Bronze Gate Valve Features

Detailed Features

Crane gate valves offer the ultimate in dependable service wherever minimum pressure drop is important. They serve as efficient stop valves with fluid flow in either direction. Gate valves are best for services that require infrequent valve operation and where the disc is kept either in the fully opened or fully closed position.

FEATURES AND BENEFITS

The Crane gate valve design provides the following benefits to the user:

- Streamlined design has eliminated sharp body contours while providing maximum strength without added weight.
- Body design increases the resistance to shock and distortion.
- Body design reinforces seat against the wedging action to the disc.
- Wide-faced hexagon ends provide a firm wrench grip and help to prevent damage to the valve.

Other design features have been incorporated into our gate valves, making Crane one of the most trusted valve manufacturers in the myriad of industries we serve.

BONNET OPTIONS

Screwed Bonnets

Screwed bonnets have optimum sized hexagons for easy and positive wrench grip. To ensure a leak tight joint and to provide high unit loading with minimal torque, the flat bonnet sealing face contacts on the 5 degree inclined face of the body.

One Piece Bonnets

One piece bonnets are compact in design, maintain a tight joint and allow easy dismantle.

Union Bonnets

Union bonnets are supplied with optimum sized hexagon shaped, high tensile bronze rings to provide a leak-tight joint for maximum security under pressure. It also simplifies inspection of the valve interior.

STEM OPTIONS

Rising Stems

Rising stems provide positive indication of the disc position.

Non-Rising Stems

Valves provided with non-rising stems are ideal for applications where space is limited.

WEDGE OPTIONS

Solid Wedge Discs

The single piece design is ideal for a variety of applications, particularly for conditions of severe turbulence. Discs are reversible in the body and machined to provide for smooth operation. Accurate guiding throughout its travel prevents disc-to-seal contact until the point of closure, thus minimizing seat wear.

VALVE SEAT COMPONENTS

Back Seat

All Crane gate valves are provided with a back seat which can be used as an indication of valve position. For normal operation, the stem should be backed off so that the back seat is not in contact. This permits the stem packing to assume its intended sealing function. In the unlikely event of stem packing leakage, the back seat can be used to stop the leakage until the packing can be replaced. Packing replacement should not be undertaken while the valve is under pressure as it represents a safety hazard.

Stainless Steel Seat Rings

Stainless steel (AISI 410) seat rings provide high resistance to wear, temperature, galling and scoring. Normal seating wear is absorbed by the disc which can be easily replaced.

END OPTIONS

Flanged Ends

Valves supplied with flanged ends conform to ASME B16.24 (Class 150). Flanges are plain faced with two V-Shaped concentric grooves between the port and bolt holes.

Threaded Ends

Valves supplied with threaded ends conform to ASME B1.20.1

Solder Joint Ends

Valves supplied with solder joint ends comply with ASME B16.18.

PACKING

Packing

Graphite composition packing provides a tight seal.

HEAT DISPENSING HANDWHEELS

Standard Handwheel

The open rim, multi-rib design provides easy manual operation. Handles are sized to provide adequate torque to operate the valve without the aid of levers, hickeys or wrenches.

MARKING

Identification Plate

Each valve is identified and marked in accordance with industry standard MSS SP-25. The identification plate is located under the handwheel nut permitting easy field reference.

INDUSTRY STANDARDS AND APPROVALS

Depending on design, the following specifications and standard are also applicable to Crane gate valves. See individual catalogs for specific standard/specification compliance.

Design Specifications for Bronze Gate Valves

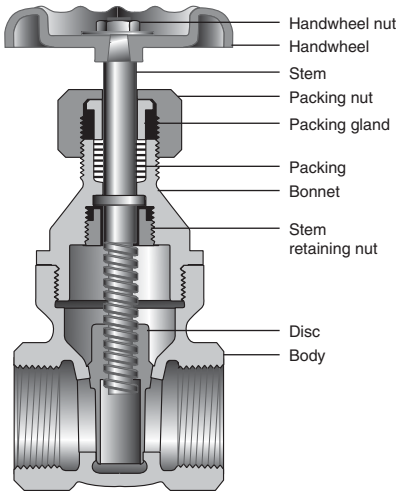
- MSS SP-80
- ASME B16.10, Class 125 for face-to-face dimensions
- ASME B16.24, Class 150 for flanged valves
- ASME B16.118 for solder joint ends

Approvals:

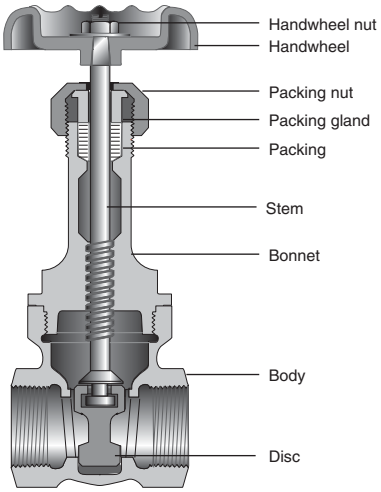
- ULC Listed

CAUTION: Gate valves are not recommended for throttling service since flow against a partially opened disc may cause vibration or chattering, resulting in damage to the seating surfaces of the valve.

NON-RISING STEM GATE VALVE



RISING STEM GATE VALVE



UNION BONNET GATE VALVE