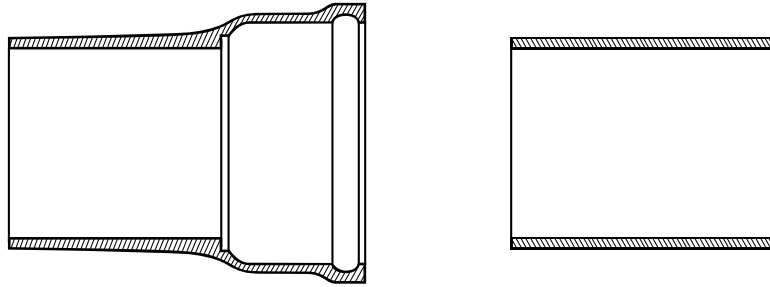
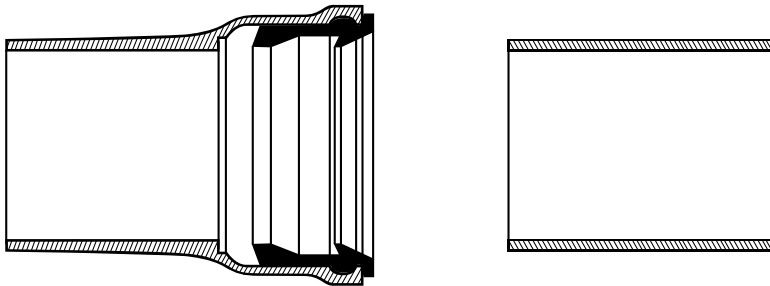




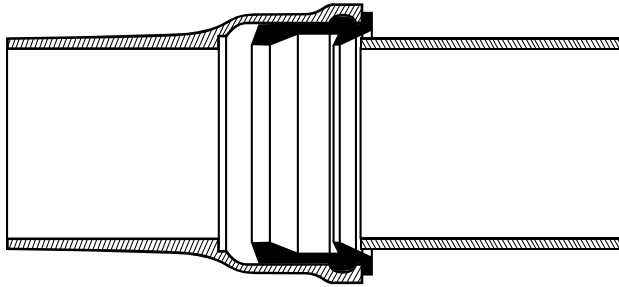
SUBMITTAL: TY-SEAL GASKETS, HUB & SPIGOT CAST IRON SOIL PIPE & FITTINGS



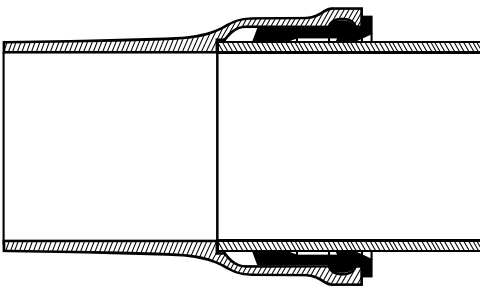
1. Clean hub and spigot to be joined.



2. Insert gasket in the hub, lubricate inside the gasket



3. Align hub and spigot.



NOTE: An adhesive lubricant is required for TY-SEAL and EZ-TITE gasket sizes 5-inch and larger diameters. Tyler offers LUBRI/FAST® LUBRICIANT for this application.

4. Pull or push spigot through the gasket until firmly sealed.

DESCRIPTION

TY-SEAL is a one-piece compression gasket. It is used for joining hub and spigot cast iron soil pipe and fittings made according to ASTM A 74.

GASKET MATERIAL

TY-SEAL gaskets are made of Neoprene as the sole elastomer. The physical characteristics of the Neoprene ensure that the gasket will not decay or deteriorate from contact with effluents in the pipe or chemicals in the soil or air around the pipe.

GASKET SPECIFICATION

TY-SEAL gaskets conform strictly to ASTM Standard C 564, latest issue. The TY-SEAL mill specification meets or exceeds all requirements.

PIPE SPECIFICATION

TYLER hub and spigot cast iron soil pipe and fittings comply with the latest issue of ASTM A 74, ANSI A 112.5.1 and Federal Specification WW-P-401E.

BRACING:

To prevent movement, horizontal pipe and fittings 5" and larger should be suitably braced by the use of blocks, rodding or other suitable methods at every branch or change of direction.

TEST:

For best results, test one floor (ten feet) at a time. The system should be properly restrained; all bends, changes of direction and ends of runs should be restrained.