



MONO-TACK S.E. SPRAY ADHESIVE

22-66



COLOR

White

SERVICE TEMPERATURE

-10 to 180°F
(-23 to 82°C)

COVERAGE

400 sq. ft./gal.

The coverage rate is dependent on the surface being covered and the application method.

WEIGHT PER GALLON

10.6 lb.

AVERAGE NONVOLATILE

56% by weight

BONDING TIME

0 to 12 minutes

The bonding time depends on the temperature, humidity and film thickness.

SAFETY

Flammability:

Wet: Non-flammable.

Dry: See UL Classification.

LIMITATIONS

Keep from freezing.

Apply between 50°F (10°C) and 110°F (43°C)

Cold temperatures extend tack time.

CAUTION:

Use with adequate ventilation. Avoid prolonged or repeated breathing of vapor. Avoid prolonged repeated contact with skin. Do not take internally. In an emergency, call a physician. Keep out of reach of children.

ASBESTOS FREE

VOC=1.5 lbs/gal or 138 gms/Liter

DESCRIPTION

22-66 Mono-Tack S.E. Spray Adhesive is a soft creamy white, water based spray adhesive that dries to a clear fire-resistive film. This adhesive is designed for fiberglass to fiberglass, fiberglass to metal applications, and edge coating duct liner. 22-66 develops very quick tack for a water based adhesive. It is ideal for sheet metal shops and assembly line operations where adhesive safety and performance are demanded.

SPECIFICATION COMPLIANCE

NFPA 90A& 90B

ASTM C916, Type I

Passes edge burning resistance test

METHOD OF APPLICATION

Brush, spray, roller.

MATERIAL PREPARATION

Do not thin.

APPLICATION

This product is for industrial use only. It should be applied by trained and qualified craftspeople. Be sure surfaces are clean and dry.

22-66 Mono-Tack S.E. Spray Adhesive can be spray applied with air atomizing spray equipment. Low ratio pumps with regulators for air and material can be used. Explosion proof equipment is not necessary. Pinwelding may be done immediately.

Apply a uniform coat of 22-66 to the insulation for fastest tack development. To bond press firmly in place. Contact Mon-Eco Industries, Inc. for detailed instructions.

CLEANUP

Wet: Hot soapy water

Dry: 44-10

UNDERWRITERS LABORATORIES, INC.® CLASSIFIED ADHESIVE

SURFACE BURNING CHARACTERISTICS 66H9

R10070	Applied to Inorganic Reinforced Cement Board	<u>USC</u>	<u>CNC</u>
Flame Spread		10	15
Smoke Developed		0	0
Test as applied at a coverage rate of 300 sq. ft./gal. (7.1 m2/L)			
Flash point – not applicable.			

Warranty Terms: The physical and chemical properties of this product are representative of the typical average values derived in accordance with test methods deemed acceptable, and can vary when subjected to normal manufacturing methods. These values are supplied only as a technical service and are subject to change without notice. To be sure information is current call Mon-Eco Industries, Inc.

Terms of Warranty: Warrantor, Mon-Eco Industries, Inc. warrants satisfactory results of this product only when recommendations herein established are followed. The recommendations for use are established upon tests and information deemed reliable. We recommend that adequate testing be made by the user to determine if the product is suitable for the intended purpose and use. Warrantor assumes no responsibility beyond replacement or refund of the purchase price of this product, since warrantor has no control over the methods and application of its product, methods and conditions of transportation, handling and storage of the product. WARRANTOR EXPLICITLY DISCLAIMS ALL LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGE. No agent or representative of Mon-Eco Industries, Inc. has the authority to change or extend these conditions.

Mon-Eco Industries, Inc.

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