# **CRUVLOK**

## **COUPLINGS FOR GROOVED-END PIPE**

## FIG. 7013 Gruvlok Flanges (#300 Flange)

The Gruvlok Fig. 7013 300# Flange allows direct connection of Class 250 or Class 300 flanged components to a Gruvlok piping system. The two halves of the 2" thru 12" sizes of both Gruvlok Flanges are drawn together by a latch bolt which eases assembly on the pipe. A specially designed gasket provides a leak-tight seal on both the pipe and the mating flange face.

Gruvlok Flanges have designed-in anti-rotation tines which bite into and grip the side of the pipe groove to provide a secure, rigid connection.

Gruvlok flange adapter insert required when mating to rubber surfaces or serrated faced mating flanges.

\* The 7013 Gruvlok adapter flange should not be used with the 78FP or 7800 check valve.

### **MATERIAL SPECIFICATIONS**

#### **ANSI BOLTS & HEAVY HEX NUTS:**

Heat treated, oval neck track head bolts conforming to ASTM A 183 Grade 2 with a minimum tensile strength of 110,000 psi and heavy hex nuts of carbon steel conforming to ASTM A 563 Grade A or Grade B, or J995 Grade 2. Bolts and nuts are provided zinc electroplated as standard.

#### **METRIC BOLTS & HEAVY HEX NUTS:**

Heat treated, zinc electroplated oval-neck track head bolts made of carbon steel with mechanical properties per ISO 898-1 Class 8.8. Hex nuts are zinc electroplated followed by a yellow chromate dip.

#### **STAINLESS STEEL BOLTS & NUTS:**

Stainless steel bolts and nuts are also available. Contact an Anvil Representative for more information.

#### HOUSING:

Ductile Iron conforming to ASTM A 536, Grade 65-45-12.

#### **COATINGS**:

Rust inhibiting paint Color: ORANGE (standard) Hot Dipped Zinc Galvanized (optional) Other Colors Available (IE: RAL3000 and RAL9000) For other Coating requirements contact an Anvil Representative.

#### GASKETS: Materials

Properties as designated in accordance with ASTM D 2000

### Grade "E" EPDM (Green color code)

-40°F to 230°F (Service Temperature Range)(-40°C to 110°C) Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services. NOT FOR USE IN PETROLEUM APPLICATIONS.

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APPROVED

For Listings/Approval Details and Limitations visit our website at www.anvilintl.com or

contact an Anvil® Sales Representative

#### Grade "EP" EPDM (Green and Red color code) -40°F to 250°F (Service Temperature Range)(-40°C to 121°C) Recommended for water service, diluted acids, alkalies solutions, oil-free air and many other chemical services. NOT FOR USE IN PETROLEUM APPLICATIONS.

For hot water applications the use of Gruvlok Extreme Temperature lubricant is recommended. NSF-61 Certified for cold and hot water applications up through 12".

#### Grade "T" Nitrile (Orange color code)

-20°F to 180°F (Service Temperature Range)(-29°C to 82°C) Recommended for petroleum applications. air with oil vapors and vegetable and mineral oils. NOT FOR USE IN HOT WATER OR HOT AIR.

#### LUBRICATION:

Standard Gruvlok Gruvlok Xtreme™ (Do Not use for Grade "L")





Pictorial Index

37