# **TECO Westinghouse**

# ENGINEERED PRODUCTS

**TECO-Westinghouse Motor Company** is a leading manufacturer of electric motors, with a full line of induction, synchronous, and DC motors and generators available from 1/4 HP to 100,000 HP. We also supply motor controls and provide engineering services, genuine Westinghouse renewal parts, and large motor repairs.



## WORLD SERIES

• 250 HP to 30.000 HP

- Thermalastic<sup>®</sup> Epoxy Insulation System
- Rugged Thru-Bolt Construction and End Rings
- Copper or Copper Alloy Rotor Bars
- · Anti-Friction or Spherically-Seated, Self-Aligning, Split-Sleeve Bearings
- High Efficiency Designs Reduce Life-Cycle Costs
- API 541 Design Available (Rock541)



### SYNCHRONOUS MOTOR

- 1000 HP to 100.000 HP
- Anti-Friction or Spherically-Seated, Self-Aligning, Split-Sleeve Bearings
- Brush or Brushless Excitation
- Thermalastic<sup>®</sup> Epoxy Insulation System
- High-Speed and Slow-Speed Designs Available
- VFD Applications Available
- Special Mill and Marine Duty Designs Available



# DC MOTOR

- Ratings up to 35,000 HP for the Metals, Mining, Marine, and Special Application Markets
- Special Insulation Coatings to Maintain High Insulation Resistance over Life of the Motor
- "Balanced Spring" Commutator to Assure Long Brush Life and Minimal Maintenance
- Rugged Armature Featuring Keyless Fits
- Rugged Spiders Smoothly Transmit Torque
- Heavy-Duty Stators Offer Proven, Long Lasting Reliability
- Spherically-Seated, Self-Aligning, Split-Sleeve Bearings



### WOUND ROTOR

- Available from 25 HP to 20,000 HP
- Continuously Rated Slip Rings and Brushgear
- Heavy-Duty Rotor Construction for Dependable Service
- Thermalastic® Epoxy Insulation System
- Advanced Bearing System for Reliable Performance
- Rugged Frame Construction for Strength and Reliability
- Brush Lifting and Short Circuiting Devices Available
- Secondary Control Also Available



- Repair and Refurbish all Brands of Large Motors
- Engineering Studies and Evaluations
- Expert Field Service and Technical Assistance
- Redesign and Uprate of Westinghouse and TWMC Motors • Repairs Using OEM Materials and Process for Longer Life
- Engineered Solutions to Large Motor Problems
- High Voltage (to 13.8KV) Repairs with Global VPI
- Dual Frequency Load Testing
- Service Division Hotline
- 888-754-5006



## RENEWAL PARTS

- Renewal Parts for Over 400,000 Westinghouse and TECO-Westinghouse Form Wound – High Voltage Motors
- Built in Pittsburgh, PA, Buffalo, NY, and Round Rock, TX. **Engineered Replacement Components**
- AC Rotors and Stators
  - DC Armatures, Field Frames, and Commutators - Field Pole Assemblies

  - Replacement and Improved Design Cooling Packages (WPII, TEWAC, and TEAAC)





# **STOCK MOTOR PRODUCTS**

	SINGLE PHASE (TEFC)  1/3 HP to 10 HP 1800 RPM 115/230V through 2 HP, 280V for 3 HP and above 1.15 Service Factor, Continuous Duty Manual Reset Overload Protection Extra High Torque For Tough Applications (e.g. Farm Duty)	MAX-E2         1 HP to 300 HP, NEMA Premium Efficiency         460V only         HPE™ - High Pulse Endurance Wire (Inverter Duty)         All Cast Iron Construction and Epoxy Paint         Precision Balanced to a Peak Velocity Not Exceeding 0.08 in./sec.         CSA Certified for Class I, Division II, Groups B, C, and D, with Temperature Code T3C         CSA and UL Approved for Inverter Duty Per NEMA MG-1, Part 31
	ROLLED STEEL ODP         • 1/2 HP to 40 HP         • 230/460V; Useable on 200V and 208V         • HPE <sup>TM</sup> - High Pulse Endurance Wire (Inverter Duty)         • 1.15 Service Factor, Continuous Duty         • Multiple Mountings for 56T and 140T; Dual Mountings for 180T~280T Frames         • F1 - F2 Interchangeable for 180T~280T Frames         • 90 Degree Rotatable, Oversized, and Gasketed Conduit Box	MAX-E2/841 • 1 HP to 300 HP, NEMA Premium Efficiency • INPRO <sup>™</sup> Seals • HPE <sup>™</sup> - High Pulse Endurance Wire (Inverter Duty ) • All Cast Iron Construction and Epoxy Paint • Precision Balanced to a Peak Velocity Not Exceeding 0.08 in./sec. • CSA Certified for Class I, Division II, Groups B, C, and D, with Temperature Code T3C • Meets IEEE/841 Standards
	HIGH EFFICIENCY ODP         • 1 HP to 400 HP         • 230/460V through 125 HP, 460V only for 150 HP and above         • Full Voltage or WYE-Delta Starting         • 1.15 Service Factor, Continuous Rated         • HPE™ - High Pulse Endurance Wire (Inverter Duty)         • F1 – F2 Interchangeable         • Cast Iron Frames and End Brackets	MAX-HT  200 HP to 600 HP  Suitable for Across-the-Line Starting and WYE-Delta Starting NEMA Design C (Locked Rotor Torque = 200% FLT; Breakdown Torque = 250% FLT)  Thermal Protection (Thermistors, One Per Phase)  IP 55 Enclosure High Strength Steel Shaft, AISI 4140 Material Suitable for Vertical Mounting on Vertical Impact Crushers
	MAX-SE         • 1 HP to 200 HP         • 230/460V through 125 HP, 460V only for 150 HP and above         • Nameplated for 50 Hz, Operation @ 190/380V         • Dynamically Balanced, Die-Cast, Aluminum Rotor Reduces Overall System Vibration         • External Fan is Corrosion Resistant and Non-Sparking (≤ 100 HP)         • Footed C-Face and Round Body C-Face stocked up to 100 HP         • Drip Covers Available for Vertical Shaft Down Mounting	EXPLOSION PROOF 1 HP to 150 HP Class I, Division I, Group D; Class II, Division I, Groups E, F, and G HPE <sup>TM</sup> - High Pulse Endurance Wire (Inverter Duty) Non-Sparking, Brass Flingers on Both Ends Oversized Cast Iron Conduit Box Stainless Steel Breather Drains with Bronze Filters KLIXON® Temperature Limiting Device Footed C-Face and Round Body C-Face available 1 HP to 30 HP
	MAX-E1         • 3/4 HP to 800 HP         • NEMA Premium Efficiency ≤ 300 HP         • HPE™ - High Pulse Endurance Wire (Inverter Duty)         • CSA and UL Approved for Inverter Duty Per NEMA MG-1, Part 31         • Dynamically Balanced Pressure Die-Cast Aluminum Rotor         • Iron Oxide Proof Base, Polyurethane Finish         • CSA Certified for Class I, Division II, Groups B, C, and D, with Temperature Code T3C	GLOBAL SERIES MEDIUM VOLTAGE  100 HP to 1,000 HP TEFC and WPI Enclosures 2300/4160V Form Wound, Class F Insulation System with VPI 120 Volt Space Heater and 100 OHM Winding RTD's, 2 per Phase Available in NEMA Premium Efficiency TEFC Design (AEHG)
Carrie	MAX-E1/31         • 1 HP to 250 HP         • HPE™ - High Pulse Endurance Wire (Inverter Duty)         • Meets NEMA MG-1, Part 31 and CSA, UL Approved         • 10:1 Constant Torque, 20:1 Variable Torque         • Insulated Bearings for 324TS Frame and Larger         • Built – In Thermostats, One Per Phase         • Constant Speed Blowers and Encoders are Also Availble	DEFINITE PURPOSE MOTORS         • JM/JP Closed Coupled Pump Motors         • 1 HP to 40 HP, Both TEFC & ODP         • Washdown Duty Motors (TEFC)         • 1/2 HP to 10 HP         • Oil Well Pump Motors (ODP)         • 5 HP to 125 HP, 230/460/796V         • Metric Frame Motors         • 0.75 kw to 75 kw, 230/460V, 60 Hz; 190/380V, 50 Hz

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