## Nine Steps to a Snap-Tite® Dam Spillway Rehabilitation System.

- 1. Prepare the existing spillway.
- 2. Insert one end of Snap-Tite® Liner into the existing spillway.
- 3. Position the next section of Snap-Tite® with proper alignment.
- 4. Lubricate the male section of the Snap-Tite<sup>®</sup> joint.
- 5. Attach the chains & couplings for the come-a-long.
- 6. "Snap" the Snap-Tite<sup>®</sup> Liner sections together.
- 7. Push joined liners into the spillway and repeat until completely lined.
- 8. Seal the Spillway ends
- 9. Grout the annular space.

# It's the installer's solution: no excavation, and the last solution you may ever need for spillway pipe rehabilitation.

We have answered the problem of having to excavate aged pipe spillways. Special manufactured sections of polyethylene pipe are inserted into the old spillway, forming one continuous, leak-free liner. Once anchored and sealed by grouting, the new system is virtually maintenance-free.

- No excavation or costly restoration
- No interruption to service
- Better flow and chemical resistance
- •Eliminates infiltration and exfiltration problems



Represented by:

### **ISCO Industries, LLC**

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Snap-Tite® is a registered trademark of ISCO Industries.



## The easiest way to execute your spillway piping rehab project.

## Spillway piping rehabilitation with the Snap-Tite® piping system the "no dig" solution

Snap-Tite® is so easy to install that most jobs can be completed with a backhoe, shovels, a come-a-long, and chains.

### It's a fast install with no special training or equipment. It handles the job's requirements.

The Snap-Tite® pipe lining system is unmatched in ease of installation. Since it typically weighs as little as 10% of concrete, ductile iron and clay pipes, it is much easier to handle. Maintenance departments can use their own crews - no special training or specialized equipment necessary.

You don't have to wait for dry weather. Because of Snap-Tite®'s ease of installation and variable lengths, most spillway piping can be sliplined with little or no digging.

#### Everything for the installer.

Snap-Tite® piping comes in lengths ranging from 2 to 50 feet. Facing a damaged pipe with limited access? Not a problem with Snap-Tite®. Short segments can be fastened together, all with strong water-tight seals in a small working space.

These advantages also make Snap-Tite® the preferred answer for dam spillway renewal. Typical applications are:

- CMP Spillway Rehabilitation
- Ductile Iron Spillway Rehabilitation
- Concrete Spillway Rehabilitation

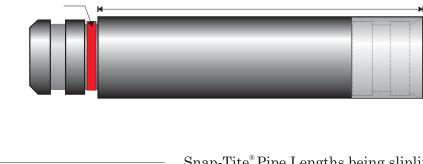
#### See what Snap-Tite® can do for you. It will be the last solution you'll ever need for dam spillway rehab problems.

Simple installation means light duty equipment, less manpower, minimal disturbance of right-of-way, and indefinite service life. When considering these benefits, it becomes clear that the Snap-Tite® system is the most cost-effective way to rehabilitate deteriorating dam spillway systems. It may be the last solution you'll ever need

The Snap-Tite<sup>®</sup> joint and installation system allows replacement of failing systems without the need to remove existing pipe or

## Spillway Pipe Rehabilitation Using the Snap-Tite® Pipe

Sliplining the old riser with Snap-Tite® Pipe. The new riser has a pre-cut hole to accept the new horizontal Snap-Tite® sliplining segment. They will be extrusion welded together for a water-tight joint.



It also has high strength and flexibility.

## Snap-Tite® Pipe Lengths being sliplined into deteriorating pipe:

The installer's solution: two key strengths to depend on.

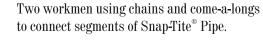
High-density polyethylene has outstanding chemical and corrosion resistance.

• A new, leak-free, independent system which features a cost

effective installation, improved flow and dramatically longer life.

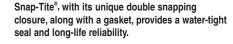
It's just that simple: 1.) Prepare the existing pipe by clearing debris, 2.) Use pipe with factory installed nose cone as lead segment.

- 3.) Position the next section of Snap-Tite® Liner,
- 4.) Lubricate the male end of Snap-Tite® Joint.
- 5.) Attach chains and couplings and "Snap" the Liner segments together, 6.) Push joined liners into
- existing pipe and repeat until completely lined.
- 7.) Grout the annular space and you're finished.



**Deteriorating Pipe** 

Backhoe used to push the joined segments of Snap-Tite<sup>®</sup> Pipe into the existing pipe.



# pipe replacement

Save 50% compared to

- No interruption of services
- Little or no surface damage
- Faster project completion
- Improved hydraulic capacity
- Sealed system prevents leakage
- Long service life
- An effective, economical system to help promote a cleaner, healthier environment

#### Installation:

Lengths of pipe are fastened together using a chain wrench. The joint automatically self seals. An end protector plate is attached for hydraulically pushing or winching completed sections further into spillway. This routine is carried out until the entire pipe insertion is finished. For complete step by step information, refer to ISCO publication "Snap-Tite" Spillway Piping Liner Installation Guide".