

## Fig. 1001 - Sway Brace Attachment

**Size Range** — Pipe size to be braced: 2½" thru 8" IPS.\* Pipe size used for bracing: 1" and 1¼" Schedule 40 IPS.

**Material** — Carbon Steel

**Function** — For bracing pipe against sway and seismic disturbance. The pipe attachment component of a sway brace system: The Fig. 1001 is used in conjunction with a TOLCO 900 Series fitting and joined together with bracing pipe per NFPA 13, forming a complete sway brace assembly.

**Features** — Can be used to brace schedules 7 through 40 IPS. Field adjustable, making critical pre-engineering of bracing pipe length unnecessary. Unique design requires no threading of bracing pipe. Can be used as a component of a four-way riser brace. Comes assembled and ready for installation. Fig. 1001 has built-in visual verification of correct installation. See installation note below.

**Installation Note** — Position Fig. 1001 over the pipe to be braced and tighten two hex head cone point set bolts until heads bottom out. A minimum of 1" pipe extension is recommended. Brace pipe can be installed on top or bottom of pipe to be braced.

**Approvals** — Underwriters Laboratories Listed in the USA (**UL**) and Canada (**cUL**). Approved by Factory Mutual Engineering (**FM**). Included in our Seismic Restraints Catalog approved by the State of California Office of Statewide Health Planning and Development (**OSHPD**). For additional load, spacing and placement information relating to OSHPD projects, please refer to the TOLCO Seismic Restraint Systems Guidelines.

**Finish** — Plain

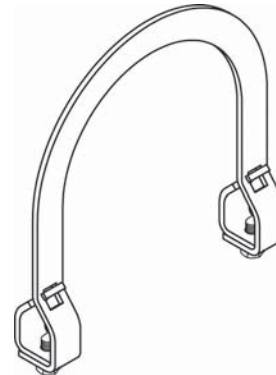
**Note** — Available in Electro-Galvanized and HDG finish.

**Order By** — Indicate pipe size to be braced followed by pipe size used for bracing, figure number and finish.

**Important Note** — The Fig. 1001 is precision manufactured to perform its function as a critical component of a complete bracing assembly. **To ensure performance, the UL Listing requires that the Fig. 1001 must be used only with other TOLCO bracing products. The Fig 1001 is not intended for use with the Fig. 907 4-Way Longitudinal Brace Attachment.**

**US AND INTERNATIONAL PATENT APPLICATION IN PROCESS**

Component of State of California OSHPD Approved Seismic Restraints System



Maximum Design Load Sch. 7 - 1600 lbs. Sch. 10 & 40 w/1" Brace Pipe - 2015 lbs. Sch. 10 & 40 w/1¼" Brace Pipe - 2765 lbs.
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FM Approved Design Loads* 2½" - 2400 lbs. 3" - 4" - 2500 lbs. 5" - 8" - 1500 lbs.
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