

L8 SERIES

INSTRUMENT VALVE

Size Range: 1/4" to 1"

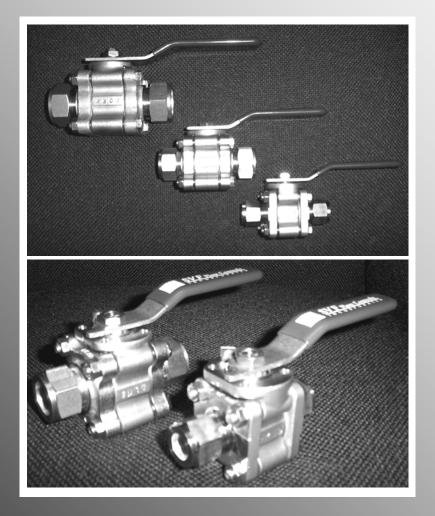
End Connections: Compression Ends or Mix/Match

Body Material: 316 Stainless Steel End Materials: 316 Stainless Steel

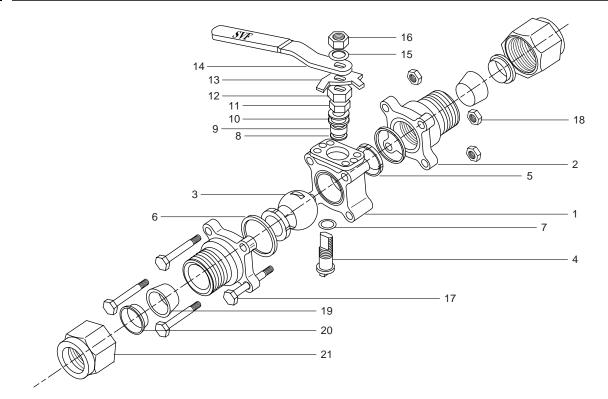
Ball & Stem: 316 SS, Alloy 20, Monel, Hast-C

Service Application: Tubing Systems Gas Systems General Industrial Seats: PTFE, RTFE, TFM, NRG, DELRIN, UHMWPE, PEEK, VX1

Body Seals: PTFE, EPDM, GRAPHOIL, UHMWPE, BUNA, VITON



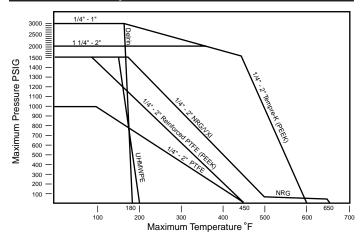
Series L8 Valve Components



No.	Description	Material	
1	Body	316 SS	
2	Body Connector/Pipe End	316 SS	
3	Ball	316 SS	Alloy 20
		Monel	Hastelloy C
4	Stem	316 SS	Alloy 20
		Monel	Hastelloy C
5	Seat	PTFE	RTFE
		NRG	Delrin
		UHMWPE	PEEK
		VXI	
6	Seal	PTFE	EPDM
		Graphoil	UHMWPE
		Buna-N	Viton
7	Stem Thrust Ring	NRG	
8	Stem Packing	NRG	
	1		

No. Description Material 9 Gland Packing Stainless Steel 10 Belleville Washer Stainless Steel 11 Packing Nut 1/2"-1' Stainless Steel 12 Lock Tab Stainless Steel 13 Handle Stop Stainless Steel 14 Handle 1/2"-1" Stainless Steel 15 Lock Washer Stainless Steel 16 Handle Nut 1/2"-1" Stainless Steel 17 Body Connector Bolt Stainless Steel 18 Body Connector Nut Stainless Steel 19 Front Ferrule Stainless Steel 20 Back Ferrule Stainless Steel 21 Nut Stainless Steel-Silver Plated

Pressure-Temperature Data



Operating Torque (Lbf. In.)

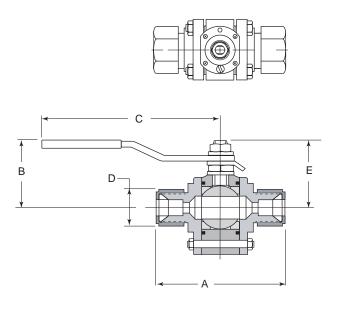
Maximum Pressure - Clean, clear fluid

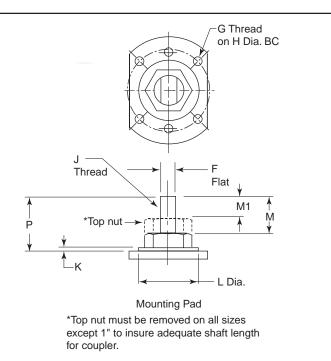
Size	PTFE	RTFE	Delrin	PEEK	UHMWPE	NRG
1/4"	30	35	50	150	50	50
3/8"	30	35	50	150	50	50
1/2"	30	35	50	150	50	50
3/4"	30	50	60	150	75	50
1"	60	125	90	400	100	150

Contact SVF for other conditions.

Series L8 Dimensions & Weights







Dimensions & Weights (ins., lbs)

Size	Port	Α	В	С	D	Е	F	G	н	J	K	L	М	M1	Р	Wt.
1/4	0.44	3.03	1.81	4.49	0.56	1.50	0.22	M5	1.42	3/8-24 UNF	0.04	1.00	0.30	-	0.35	1.1
3/8	0.44	3.11	1.81	4.49	0.68	1.50	0.22	M5	1.42	3/8-24 UNF	0.04	1.00	0.30	-	0.35	1.1
1/2	0.44	3.35	1.81	4.49	0.88	1.50	0.22	M5	1.42	3/8-24 UNF	0.04	1.00	0.30	-	0.35	1.1
3/4	0.56	3.74	1.87	4.49	1.25	1.59	0.22	M5	1.42	3/8-24 UNF	0.04	1.00	0.31	-	0.35	1.8
1	0.81	4.53	2.40	5.75	1.50	2.19	0.29	M5	1.65	7/16-20 UNF	0.06	1.23	-	0.31	0.68	3.0

The above dimensions are to only 2 decimal places. SVF is not responsible for mounting kits not supplied by SVF.

Features & Benefits

Features

- Encapsulated body seal
- ▲ Live loaded stem assembly
- ▲ Down stream sealing
- ▲ Heat treated ferrules
- ▲ Silver plated nut
- ▲ Three-piece design

▲ Quarter-turn operation

General notes

Benefits

- ▲ Exhibits superior fluid containment in high pressure aplications.
- ▲ Compensates for thermal expansion and contraction, maintains tight seal.
- ▲ Reduces torque and seat wear for longer life; allows use of smaller actuator.
- ▲ Assures continuous tight seals.
- ▲ Reduces galling on threads, increases valve longevity.
- ▲ Allows for in-line maintenance & pipe end variations. Easily automated with pneumatic or electric actuator.
- A Quick opening. Handle indicates valve position.

Assembly Instructions:

1. Insert the tubing until it rests against the counterbored pipe end.

2. Verify the nut is tight then, simply tighten the nut 1 1/4 turns.

Reassembly Instructions: (Fittings may be repeatedly assembled and disassembled)

1. Insert the tubing end with the previously set ferrules into the counterbored pipe end.

2. Repeat steps 1 and 2 in Assembly Instructions.

Construction:

SVF tube fittings are composed of four precision parts: pipe end, nut, front ferrule and back ferrule. By screwing the nut into the pipe end, the front ferrule is tightly compressed against the tube by curling inward. The back ferrule bites into the tube and achieves the connection of tube and fitting, assuring a tight seal.

Product Line



Series R8 **Process Quality**



Series P3 High Pressure



Series N8 Steam & Thermal Fluid

Aero



Series L8 Instrument Valve



Series B8 Full Port



Series D6/D7 **Diverter Valve**



Series SB7-CleanFLOW High Purity



Series E8 "Therma-Safe'



ASi-Position Controllers



Aero-Lite Light Weight Actuator



Fire Safe Flanged



ProSpec Custom Valves





Series 79 Hastelloy-C

How to Order



Series 41, B41, B42 Flanged



Series C8 Chlorine



AL6XN Process Quality

<u>1" L8 6 6 6 7 T LL OPTIONS</u>											
SIZE	STYLE	BODY & END MATERIAL	BALL & STEM MATERIAL	SEAT	SEAL	ENDS	OPTIONS				
1/4" 3/8" 1/2" 3/4" 1"	L8	6 - 316 Stainless Steel	3 - Monel 6 - 316 Stainless Steel 8 - Monel 9 - Hastelloy C	T - PTFE R -RTFE N - NRG (Steam) D -Delrin V - VXI	T - PTFE B - Buna-N N -Neoprene E - Ethylene Propylene Rubber (EPR, EPDM)	LL - Compression Ends CM - Compression Male	 O2 Cleaning Locking Device Oval Handle Spring Return 				
			,	U -UHMWPE K - Tempre K	V -Viton G - Graphoil	Male (without nuts ferrules)	 Spring Return Handle Electro-Polish 				



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