

# TECHNICAL INFO



## PUNCH DATA — SIZES, TYPES & WALL LIMITS for Steel Punch Tees

### “CR” Coupon Retaining Punch

Coupon is actually retained in head of punch  
– no more coupons left inside mains.  
Exclusive tip design reduces tapping torque.  
Available with all Continental Punch Tees.

### EXCLUSIVE

### “NC” No Coupon Punch

No “Coupon” Punch flares a hole  
in the main without producing a “Coupon”.  
Available in 1/4" & 3/8" sizes only.  
Specify “No Coupon Punch”.



- One piece tool steel
- Positive valve
- Socket and threads heat treated for maximum toughness
- Cutting tip is heat treated for maximum hardness



TEE BODY SIZE	TIP SIZE	MAX. WALL THICKNESS	CAT. NO. NC	CAT. NO. CR	DRIVE KEY SIZE	KEY, BUSHING & ADAPTOR CATALOG NO.
1/2" BODY PUNCHES						
1/2" Body Tee	1/4"	0.25	06-0442-00	N/A	5/16" Hex	23-3691-00
1/2" Body Tee	3/8"	0.28	N/A	06-0895-00†	5/16" Hex	23-3691-00
3/4" BODY PUNCHES						
3/4" Body Tee	3/8"	0.28	06-5961-00	06-0478-00†	3/8" Hex	23-3692-00
3/4" Body Tee	1/2"	0.25	N/A	06-0452-00	3/8" Hex	23-3692-00
1" BODY PUNCHES						
1" Body Tee	3/8"	0.28	N/A	06-3687-00	1/2" Sq.	23-0941-00
1" Body Tee	3/4"	0.25	N/A	06-0832-00†	1/2" Sq.	23-0941-00
1 1/4" BODY PUNCHES						
1 1/4" Body Tee	1"	0.25	N/A	06-0767-00†	1/2" Sq.	23-0940-0

† Standard