

Rivet Rack Components

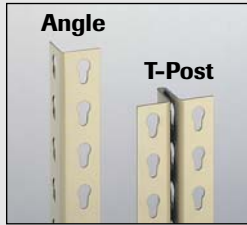
EASY 1-2-3 STEPS TO DESIGNING YOUR OWN UNITS

- Determine the Size of Uprights Needed (qty. 4).**
Use angle posts for ends of rows and for stand-alone sections.
Use t-posts for intermediate uprights on multiple section rows.
- Determine Width of Unit.**
Choose from: (A) Single Rivet Light Duty Beam
(B) Double Rivet Medium Duty Beam
(C) "C" Channel Heavy Duty Beam
- Determine Depth of Unit.**
Choose from Single Rivet or Double Rivet.

Storage Rack

1 14-Gauge Steel Uprights

Height	Cat. No.	Cat. No.
	Angle Post	T-Post
39"	72001H	-
60"	72003H	72017H
72"	72004H	72018H
84"	72005H	72019H
96"	72006H	72020H
120"	72007H	72021H
144"	72008H	72022H



Angle posts are 1 1/2" x 1 1/2",
T-Posts are 3" x 1 1/2".

2 and 3 14-Gauge Steel Beams

(A) Single Rivet Light Duty Beam - 3/4"w x 1"h

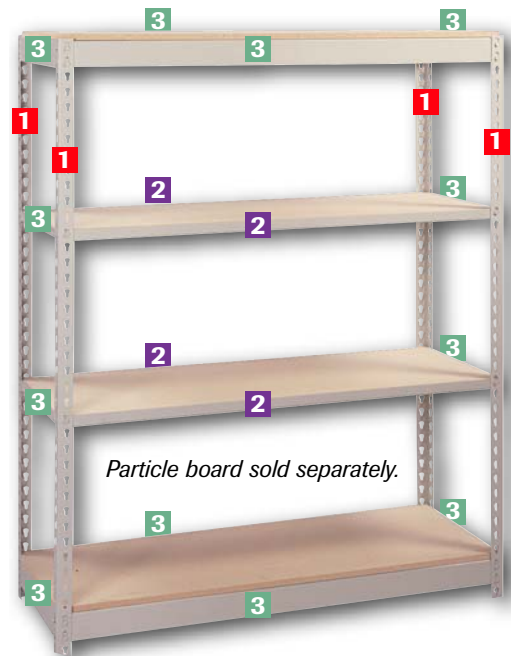
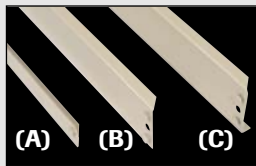
NOTE: Beam may be used for width or depth dimension, however, double rivet beams must be used at minimum at top and bottom locations for both depth and width directions for stability.

(B) Double Rivet Medium Duty Beam - 3/4"w x 2 5/8"h

NOTE: Beam may be used for width or depth dimension. Depth dimension not to exceed 48".

(C) "C" Channel Heavy Duty Beam - 3/4"w x 2 1/16"h
NOTE: Beam is recommended for width dimension only.

(D) "D" Double Rivet Low Profile Beam



Particle board sold separately.

- Each rack will require 4 uprights, 2 width beams per level, 2 depth beams per level. NOTE: Beams wider than 60" also require center supports.
- All units utilizing single rivet beams require double rivet beams on both the top and bottom levels.

Hanging Bar

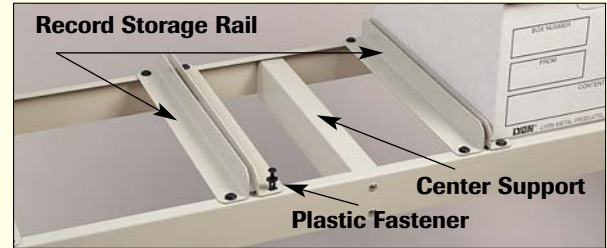
Wall Tie

Double Row Tie

Rivet Rack Accessories

- No. 72110 - Wall Tie 9"L, Fastens back to wall
- No. 72115 - Double Row Tie 18"L, Ties double rows together
- No. 72120 - Hanging Bar 36"L, For clothes hangers
- No. 72121 - Hanging Bar 42"L, For clothes hangers
- No. 72122 - Hanging Bar 48"L, For clothes hangers
- No. 72123 - Hanging Bar 60"L, For clothes hangers
- No. 72130 - Rivet Rack Tire Beam 60" (not shown)

Record Storage Rail



- No. 72095 - Record Storage Box Support Rails 1 1/2"w x 16"d*
 - No. 72096 - Record Storage Box Support Rails 1 1/2"w x 32"d*
- *Can only be used with 72052HR.

Center Supports

Overall: 1 1/2"w x 2 1/2"h. Use with beams wider than 60".

- No. 72070 - 12"d Center Support
- No. 72071 - 15"d Center Support
- No. 72072 - 16"d Center Support
- No. 72073 - 18"d Center Support
- No. 72074 - 24"d Center Support
- No. 72075 - 30"d Center Support
- No. 72076 - 32"d Center Support
- No. 72077 - 36"d Center Support
- No. 72078 - 42"d Center Support
- No. 72079 - 48"d Center Support



Tie Plates

Lock posts together to join two or more racks side by side.

No. 72090 - 2 7/8" x 2 5/8"

Beam	Cat. No.	Cap.*	Cat. No.	Cap.*	Cat. No.	Cap.*	Cat. No.	Cap.*
Width	Single	Double	"C" Channel	"D" Channel				
12"	72025H	350	72040H	-	N/A	-	N/A	-
15"	72026H	350	72041H	-	N/A	-	72100	-
16"	72027H	350	72042H	-	N/A	-	N/A	-
18"	72028H	350	72043H	-	N/A	-	72101	-
24"	72029H	350	72044H	-	N/A	-	72102	-
30"	72030H	350	72045H	-	N/A	-	72103	-
32"	N/A	350	72046H	800	N/A	-	N/A	-
36"	72031H	350	72047H	800	N/A	-	72104	-
42"	72032H	250	72048H	800	N/A	-	72105	-
48"	72033H	250	72049H	1000	N/A	-	72106	-
60"	N/A	-	72050H	800	72060H ⁽¹⁾	1500	N/A	-
69"	N/A	-	72051H ⁽¹⁾	800	72061H ⁽¹⁾	1400	N/A	-
69"	N/A	-	72052HR ⁽¹⁾	800	N/A	-	N/A	-
72"	N/A	-	72053H ⁽²⁾	800	72062H ⁽²⁾	1400	N/A	-
84"	N/A	-	72054H ⁽²⁾	700	72063H ⁽²⁾	1300	N/A	-
96"	N/A	-	72055H ⁽²⁾	650	72064H ⁽²⁾	1200	N/A	-

Capacities based on dead weight evenly distributed over the entire surface per pair of beams

*Capacity in lbs. per shelf.
¹Requires one center support.
²Requires two center supports
³Beam punched for box support rails.