

HENRY®



422

Used for permanent installations of solid vinyl tile and vinyl plank, luxury vinyl tile, vinyl stair treads, vinyl backed carpet and carpet tile and vinyl-backed resilient sheet flooring

Builds Strength Fast

Allows less slippage and earlier traffic

Can Be Used Over "Cutback" Adhesive Residue

Reduces subfloor prep time

Outstanding Plasticizer Migration Resistance

For long-term bond integrity

Non-Staining

Will not discolor vinyl flooring

Moisture and Alkali Resistance

Allows installation on all grade levels of concrete

Excellent Dimensional Stability

Reduces potential for shrinkage and expansion

Henry's Best 10-Year Limited Warranty



422 HENRY®

Premium Vinyl-Backed Flooring Adhesive

Adhesivo de máxima calidad para vinilo

4 GALLONS (15.14 L.)

WARNING
EYE AND SKIN IRRITANT
READ CAREFULLY OTHER
CAUTIONS ON BACK PANEL.

ADVERTENCIA!
IRRITANTE OCULAR Y DÉRMICO.
LEE CUIDADOSAMENTE LAS DEMÁS
PRECAUCIONES EN EL PANEL POSTERIOR.

CUSTOMER SERVICE
1-800-393-6343
<http://www.henry.com>



USE FOR POWER
1/16 1/16
DO NOTCH 1/16" X 1/16" (2) AS SHOWN

USE FOR HAND POWER
1/16 1/16
DO NOTCH 1/16" X 1/16" (2) AS SHOWN



Premium Vinyl-Backed Flooring Adhesive

THE PROFESSIONAL'S FORMULA FOR SUCCESS.™

HENRY[®] 422

The Professional's Formula For Success when permanently installing solid vinyl tile and vinyl plank, luxury vinyl tile, vinyl stair treads, vinyl-backed carpet and carpet tile and vinyl-backed resilient sheet flooring. This product is for the professional who needs an adhesive with a very strong bond and an extended working time.

APPLICATIONS:

Use Only For:

- Permanent installations of solid vinyl tile and vinyl plank, luxury vinyl tile, vinyl stair treads, vinyl-backed carpet and carpet tile and vinyl-backed resilient sheet flooring.
- Mannington HP backed carpet.

SUBSTRATES:

Bonds To:

• POROUS

- Suspended A.P.A. approved wood, underlayment board, cementitious underlayment, and dry concrete that is above, on or below grade where there is less than 3 lb./1000 sq. ft./24 hrs. as determined by the calcium chloride moisture test (ASTM-F-1869).

NON-POROUS

- Staircases, terrazzo, ceramic tile, metal, existing fully adhered solid vinyl resilient on all grade levels and poured polymeric floors.

NOTE: Not recommended for installation over soft resilient floor coverings.

TECHNICAL DATA:

- Base: Filled latex
- Color: Off white
- Taggant Color: Saturn Yellow/Orange
- Next Generation: No
- Open Time: Porous: 15-25 minutes.
Non-Porous: 30-40 minutes
- Working Time: Porous: 60-90 minutes.
Non-Porous: up to 2 hours.
Note: Working times vary based on job conditions, substrates, temperature and humidity.
- Size: 4 gallon
- Shipping Unit: 1 pail
- Weight Per Gallon: 11.2 lbs.
- Quantity Per Pallet: 48 pails
- Shelf-Life: One year if unopened.
- Freeze/Thaw Stable: Protect From Freezing
Store adhesive in room between 40°F and 90°F.
- VOC's: 54 g/L.

DIRECTIONS:

Preparation:

- Read installation instructions and MSDS thoroughly prior to installation.
- All surfaces must be sound, smooth, dry, clean, free of excess moisture and alkali. Remove dirt, wax, loose paint and all foreign matter that would interfere with a good bond, such as curing agents and sealers. Condition the area to be installed, adhesive and flooring at 65°F (18°C) or above for 48 hours before, during and 48 hours after installation.
- Refer to the flooring manufacturer's specific recommendations for subfloor preparations.
- Always run a calcium chloride and alkali test over concrete on any grade level. For accurate results, curing agents must be removed in areas where tests will be run. Moisture test results should meet the flooring manufacturer's recommendations, but should not exceed 3 lbs./1000 sq. ft./24 hrs., as determined by the calcium chloride moisture test (ASTM-F-1869). Alkali readings should be 5 to 9.

INSTALLATION TIPS:

- Stir any liquid on the surface into the adhesive and full spread adhesive using recommended trowel.

POROUS SUBSTRATES

- Spread adhesive evenly on the substrate with a 1/16" x 1/16" x 1/16" Square-notched trowel. Allow adhesive to remain open about 15-25 minutes. Working time over concrete, up to 90 minutes depending on temperature and humidity during installation. Roll flooring material with a 75-100 lb. roller or flooring manufacturer's recommended roller across width and length.

NON-POROUS SUBSTRATES

- Spread adhesive evenly on substrate using a 1/32"D x 1/16"W x 5/64"A U-notch trowel. Allow adhesive to dry for approximately 30-40 minutes, depending on temperature and humidity conditions. Working time up to 2 hours, depending on temperature and humidity conditions. Roll flooring material with a 75-100 lb. roller or flooring manufacturer's recommended roller across width and length.

NOTE: Avoid traffic for 12 hours after installation.

WARRANTY:

For complete warranty details, contact your dealer or our Customer Service Center.

- We warrant that HENRY 422 will not break down or lose its cohesive strength due to a manufacturing or formulation defect for 10 years from the date of installation, subject to certain exclusions and limitations set forth in the warranty, if used for its stated purpose and applied in accordance to these instructions.
- Not responsible for indentation or embossing show-through resulting from installation over soft resilient floor coverings.

WARNINGS:

Carefully read and follow all cautions and warnings on the product label. Refer to the Material Safety Data Sheet for additional product information.

CLEAN UP:

Wet Adhesive: Clean, white cloth dampened with soapy water.

Dry Adhesive: Clean, white cloth dampened with mineral spirits, carefully following warnings on container.

HENRY Commitment

HENRY is committed to helping you get the best results in professionally installed floors. 70 Years of experience combined with our relationships with the leading resilient, wood and carpet manufacturers ensure that you receive the products and the support you need to complete the job successfully and profitably.



USE FOR POROUS
SQ-NOTCH 1/16"D x 1/16"W x 1/16"A
117-135 sq. ft. (13-15 sq. yds.)/gal.



USE FOR NON-POROUS
U-NOTCH 1/32"D x 1/16"W x 5/64"A
225-240 sq. ft. (25-27 sq. yds.)/gal.

The W.W. Henry Company
400 Ardex Park Drive
Aliquippa, PA 15001
(724) 203-8000
Customer Service: 1-800-232-4832
Visit our Web Site: www.wwhenry.com

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