

**NOMINAL WALL THICKNESS**

NOM PIPE SIZE	WALL THICKNESS (NOMINAL/MINIMUM <sup>1</sup> )												
	SCH. 5S <sup>2</sup>	SCH. 10S <sup>2</sup>	SCH. 10 <sup>3</sup>	SCH. 20 <sup>3</sup>	SCH. 30 <sup>3</sup>	SCH. 40S <sup>2</sup>	SCH. 40 <sup>3</sup>	STD <sup>3</sup>	SCH. 80S <sup>2</sup>	XS <sup>3</sup>	SCH. 80 <sup>3</sup>	SCH. 160 <sup>3</sup>	XXS <sup>3</sup>
1/2	.065/.057	.083/.073	-	-	-	.109/.095	.109/.095	.109/.095	.147/.129	.147/.129	.147/.129	.188/.164	.294/.257
3/4	.065/.057	.083/.073	-	-	-	.113/.099	.113/.099	.113/.099	.154/.135	.154/.135	.154/.135	.219/.192	.308/.270
1	.065/.057	.109/.095	-	-	-	.133/.116	.133/.116	.133/.116	.179/.157	.179/.157	.179/.157	.250/.219	.358/.313
1 1/4	.065/.057	.109/.095	-	-	-	.140/.122	.140/.122	.140/.122	.191/.167	.191/.167	.191/.167	.250/.219	.382/.334
1 1/2	.065/.057	.109/.095	-	-	-	.145/.127	.145/.127	.145/.127	.200/.175	.200/.175	.200/.175	.281/.246	.400/.350
2	.065/.057	.109/.095	-	-	-	.154/.135	.154/.135	.154/.135	.218/.191	.218/.191	.218/.191	.344/.301	.436/.382
2 1/2	.083/.073	.120/.105	-	-	-	.203/.178	.203/.178	.203/.178	.276/.242	.276/.242	.276/.242	.375/.328	.552/.483
3	.083/.073	.120/.105	-	-	-	.216/.189	.216/.189	.216/.189	.300/.262	.300/.262	.300/.262	.438/.383	.600/.525
3 1/2	.083/.073	.120/.105	-	-	-	.226/.198	.226/.198	.226/.198	.318/.278	.318/.278	.318/.278	-	-
4	.083/.073	.120/.105	-	-	-	.237/.207	.237/.207	.237/.207	.337/.295	.337/.295	.337/.295	.531/.465	.674/.590
5	.109/.095	.134/.117	-	-	-	.258/.226	.258/.226	.258/.226	.375/.328	.375/.328	.375/.328	.625/.547	.750/.656
6	.109/.095	.134/.117	-	-	-	.280/.245	.280/.245	.280/.245	.432/.378	.432/.378	.432/.378	.719/.629	.864/.756
8	.109/.095	.148/.130	-	.250/.219	.277/.242	.322/.282	.322/.282	.322/.282	.500/.438	.500/.438	.500/.438	.906/.793	.875/.766
10	.134/.117	.165/.144	-	.250/.219	.307/.269	.365/.319	.365/.319	.365/.319	.500/.438	.500/.438	.594/.520	1.125/.984	1.000/.875
12	.156/.136	.180/.158	-	.250/.219	.330/.289	.375/.328	.406/.355	.375/.328	.500/.438	.500/.438	.688/.602	1.312/1.148	1.000/.875
14	.156/.136	.188/.164	.250/.219	.312/.273	.375/.328	-	.438/.383	.375/.328	-	.500/.438	.750/.656	1.406/1.230	-
16	.165/.144	.188/.164	.250/.219	.312/.273	.375/.328	-	.500/.438	.375/.328	-	.500/.438	.844/.738	1.594/1.395	-
18	.165/.144	.188/.164	.250/.219	.312/.273	.438/.383	-	.562/.492	.375/.328	-	.500/.438	.938/.821	1.781/1.558	-
20	.188/.164	.218/.191	.250/.219	.375/.328	.500/.438	-	.594/.520	.375/.328	-	.500/.438	1.031/.902	1.696/1.723	-
22	.188/.164	.218/.191	.250/.219	.375/.328	.500/.438	-	-	.375/.328	-	.500/.438	1.125/.984	2.125/1.859	-
24	.218/.191	.250/.219	.250/.219	.375/.328	.562/.492	-	.688/.602	.375/.328	-	.500/.438	1.219/1.067	2.344/2.051	-

ALL DIMENSIONS ARE IN INCHES

<sup>1</sup> - 87 1/2% OF NOMINAL, APPLICABLE TO FITTINGS AND WELD NECK FLANGES

<sup>2</sup> - B36-19 (STAINLESS STEELPIPE)

<sup>3</sup> - B36-10 (WELDED AND SEAMLESS WROUGHT STEEL PIPE)

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