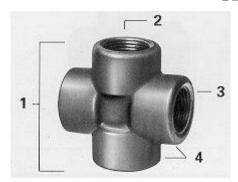
## FORGED STEEL FITTINGS AND UNIONS

## GENERAL INFORMATION





## **Threaded Fittings**

- 1. Class 2000, 3000 and 6000 for threaded fittings.
- 2. Industry standardized thread forms are assured through rigid adherence to ANSI/ASME B1.20.1 standards.
- 3. Quality threads are assured and controlled by ANPT gauging standards. Qualified gauge calibration programs are maintained on all inspection and test equipment.
- 4.Extended reinforcing bands beyond the critical depth of threading ensure that wall thickness dimensions are maintained.

## **Socket Weld Fittings**

- $1.\ Class\ 3000,\ 6000$  and 9000 for socket weld fittings.
- 2. Forging design and geometry ensure minimum thickness conditions are always exceeded.
- 3. Concentric socket and through bores minimize turbulance and waterway flow restrictions.
- 4.Extended reinforcing bands and center distance to socket bottom dimension ensure minimum wall thickness dimensions are exceeded.
- Engineered and manufactured from materials in accordance with the relevant ASTM material specifications.

1/8" - 4" ASTM A 105, ASME SA105 1/8" - 2 ½" ASTM A182, Grade F5, F9, f11 and F22

- Capitol Forged Steel fittings and Unions meet the latest revisions of ANSI B16.11 and MSS SP83 and MSS SP79 dimensional standards.
- Permanent heat code identification and pipe size markings on fittings and unions ensure full traceability from raw material to finished product.
- Forged steel shapes are machined from solid forgings with grain flow and strength designed in to meet the most stringent operating conditions.
- Extensive in-process final inspection, certification and quality assurance records are maintained for future reference.

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