

THE PROFESSIONAL'S FORMULA FOR SUCCESS™

HENR 256

The Professional's Formula For Success when installing many types of carpet and felt-backed sheet flooring. This premium, installer grade dual purpose adhesive is excellent for light to moderate traffic areas. HENRY 256 can be installed immediately after spreading, has quick initial grab, and has ample working time for most installations.

	HENRY 256
Backings	
Jute	BETTER
Action Bac® (polypropylene)	BETTER
Nonbacked Needlepunched	BETTER
Urethane Foam	BETTER
Latex Foam (rubber)	BETTER
Unitary	BETTER
Unitary Action Bac®	GOOD
Hot Melt	GOOD
Woven	GOOD
Urethane Laminate	GOOD
Felt-Backed Sheet Flooring	GOOD

Better = 5-Year Warranty.
Good = 1-Year Warranty.

1/8 - 1/16

ROUGH-BACKED CARPET V-NOTCH 1/8"D x 1/8"W x 1/16"A 90-108 sq. ft. (10-12 sq. yds)/gal.

SMOOTH-BACKED CARPET V-NOTCH 3/32"D x 3/32"W x 3/32"A 144-162 sq. ft. (16-18 sq. yds)/gal.

1/16 = 1/1 1/16 1/16 1/16

FELT-BACK ROTOVINYL (Porous substrates) SQ-NOTCH 1/16"D x 1/16"W x 1/16"A 140-160 sq. ft. (16-18 sq. yds)/gal. FELT-BACK ROTOVINYL

1/32 = 11 11 11 1/16 5/64

(Non-porous substrates) U-NOTCH 1/32"D x 1/16"W x 5/64"A 225-275 sq. ft. (25-30 sq. yds.)/gal.

HENRY

The W.W. Henry Company 400 Ardex Park Drive Aliquippa, PA 15001 (724) 203-8000

Customer Service and Technical Information 1-800-232-4832

Visit our Web site: wwhenry.com

SUBSTRATES:

HENRY 256 Dual Purpose Adhesive will bond to all substrates listed below but specific installation recommendations for the flooring should come from the flooring manufacturer:

- Concrete
- Wood and wood underlayments; wood subfloors should be suspended
- Existing well-bonded resilient flooring; not perimeter bonded or cushion-backed
- Ceramic tile, terrazzo, marble, and polymeric poured floors
- Properly mixed and applied powder underlayments and embossing levelers
- Primed, poured-in-place gypsum subfloors
- Radiant heated subfloors where the surface temperature does not exceed 85°F (29°C)

INSTALLATION TIPS:

- Condition the area to be installed, adhesive, and carpet to 65°F (18°C) or above for 48 hours before, during, and for 48 hours after installation.
- Subfloor must be smooth, sound, dry, clean, and free dirt, wax, polish, paint, and all
 other foreign matter which may interfere in a good bond, including curing agents and sealers.
- Always run a calcium chloride and alkali test over concrete on any grade level or any
 other substrate over on or below grade concrete. For accurate results, curing agents
 must be removed in areas where tests will be run. Moisture test results should meet
 the flooring manufacturer's recommendations but should not exceed
 5 pounds/1000 ft²/24 hours. Alkali readings should be 5 to 9.
- Stir any liquid on the surface into the adhesive and full spread using the recommended trowel notching. Recommended trowel sizes are guidelines only, and are minimum requirements. Rough, porous concrete and heavily textured carpet backings may require deeper notches. A 100% transfer of adhesive into the carpet backing, while maintaining full coverage of the substrate, must be obtained.
- Before installing stiff-backed carpet or installing over nonporous substrates, allow the
 adhesive to set open to develop some tackiness. For all other carpet installations, install
 the carpet immediately into wet adhesive. For felt-backed sheet flooring, no open time
 is required over concrete. For all other substrates, allow adhesive to set open up to 10
 minutes. Do not let adhesive skin over.
- After appropriate open time, cut, fit, and reposition within 40 minutes. Working time will
 vary based on job conditions, substrate, temperature, and humidity.
- Roll the flooring in both directions using the flooring manufacturer's recommended roller (normally 75-100 lbs.). Stiff carpet should be re-rolled in 2 hours.
- Cut and seal all seams as recommended by the flooring manufacturer.
- Remove wet adhesive residue using a clean, white cloth dampened with soapy water.
 Use mineral spirits for dried adhesive residue carefully following warnings on container.
- Restrict heavy traffic over carpet for 24-48 hours and do not expose to water from cleaning or other sources for a minimum of 30 days.
- Protect sheet flooring installations when moving heavy appliances and/or rolling loads.

HENRY Commitment

HENRY is committed to helping you get the best results in professionally installed floors. 70 years of experience combined with our relationships with the leading resilient, wood and carpet manufacturers ensure that you receive the products and the support you need to complete the job successfully and profitably.

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