

Media

Behringer® PolyTherm™ Melt Blown filter cartridges are manufactured using 100% polypropylene resin in an extrusion process that meets FDA regulation 21CRF177.1520 for contact with food and beverages. They are an economical and disposable element. No binders, lubricants, surfactants, or antistatic agents are used in the manufacturing process. All PolyThermTM cartridges are tested and certified under ANSI/NSF standard 42 for material requirements only. The media is manufactured using a computer-controlled process, where molten polymer is deposited into a circular crosssectional matrix, which gradually becomes tighter towards the inner diameter of the cartridge. This creates a strictly regimented, rigid element, with open surfaces on the outer diameter and gradually becomes tighter towards the internal diameter. Because of this graded density media, Behringer PolyThermTM cartridges have higher dirt-holding capacities than competitor brands, resulting in higher flow rates with minimal resistance. The all polypropylene media's non-leaching construction ensures that there will be no media migration. This is essential in high-purity applications where a strictly regulated cleanliness is required. Behringer's Water-GuardTM series of PolyThermTM elements are nominally rated water-grade cartridges.

BEHRINGER[®] Water-GuardTM MB

All Polypropylene Melt Blown Depth Filter Cartridges

Nominal Filtration Efficiencies Commercial (water) Grade

Performance:

Max Temperature: $160^{\circ} F (70^{\circ} C)^*$

Max Differential Pressure: 60 psid (4 bar)

(Ambient temp)

Recommended Change Out: 25 psid (1.75 bar)

Nominal Filtration: 1, 3, 5, 10, 25 (Micron sizes) 50, 75, 100, 150

Features and Benefits

- •All materials meet FDA regulation 177.1520 for food and beverage use
- •Meets ANSI/NSF standard 42 for material requirements
- •100% Polypropylene Construction provides a broad chemical compatibility
- •Graduated Density provides twice the life of competitors filters
- •Continuous fiber matrix prevents media migration and provides dimensionally stable construction
- •Fixed Pore Structure provides optimum particle retention rates
- •Finish free construction provides optimum fluid purity and eliminates foaming conditions (No binders, lubricants, surfactants, or antistatic agents)
- •Economical and disposable
- •High dirt-holding capacity

Typical Applications

•Chemicals

•Detergents •Aerosol Products

•Beverages •Juices

•DI Pre Filters
•Photography Chemicals
•Pharm

•Pharmaceuticals

Coolants

•Plating Solutions

•Process Water

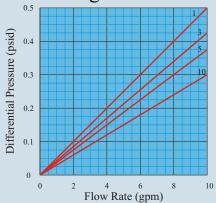
•Waste Effluent

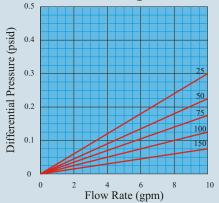
•Water



Flow vs. Pressure Information

Single 10-inch Melt Blown Cartridge





Pressure drop calculation:

Pressure drop curves are based on fluid with viscosity similar to water, and element length of 10 inches. P across the media is proportionally related to viscosity and element length. The formula for calculating different pressure drops is as follows: New P= P curve x viscosity(cP) /# of 10" lengths

Notes:

- 1.) Max recommended flow rate of 5 gpm per 10 inch length. For best efficiencies, do not exceed 10 gpm per 10 inch length. All applications differ, and actual flow rates should be determined on an individual basis.
- 2.) Initial pressure drop should be kept as low as possible. Initial pressure drops over 5 psid may considerably decrease cartridge life.

Operating Conditions

Max Operating Temperature:

160° F (70° C)

Max Permissible p:

60 psid (4 bar) @ ambient temp.

Recommended Change-Out p:

25 psid (1.75 bar)

Max Recommended Flow Rate:

5 gpm (19 lpm) per 10 in. Length¹

Construction

Media:

PolythermTM Water-GuardTM Melt-Blown FDA- Approved Polypropylene

End Caps:

222 O-rings, 226 O-rings, Fins, DOE Caps, Spears, Flat Gaskets, Springs, Core Extenders

Gasket / O-ring Materials:

Polyfoam, Buna-N, Viton, Silicone, EPR, Neoprene

Outside Diameter:

2.5 in. (63.5 mm)

Inside Diameter:

1.06 in. (27 mm)

Nominal Lengths (in):

 $4\frac{3}{4}$, $9\frac{3}{4}$, 10, $19\frac{1}{2}$, 20, $29\frac{1}{2}$, 30, 39, 40, 50, 60

Table 2

Adders

Table 1

Table 3 Table 4

Length Table 1 4.9 4.875 in. (half) 9.8 9.75 Inch 10 10 Inch (single) 19.5 19.5 Inch 20 20 Inch (double) 29.75 29.75 Inch 30 30 Inch (triple) 39 39 Inch 40 40 Inch (quad)

50 Inch

50

Filtration	Rating Table
0.5 micron	25 micron
1 micron	30 micron
3 micron	50 micron
5 micron	75 micron
10 micron	100 micron
20 micron	150 micron

Adder	Table 3
Omit	None
C	Closed End Cap (1 end)
222	222 O-ring / Closed
222F	222 O-ring / Fin End
226	226 O-ring / Closed
226F	226 O-ring / Fin End
FG	Flat Gasket / DOE Caps
CS	Compression Seal
PS	Polypropylene Spring
PCE	PP Core Extender
TCE	304 S/S Core Extender
SCE	316 S/S Core Extender

Seals	Table 4
omit	None
Е	EPR
N	Neoprene
V	Viton
S	Silicone
В	Buna-N (Nitrile)
PF	Polyfoam

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