



CONTACT ADHESIVE 22-09

COLOR

Wet: White

Dry: Clear

SERVICE TEMPERATURE

-10°F to 220°F

WEIGHT PER GALLON

9 lbs.

COVERAGE

Contact cements usually require application at approximately 200 sq. ft. per gallon of surface to be bonded. This may vary depending on the surface and method of application.

AVERAGE NONVOLATILE

55 to 60% by weight.

BONDING TIME

The adhesive must dry before bonding. The adhesive is dry when the color changes from white to clear. It usually takes one half hour, but this depends on ambient conditions. After drying, you have a bonding time of one (1) hour.

SAFETY

Wet: Non-Flammable. Water based.

Dry: Slow burning.

CAUTION

Use with adequate ventilation. Avoid prolonged or continued breathing of vapor. Avoid prolonged or repeated contact with skin. Wash with soap and water if contacted. In an emergency, call a physician. Keep out of reach of children.
VOC=0.04 lbs/gal or 5 gms/Liter

DESCRIPTION

22-09 Contact Adhesive is a water based adhesive that is milky white when wet, but dries to form a clear film. It has excellent adhesion to polystyrene foam, wood, fabrics and other materials. 22-09 Contact Adhesive is an excellent fabrication adhesive for use with polystyrene insulation.

METHOD OF APPLICATION

Brush, roller or spray

LIMITATIONS

Urethane foam may be warped by water based material. Test before using. Keep from freezing. Do not apply below 50°F.

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Use clean equipment. Spray equipment should be stainless steel construction. Apply adhesive in an even coat to both surfaces. Allow to dry before bonding. When dry, align the coated surfaces and press them firmly together.

CLEAN-UP

Warm, soapy water or Trichloroethylene

ASBESTOS FREE

Warranty Terms: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

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