# **COUPLINGS FOR GROOVED-END PIPE**



**FIG. 7003** 



The Fig. 7003 Hingelok Coupling is specially designed for applications requiring a quick connection and/or disconnection of a pipe joint. The Fig. 7003 Hingelok Coupling is ideal for those applications where frequent pipe removal is required for maintenance or any other reason. Fig. 7003 Hingelok Coupling provides for system working pressure ratings up to 300 psi (20.7 bar).

The Fig. 7003 Hingelok Coupling halves are permanently hinged to provide an assembly that eases handling and installation. The two coupling halves are hinged for ease of handling and are secured by a cam-action handle. Sizes 1" to 4" use toggle link plates and sizes 5" to 8" use a toggle bolt to attach the cam-action handle to the housings. The cam-action locking handle permits rapid installation without the need for additional tools and maintains secure closure of the coupling into the pipe grooves. Final assembly of the locking pin to the Hingelok Coupling adds an extra measure of security required in critical pipe joint applications.

# **MATERIAL SPECIFICATIONS**

SIZES 5" - 8"

## **HOUSING:**

Ductile Iron conforming to ASTM A 536, Grade 65-45-12.

## **COATINGS:**

Rust inhibiting paint Color: ORANGE (standard)

Hot Dipped Zinc Galvanized (optional)

Other Colors Available (IE: RAL3000 and RAL9000)

For other Coating requirements contact an Anvil Representative.

#### HANDLE:

Sizes 1" - 4": Cold Rolled Carbon Steel Handles

Sizes 5" - 8": Cast Ductile Iron Handles

#### **LINKS**

Sizes 1" - 4": Cold Rolled Carbon Steel Links

Sizes 5" - 8": Heat Treated Steel Links

## **LOCKING PIN:**

Locking Pin: Spring Steel

#### **GASKETS: Materials**

Properties as designated in accordance with ASTM D 2000

# Grade "EP" EPDM (Green and Red color code)

-40°F to 250°F (Service Temperature Range)(-40°C to 121°C) Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services.

NOT FOR USE IN PETROLEUM APPLICATIONS.

For hot water applications the use of Gruvlok Extreme Temperature lubricant is recommended. NSF-61 Certified for cold and hot water applications up through 12".

# Grade "E" EPDM (Green color code)

-40°F to 230°F (Service Temperature Range)(-40°C to 110°C) Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services. NOT FOR USE IN PETROLEUM APPLICATIONS.

#### Grade "T" Nitrile (Orange color code)

-20°F to 180°F (Service Temperature Range)(-29°C to 82°C) Recommended for petroleum applications. air with oil vapors and vegetable and mineral oils.

NOT FOR USE IN HOT WATER OR HOT AIR.

# Grade "O" Fluoro-Elastomer (Blue color code)

-20°F to 300°F (Service Temperature Range)(-29°C to 149°C) Recommended for high temperature resistance to oxidizing acids, petroleum oils, hydraulic fluids, halogenated hydrocarbons and lubricants.

## Grade "L" Silicone (Red color code)

-40°F to 350°F (Service Temperature Range)(-40°C to 177°C) Recommended for dry, hot air and some high temperature chemical services.

DO NOT USE GRUVLOK XTREME LUBRICANT WITH GRADE "L" SILICONE GASKET.

# **GASKET TYPE:**

Standard C Style Flush Gap (1" - 8")

# LUBRICATION:

Standard Gruvlok

Gruvlok Xtreme™ (Do Not use with Grade "L")

