



Furnaces 3 Zone High Temperature

- Widest Operating Range
- Three Zone Control
- Long Plateau Length

This more recent addition to our long-established range of metrology furnaces offers an alternative for those who prefer 3-Zone furnaces to Heat-Pipe technology. The three zones create a controlled volume of constant temperature within the furnace in which High-Temperature Fixed Points such as Aluminum, Silver and Copper can be frozen and melted. Because High-Temperature thermometers can be easily contaminated by metallic vapors, great care has been taken to eliminate the use of metals throughout the calibration volume. The cell holder is made of alumina.

A ceramic equalizing block is available comprising a closed ended tube, alumina tubes to house the sensors being compared, and alumina powder to act as an equalizing media.

The sensor for the main controller is a mineral insulated type N thermocouple which has been found to be more stable than the type R thermocouple. In addition two slave controllers compensate for any temperature gradient along the furnace by eliminating any temperature difference that they sense.

There is a cooling coil in the lid with connections to circulate tap water to keep the furnace lid cool protecting the SPRT and reducing heat load into the lab. A flow of 0.5 to 1 litre per minute is required at temperatures above $700^{\circ}C$

This 3-Zone Furnace can be used for the realizations of Tin, Zinc, Aluminum, Silver, Gold and Copper points, or with an optional equalizing block used for annealing or comparison calibration.



Long plateaus from Fixed Point Cells Self-Tuning controller optimizes each Fixed Points performace 3 zones controlled to compensate for end loss to give a perfect profile

> 960mm 00mm 560mm 115kg

Model Temperature Range	465 200°C to 1200°C	Dimensions Height 9 Width 6 Depth 5 Weight
Uncertainty	<1 to 2mk (with cells)	
Control	0.1°C Resolution	
Furnace Depth	500mm	Accessories 465-04-00 Cell holder assembly 465-02-06 Ceramic Equalizing Bl
Diameter	100mm	
Communications	Included as standard	
Power	110VAC 50/60Hz 3kw or 230VAC 50/60Hz 3kw with internal transformer option	How to order 465 3 Zone Metrological Furnac