

STA-SMOOTH® LITE BRAND JOINT COMPOUND



► GENERAL INFORMATION

Sta-Smooth Lite is 30% lighter than Sta-Smooth HS and features excellent workability and easy sanding. Its primary use is as a finish coat over joints on walls and untextured ceilings. It is not intended for taping.

As with Sta-Smooth HS, Sta-Smooth Lite's quick-setting formula also promotes quality and efficiency on the production floor.

► FEATURES/BENEFITS

- Easy mixing.
- Easy sanding.
- Available in five working-set times to meet industry needs.
- Noncombustible.
- Intended primarily for finish coat over joints.
- Packaged in easy-to-carry 18-lb. (8.2 kg) bags.

► AVAILABILITY

Entire U.S.

► SPECIFICATIONS

Sta-Smooth Lite is available in the following working and setting times:

Product	Working Time (Min.)	Setting Time (Min.)
Lite 5	5	8-12
Lite 20	10	20-30
Lite 45	30	35-55
Lite 90	70	75-100
Lite 210	170	180-220

Coverage: 45-55 lbs./1,000 sq. ft.
(22-27 kg/100m²)

Note: Compound hardens and chemically sets before it completely dries. Always close bags as airtight as possible. Do not mix with any other material.

► GENERAL APPLICATION

Sta-Smooth Lite should not be used over another product until the first coat is set hard to the touch.

As noted previously, Sta-Smooth Lite is not recommended for prefilling or taping joints in a manufactured housing production environment. Therefore, use of this product should be limited to the finish coat of the joints.

When mixing the compound with water, use only clean, drinkable water. Use of dirty water or other materials could result in inconsistent set times and possibly no bond to the wallboard. Clean mixing equipment and tools thoroughly between batches. Material should not be overmixed; this will result in shortened working times.

When applying finish coat, feather all edges and finish the surface smooth and level. The wet sponge sanding method offers excellent results, avoids creating dust and can be started as soon as the compound has hardened.

After walls or ceilings are sanded, paint or texture may be applied.

Allow Sta-Smooth Lite to set hard to the touch before sanding or decorating.