR REDUCERS, AC & DC DRIVES

## WASHGUARD WHITE EPOXY

*Enhanced Performance in Wet, Humid Areas*

White  
Duck



- Our original moisture-shedding “Duck” motor
- Durable RUST-OLEUM® white epoxy coating
- Stainless steel shaft, conduit box cover, nameplate, fan guard
- Special gaskets, slingers and seals
- Four endshield drains
- Moisture-resistant interior components
- Inverter rated IRISTM insulation system
- Single-phase, three-phase and DC SCR models
- NEMA and IEC metric frames in stock

# WASHGUARD ALL-STAINLESS

*Maximum Service in Critically Clean or Corrosive Environments*

**PREMIUM  
STAINLESS  
STEEL DUCK**



- All exterior components of 300 series stainless steel, including motor frame, endshield and conduit box castings
- Endshields o-ring sealed to frame
- IEEE 841 severe-duty features standard
- Meets demanding pharmaceutical requirements; also excellent for chemical-processing applications involving nitric acid and caustic lye
- Incorporates all WASHGUARD mechanical and electrical features, plus IRIS™ insulation system
- BISSC certified
- Viton seals, gaskets, and o-rings
- Hydrophobic breathers



**LEESON**

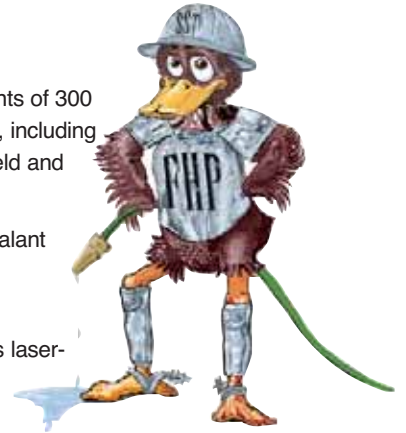
## WASHGUARD SST ALL-STAINLESS



### *Stainless Steel Tough for Demanding Washdown Applications*



- All exterior components of 300 series stainless steel, including motor frame, endshield and conduit box castings
- Moisture resistant sealant between frame and endbells
- Full-fact nameplate is laser-etched on the motor frame
- Built to withstand the demanding washdown environments found in the food processing, chemical processing and beverage industries
- No paint or coatings of any type are used on the exterior of the motor
- Four locations for T-drains provided on each endshield
- IRIS™ insulation system



**SST DUCK**

## WASHGUARD II PAINT-FREE

### *Superior, Extended Life in Severe Environments*



- Paint-free exterior — 300 series stainless frame, base, conduit box lid and fasteners
- Specially processed endshields and conduit box housing, qualified to withstand more than 2,500 hours of salt spray on external surfaces
- Etched stainless steel nameplate
- Proven WASHGUARD mechanical and electrical features
- IRIS™ insulation system
- BISSC certified for baking industry



**Super Duck**

# WASHGUARD & WASHGUARD ALL-STAINLESS GEAR REDUCER

## *Designed and Built to Withstand the Rigors of High-Pressure Washdowns*

LEESON Washdown Duty gear reducers are designed and built to withstand the rigors of high-pressure washdowns in many applications, including: food service, chemical, poultry processing, car washes and more. Built on the foundation of LEESON's industrial-duty Ironman™ by Ohio Gear line, these reducers add exclusive WASHGUARD or WASHGUARD All-Stainless features to ensure trouble-free operation.

Combine the gear reducer with a LEESON WASHGUARD or WASHGUARD All-Stainless motor for a gearmotor that boasts an unmatched ability to thrive under conditions that would quickly destroy most other motors and gear reducers.

### *Features*

- **WASHGUARD Reducers** – food-grade white epoxy paint provides superior durability in wet and caustic environments.
- **WASHGUARD All-Stainless Reducers** – 316 grade cast stainless steel housing and covers withstand severe duty environments.
- **Viton® double-lip seals** are up to five times more durable than nitrile seals and provide added resistance to chemicals common in washdown applications.
- **Patented Forsheda V-ring** on output shaft provides extra protection from high pressure water spray and other contaminants.
- **O-ring on “flat-faced” input flange** provides a positive seal against moisture intrusion.
- **Stainless steel output shaft** is corrosion resistant for long life.
- **O-rings on input and output covers** eliminate gaskets, sealants and leaks.
- **Food-Grade Synthetic Lubricant, Mobil SHC634**, meets USDA Class H2 standards.
- **Enviroseal** feature provides a vent-free and “sealed for life” design.
- **BISSC Certified** – Bakery Industry Sanitation Standards Committee



## MICRO SERIES WASHGUARD INVERTERS

### *Delivering “Big Drive” Features*



Combine LEESON's NEMA 4/12 or 4X SPEEDMASTER® Micro Series inverters with food-safe white epoxy-coated



Combine LEESON's NEMA 4/12 or 4X SPEEDMASTER® Micro Series inverters with food-safe all-stainless WASHGUARD® motors.

#### **1/2 through 60 HP features:**

- Food-safe epoxy finish or stainless steel enclosure
- Rugged heavy-gauge NEMA 12, 4/12 or 4X (stainless) IP65 dust-tight, water-tight steel enclosure with barrier-type terminal strips
- Plain-English readout for ease of programming and operation
- Intelligent Power Module, advanced IGBT electronics
- Selectable carrier frequencies for optimized motor performance and quiet operation
- Single and three phase input models available
- 115/230, 200-240, 400-480 and 480-590 VAC versions – for 50Hz or 60Hz applications

## SPEEDMASTER® DC SCR CONTROLS

### *Straightforward, Economical Speed Control*



Combine LEESON's NEMA 4/12 or 4X SPEEDMASTER® Micro Series inverters with food-safe Gear+Motors™.

#### **Fractional through 3 HP features:**

- Non-metallic NEMA 4X enclosures
- Precise 1% speed regulation
- Reversing and non-reversing versions available



# PACKAGED SOLUTIONS – A LEESON SPECIALTY

## *Specially Engineered Products*

Specially engineered washdown-duty motors and gearmotors are available from LEESON to meet specific application needs and wants. At our Design Center in Grafton, Wisconsin, collaborative engineering efforts come together to develop fast-track prototypes for customer evaluation. Then, flexible manufacturing processes allow production lots matched to OEM build schedules. Pictured are just a few of the many special WASHGUARD motors, gear reducers and gearmotors we have developed to meet customer application requirements.



LEESON's flexible epoxy coating systems allow custom runs of WASHGUARD and other severe-environment motors.



*Parallel-shaft DC SCR adjustable speed drive gearmotor for food packaging machine.*



*Metric flanged (B14) motor for close-coupling of European gear reducer.*



*All-Stainless gear+motor packages for nearly any severe duty environment.*



*Electrically special stainless steel motor for seafood processing equipment.*



*Stainless hollow output shaft WASHGUARD reducers for harsh duty applications.*



*Mechanically special WASHGUARD motor for the poultry processing industry.*



*NEMA C face, custom shaft motor for pump coupling.*



# WASHDOWN DUTY PRODUCTS

LEESON Electric offers a variety of Inverter Rated Motors and Gear+Motor packages to compliment our family of SPEEDMASTER® AC Adjustable Speed Drive products.

 <p>Vector Duty Motors 2000:1 Constant Torque</p>	 <p>High Efficiency WATTSaver® Motors</p>	 <p>F2 Mount 3-Phase Motors</p>
 <p>NEMA Efficient 3-Phase Motors</p>	 <p>Stainless Steel JM Pump Shaft Motors</p>	 <p>Stainless Steel General Purpose Motors</p>
 <p>JP Pump Motors</p>	 <p>IP55 WASHGUARD Duty White Epoxy Motors</p>	 <p>Blower Kits Available for 56T thru 326T Frame Motors</p>
 <p>WATTSaver® C-Face Motors</p>	 <p>IEC Metric Motors</p>	 <p>Available Gearbox/Motor Combinations</p>



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