



# FABRICATION ADHESIVE

## 22-26

### COLOR

Tan

### SERVICETEMPERATURE

-40°F to 180°F  
(-40° to 82°C)

### COVERAGE

50 to 60 sq.ft. /gal

### WEIGHT PER GALLON

7.9 lb.

### AVERAGE NON-VOLATILE

60% By Weight

### BONDING TIME

5 to 20 minutes

### SAFETY

Wet: Flammable

### CAUTION

Flammable mixture. Red label. Do not use near heat, sparks or open flame. Use with adequate ventilation. Avoid prolonged breathing of vapor or contact with skin. Do not take internally. In case of an emergency, call a physician. Keep out of reach of children.

### VOC= 3.16#/GAL OR 379 GRAMS/LITER

### CLEAN-UP

Mineral Spirits

### ASBESTOS FREE

### DESCRIPTION

Fabrication Adhesive 22-26 is a high strength, copolymer adhesive designed for adhering expanded or extruded polystyrene board insulation to itself and to other surfaces, such as steel, plywood, gypsum board, plaster or dry (cured) concrete substrates.

### APPLICATION METHOD

Trowel, caulking gun or power extrusion.

### DIRECTIONS FOR USE:

This product is for industrial use only. It should be applied by trained and qualified craftspeople.

Do not thin. Product should be stored in a heated environment (70°F/20°C) for at least 48 hours prior to use. Test surfaces for compatibility. Do not apply to surfaces where temperature exceeds 95°F.

Be sure all surfaces are clean, dry and oil free.

The surface should be free of anything that will impair adhesion. Apply to desired surface using a notched trowel 3/16" W x 3/16"D x 5/16" between. Press the trowel to obtain beads of adhesive at a rate of 50 to 60 sq. ft./gal. Press the insulation firmly to the substrate. After positioning remove or separate the insulation from the substrate and allow at least 5 to 10 minutes for the solvent to flash off or evaporate. Important: To Insure That There Is No Solvent Attack To The Insulation, The Solvent Must Be Allowed To Completely Evaporate. After allowing solvent to flash, reinstall the insulation to the desired position using firm and uniform pressure.

**Warranty Terms:** The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

**Terms of Warranty:** Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

**Mon-Eco Industries, Inc.**

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