

# Media

Behringer<sup>®</sup> PolyTherm<sup>TM</sup> Melt Blown filter cartridges are manufactured using 100% polypropylene resin in an extrusion process that meets FDA regulation 21CRF177.1520 for contact with food and beverages. They are an economical and disposable element. No binders, lubricants, surfactants, or antistatic agents are used in the manufacturing process. All PolyTherm<sup>TM</sup> cartridges are tested and certified under ANSI/NSF standard 42 for material requirements only. The media is manufactured using a computer-controlled process, where molten polymer is deposited into a circular crosssectional matrix, which gradually becomes tighter towards the inner diameter of the cartridge. This creates a strictly regimented, rigid element, with open surfaces on the outer diameter and gradually becomes tighter towards the internal diameter. Because of this graded density media, Behringer PolyTherm<sup>TM</sup> cartridges have higher dirt-holding capacities than competitor brands, resulting in higher flow rates with minimal resistance. The all polypropylene media's non-leaching construction ensures that there will be no media migration. This is essential in high-purity applications where a strictly regulated cleanliness is required. Behringer's Dura-Guard<sup>TM</sup> series of PolyTherm<sup>TM</sup> elements are an excellent source for an economical solution to most filtration requirements.



# Nominal Filtration Efficiencies FDA Grade Materials

# Performance:

Max Temperature:	160° F (70° C)*
Max Differential Pressure:	60 psid (4 bar) (Ambient temp)
Recommended Change Out:	25 psid (1.75 bar)
Nominal Filtration: (Micron sizes)	1, 3, 5, 10, 25 50, 75, 100, 150

# Features and Benefits

•All materials meet FDA regulation 177.1520 for food and beverage use

•Meets ANSI/NSF standard 42 for material requirements

•100% Polypropylene Construction provides a broad chemical compatibility

•Graduated Density provides twice the life of competitors filters

•Continuous fiber matrix prevents media migration and provides dimensionally stable construction

•Fixed Pore Structure provides optimum particle retention rates

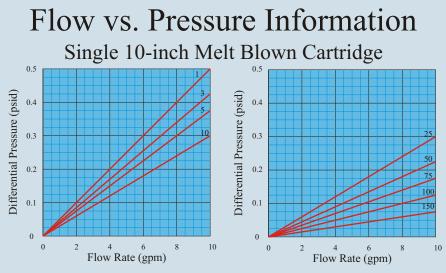
•Finish free construction provides optimum fluid purity and eliminates foaming conditions (No binders, lubricants, surfactants, or antistatic agents)

•Economical and disposable

•High dirt-holding capacity

# **Typical Applications** •Coolants

- •Chemicals
- •Detergents
- •Aerosol Products
- •Beverages •DI Pre Filters
- •Juices •Ro Prefilters
- •Photography Chemicals
- •Plating Solutions
- •Waste Effluent
- •Pharmaceuticals
- •Process Water
- •Water



# Pressure drop calculation:

Pressure drop curves are based on fluid with viscosity similar to water, and element length of 10 inches. P across the media is proportionally related to viscosity and element length. The formula for calculating different pressure drops is as follows: New P = P curve x viscosity(cP)/# of 10" lengths

## Notes:

1.) Max recommended flow rate of 5 gpm per 10 inch length. For best efficiencies, do not exceed 10 gpm per 10 inch length. All applications differ, and actual flow rates should be determined on an individual basis.

2.) Initial pressure drop should be kept as low as possible. Initial pressure drops over 5 psid may considerably decrease cartridge life.

# **Operating Conditions**

Max Operating Temperature: 160° F (70° C)

Max Permissible p: 60 psid (4 bar) @ ambient temp.

**Recommended Change-Out** p: 25 psid (1.75 bar)

Max Recommended Flow Rate: 5 gpm (19 lpm) per 10 in. Length<sup>1</sup>

## Construction

#### Media:

Polytherm<sup>™</sup> Dura-Guard<sup>™</sup> Melt-Blown FDA- Approved Polypropylene

### End Caps:

222 O-rings, 226 O-rings, Fins, DOE Caps, Spears, Flat Gaskets, Springs, Core Extenders

### Gasket / O-ring Materials:

Polyfoam, Buna-N, Viton, Silicone, EPR, Neoprene

#### **Outside Diameter:**

2.5 in. (63.5 mm)

### **Inside Diameter:**

1.06 in. (27 mm)

#### Nominal Lengths (in):

4<sup>3</sup>/<sub>4</sub>, 9<sup>3</sup>/<sub>4</sub>, 10, 19<sup>1</sup>/<sub>2</sub>, 20, 29<sup>1</sup>/<sub>2</sub>, 30, 39, 40, 50, 60

	D	MB	Table 1	Tab	le 2 Table 3	Table 4	
Lengt	h Table 1	<b>Filtration</b> 1	Rating Table 2	Adde	rs Table 3	Seals	Table 4
4.9	4.875 in. (half)	0.5 micron	25 micron	Omit	None	omit	None
9.8	9.75 Inch	1 micron	30 micron	C	Closed End Cap (1 end)	E	EPR
10	10 Inch (single)	3 micron	50 micron	222	222 O-ring / Closed	N	Neoprene
19.5	19.5 Inch	5 micron	75 micron	222F	222 O-ring / Fin End	V	Viton
20	20 Inch (double)	10 micron	100 micron	226	226 O-ring / Closed	S	Silicone
29.75	29.75 Inch	20 micron	150 micron	226F	226 O-ring / Fin End	В	Buna-N (Nitrile)
30	30 Inch (triple)			FG	Flat Gasket / DOE Caps	PF	Polyfoam
39	39 Inch			CS	Compression Seal		
40	40 Inch (quad)			PS	Polypropylene Spring		
50	50 Inch			PCE	PP Core Extender		
				TCE	304 S/S Core Extender		
				SCE	316 S/S Core Extender		

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