



ADHESIVE 85-65

**COLOR**

Off white

SERVICE TEMPERATURE

-40°F to 195°F

COVERAGE

300 to 900 sq. ft./gal

The coverage rate is dependent on the surface being covered and the application method.

WEIGHT PER GALLON

8.8 lb.

AVERAGE NONVOLATILE

45% by weight

BONDING TIME

0-12 minutes. The bonding time depends on the temperature, humidity and film thickness.

SAFETY

Flammable

Wet: Non-Flammable

Dry: See U.L. Classification

ASBESTOS FREE**CAUTION:**

This is a water based adhesive, but use with adequate ventilation to avoid prolonged breathing of vapors. We know of no harmful effects, but some persons may become upset by mild odor. Avoid prolonged or repeated contact with skin. Irritation could result. Wash with soap and water. Avoid contact with eyes, if splashed in eyes, flush with clean water to remove. If irritation results consult physician. Do not take internally, if ingested, contact a physician. Keep out of reach of children.

VOC=0.0 lbs/gal or 0 gms/Liter

DESCRIPTION

85-65 Adhesive is a water based adhesive designed for adhering fiber-glass to various materials. 85-65 Adhesive is ideally suited for Roll Coater operations because it is non-flammable, fire resistive and easy to use, yet offers fast tack and high coverage rates for economy. It is a milky white liquid when applied but dries to a clear film.

LIMITATIONS

Keep from freezing. Apply between 50°F (10°C) and 110°F (43°C). Cold temperature extend tack time.

METHOD OF APPLICATION

Roll Coater

MATERIAL PREPARATION

Do not thin. Ready to use.

APPLICATION

This product is for industrial use only. It should be applied by trained qualified craftspeople. 85-65 Adhesive can be applied by roller coating. Solid type rollers are recommended for more even adhesive pick-up and to insure uniform high coverage applications of the adhesive film.

CLEANUP

Water, Trichloroethylene or MEI 44-10

**UNDERWRITERS LABORATORIES, INC.®
CLASSIFIED ADHESIVE****SURFACE BURNING CHARACTERISTICS
66H9**

| | | |
|---|--|------------|
| R10070 | Applied to Inorganic Reinforced Cement Board | |
| | <u>USC</u> | <u>CNC</u> |
| Flame Spread | 5 | 5 |
| Smoke Developed | 0 | 0 |
| Tested as applied at a coverage rate of 300 sq. ft./gal. (7.1m ² /L) | | |
| Flash point – Not applicable. | | |

Warranty Terms: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALLIABILITY FOR INCIDENTAL OR CONSEQUENTIALDAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

Mon-Eco Industries, Inc.

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