



PUNCH TEES

1214, 1315, 1416 & 1517 STYLE STEEL SERVICE PUNCH TEES Weld Outlets

OUTLET	INLET	PART NUMBER	PUNCH SIZE
1/2" IPS Butt Weld or 3/4" IPS Fillet Weld	1/2" Weld	1214-09-0612-00	3/8" CR
	1/2" Threaded	1214-12-0612-00	
1/2" IPS Socket Weld	3/4" Weld	1315-09-0712-00	3/8" CR
	3/4" Threaded	1315-12-0712-00	
3/4" IPS Socket Weld	3/4" Weld	1315-09-0713-00	3/8" CR
	3/4" Threaded	1315-12-0713-00	
3/4" IPS Plain for Butt Welding	3/4" Weld	1315-09-0813-00	3/8" CR
	3/4" Threaded	1315-12-0813-00	
	1" Weld	1416-09-0813-00	1/2" CR
	1" Threaded	1416-12-0813-00	
1" IPS Plain for Butt Welding	3/4" Weld	1315-09-0814-00	3/8" CR
	3/4" Threaded	1315-12-0814-00	
	1" Weld	1416-09-0814-00	3/4" CR
1 1/4" IPS Plain for Butt Welding	1" Threaded	1416-12-0814-00	
	3/4" Weld	1315-09-0815-00	3/8" CR
	3/4" Threaded	1315-12-0815-00	
	1" Weld	1416-09-0815-00	3/4" CR
	1" Threaded	1416-12-0815-00	
2" IPS Plain for Butt Welding	1 1/4" Weld	1517-09-0817-00	1" CR
	1 1/4" Threaded	1517-12-0817-00	
	1 1/4" Threaded	1517-12-0817-00	

- For sizes not listed, contact Continental Industries.
- Weld Outlets rated at 500 psig.
- For optional punch sizes, see page 20.
- Recommended accessories;
 - 23-3691-00 ~ 5/16" Hex Drive Key, Bushing and Socket Adapter for 1214 Style Tees (pg 21)
 - 23-3692-00 ~ 3/8" Hex Drive Key, Bushing and Socket Adapter for 1315 Style Tees (pg 21)
 - 23-0941-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1416 Style Tees (pg 21)
 - 23-0940-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1517 Style Tees (pg 21)
- For additional Accessories, see page 21.



23-3691-00, 23-3692-00 & 23-0941-00
Hex Drive Key, Bushing and Socket Adapter
for 1214, 1315, 1416 & 1517 Style Tees (pg 21)

1214, 1315, 1416 & 1517 STYLE STEEL SERVICE PUNCH TEES Threaded Outlets

OUTLET	INLET	PART NUMBER	PUNCH SIZE
1/2" IPS Male Pipe Thread	1/2" Weld	1214-09-0912-00	3/8" CR
	1/2" Threaded	1214-12-0912-00	
3/4" IPS Male Pipe Thread	3/4" Weld	1315-09-0913-00	3/8" CR
	3/4" Threaded	1315-12-0913-00	
1" IPS Male Pipe Thread	1" Weld	1416-09-0914-00	3/4" CR
	1" Threaded	1416-12-0914-00	
3/4" IPS Female Pipe Thread	3/4" Weld	1315-09-1513-00	3/8" CR
	3/4" Threaded	1315-12-1513-00	
1" IPS Female Pipe Thread	1" Weld	1416-09-1514-00	3/4" CR
	1" Threaded	1416-12-1514-00	
1 1/4" IPS Female Pipe Thread	1 1/4" Weld	1517-09-1515-00	1" CR
	1 1/4" Threaded	1517-12-1515-00	

- For sizes not listed, contact Continental Industries.
- Threaded Outlets rated at 500 psig.
- For optional punch sizes, see page 20.
- Recommended accessories;
 - 23-3691-00 ~ 5/16" Hex Drive Key, Bushing and Socket Adapter for 1214 Style Tees (pg 21)
 - 23-3692-00 ~ 3/8" Hex Drive Key, Bushing and Socket Adapter for 1315 Style Tees (pg 21)
 - 23-0941-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1416 Style Tees (pg 21)
 - 23-0940-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1517 Style Tees (pg 21)
- For additional Accessories, see page 21.



23-3691-00, 23-3692-00 & 23-0941-00
Hex Drive Key, Bushing and Socket Adapter
for 1214, 1315, 1416 & 1517 Style Tees (pg 21)