



Eco-STUCK N.F. CONTACT CEMENT 22-08

**COLOR**

Amber

SERVICE TEMPERATURE

-20° to 220°F
(-29 to 104°C)

COVERAGE

200 sq. ft./gal. of surface to be adhered. The coverage rate is dependent on the surface being covered and the application method.

WEIGHT PER GALLON

11.9 lbs.

AVERAGE NONVOLATILE

Approximately 12.5% by weight.

BONDING TIME

0 to 25 minutes

The drying time depends on the temperature, humidity and film thickness.

SAFETY

Flammability:

Wet: Non-Flammable

Dry: See UL Classification

Threshold Limit Value of Solvent Vapor (TLV): 100 ppm.

LIMITATIONS

Do not apply below 40°F (4°C) or above 110°F (43°C). The solvent in 22-08 may attack some plastic foams. Test compatibility before using it.

CAUTION:

Vapor harmful. Contains chlorinated solvent. Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged or repeated contact with skin. Do not take internally. In an emergency, call a physician. Keep out of reach of children.

MAX= VOC 10.3 Lbs/gal; 1236 grams/liter

DESCRIPTION

22-08 Eco Stuck N.F. Contact Cement is a fast drying nonflammable contact cement. It is designed for spray or brush application and is suitable for bonding laps, adhering plastic foams, and laminating foam backed vinyls and cloths to fiberglass or other materials.

SPECIFICATION COMPLIANCE

Mil-A-24179 Type III

METHOD OF APPLICATION

Spray, brush.

MATERIAL PREPARATION

Always stir 22-08 before using.

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry before application. Using a brush or air atomizing spray equipment apply 22-08 in a thin even coat to both surfaces. Before bonding, the contact cement should be dry to touch. Press the surfaces together. There is no repositioning. This is a contact cement.

CLEAN-UP

Trichloroethylene or Toluol

ASBESTOS FREE**UNDERWRITERS LABORATORIES, INC.®****CLASSIFIED ADHESIVE****SURFACE BURNING CHARACTERISTICS****66H9**

R10070

Applied to Inorganic Reinforced Cement Board

USCCNC

Flame Spread

10

10

Smoke Developed

0

0

Tested as applied at a coverage rate of 200 sq. ft./gal (4.9m²/L)

Flash point – not applicable.

Warranty Terms: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

Mon-Eco Industries, Inc.

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