Gyrogage





Today's safety conscious users are paying greater attention to tube fitting performance. User studies indicate that, while superior fittings will greatly improve performance, problems still occur. Why? Data shows that the leading cause of performance loss is the incorrect assembly of the tubing and fitting. They found, for example, that:

- Difficult-to-reach fitting nuts were not always tightened.
- Improper ferrule set occurred because burrs, or too short a tube length after a bend, prevented tubing from being fully inserted
- Improper make-up was caused by missing ferrules, because a ferrule borrowed from a fitting in inventory was never replaced

HOKE has addressed all of these concerns with the HOKE Gyrogage!

TYPE OF PRODUCT

(HOKE Gyrogage)

	that all components are in place. HOKE exclusive
Scribing tool:	 Assures proper assembly by marking tubing to show that it has been properly inserted into fitting, and that fitting has been properly tightened.
Usable by both assembler and post assembly inspector:	Redundant method of verification.
Color-coded gages:	 Simplifies selection of appropriate system gage: metric (blue) or fractional (green). HOKE exclusive
Size markings:	 Simplifies selection of appropriate size gage.
Single tool per size:	• Eliminates need for extra tools; use one

Benefits

Features

Missing ferrule indicator:

Choice of marking methods:

TUBE SIZE -

Tube O.D. in

 Eliminates need for extra tools; use one tool for installation and inspection, even for hard-to-reach assemblies.

Maximizes system safety by confirming

 Adds flexibility to assembly and inspection with choice of marking systems: built-in scriber or separate ink marker*. HOKE exclusive

METRIC DESIGNATION

(millimeters)

How to Order

4 GG TUBE SIZE _____ J L___ Tube O.D. in 16^{ths} of an inch

Dimensions

B	
	←A

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		MM. (6mm)			ΤΥΡΕ Ο	F PRODUCT
					(HO	KE Gyrogage)
	Part Number	Tube Size	Α	В	С	Options:
						Replacement
	Fractional Size					Scribers*
	1GG	1/16	3 3/64	1 11/16	1	SPGGK1
	2GG	1/8	3 1/64	1 11/16	1	SPGGK2
	3GG	3/16	3 1/64	1 11/16	1	SPGGK3
-	4GG	1/4	3 17/64	1 11/16	1	SPGGK4
	6GG	3/8	3 15/32	1 13/16	1 1/8	SPGGK4
	8GG	1/2	4 3/64	1 31/32	1 1/4	SPGGK4
	10GG	5/8	4 35/64	2 5/8	1 5/8	SPGGK5
	12GG	3/4	4 47/64	2 11/16	1 3/4	SPGGK5
5	14GG	7/8	4 63/64	2 13/16	1 7/8	SPGGK5
	16GG	1	5 9/16	3 1/32	2	SPGGK5
	Metric Sizes	mm				
	3GG/MM	3	3 13/64	1 11/16	1	SPGGK2
	6GG/MM	6	3 1/4	1 11/16	1	SPGGK4
	8GG/MM	8	3 11/32	1 3/4	1 1/16	SPGGK4
	10GG/MM	10	3 1/2	1 13/16	1 1/8	SPGGK4
	12GG/MM	12	4 7/64	1 31/32	1 1/4	SPGGK4
	14GG/MM	14	4 3/16	2 15/32	1 9/16	SPGGK5
	16GG/MM	16	4 9/16	2 17/32	1 5/8	SPGGK5
	18GG/MM	18	4 23/32	2 5/8	1 11/16	SPGGK5
	20GG/MM	20	5 1/8	2 3/4	1 13/16	SPGGK5
	22GG/MM	22	4 61/64	2 13/16	1 7/8	SPGGK5
	25GG/MM	25	5 35/64	3 1/32	2	SPGGK5

6 GG / MM

* Gyrogage scribers can be quickly and easily replaced using the referenced kit numbers.