

# SADDLE PUNCH TEES



## 1214, 1315, 1416 & 1517 STYLE STEEL SERVICE SADDLE PUNCH TEES Weld Outlets

OUTLET	Body Size	IPS Main Size	PUNCH SIZE	PART NUMBER
1/2" IPS Butt Weld or 3/4" IPS Fillet Weld	1/2"	3/4"	3/8" CR	1214-13-0612-00
	1/2"	1"	3/8" CR	1214-14-0612-00
	1/2"	1 1/4"	3/8" CR	1214-15-0612-00
	1/2"	1 1/2"	3/8" CR	1214-16-0612-00
	1/2"	2"	3/8" CR	1214-17-0612-00
	1/2"	3"	3/8" CR	1214-19-0612-00
	1/2"	4"	3/8" CR	1214-21-0612-00
1/2" IPS Socket Weld	3/4"	3/4"	3/8" CR	1315-13-0712-00
	3/4"	1"	3/8" CR	1315-14-0712-00
	3/4"	1 1/4"	3/8" CR	1315-15-0712-00
	3/4"	1 1/2"	3/8" CR	1315-16-0712-00
	3/4"	2"	3/8" CR	1315-17-0712-00
	3/4"	3"	3/8" CR	1315-19-0712-00
	3/4"	4"	3/8" CR	1315-21-0712-00
3/4" IPS Socket Weld	3/4"	3/4"	3/8" CR	1315-13-0713-00
	3/4"	1"	3/8" CR	1315-14-0713-00
	3/4"	1 1/4"	3/8" CR	1315-15-0713-00
	3/4"	1 1/2"	3/8" CR	1315-16-0713-00
	3/4"	2"	3/8" CR	1315-17-0713-00
	3/4"	3"	3/8" CR	1315-19-0713-00
	3/4"	4"	3/8" CR	1315-21-0713-00
1" IPS Plain for Butt Welding	3/4"	1 1/4"	3/8" CR	1315-15-0814-00
	1"	1 1/4"	3/4" CR	1416-15-0814-00
	3/4"	1 1/2"	3/8" CR	1315-16-0814-00
	1"	1 1/2"	3/4" CR	1416-16-0814-00
	3/4"	2"	3/8" CR	1315-17-0814-00
	1"	2"	3/4" CR	1416-17-0814-00
	3/4"	3"	3/8" CR	1315-19-0814-00
	1"	3"	3/4" CR	1416-19-0814-00
	3/4"	4"	3/8" CR	1315-21-0814-00
	1"	4"	3/4" CR	1416-21-0814-00
1 1/4" IPS Plain for Butt Welding	3/4"	6"	3/8" CR	1315-24-0814-00
	1"	6"	3/4" CR	1416-24-0814-00
	1 1/4"	2"	1" CR	1517-17-0815-00
	1 1/4"	3"	1" CR	1517-19-0815-00
2" IPS Plain for Butt Welding	1 1/4"	4"	1" CR	1517-21-0815-00
	1 1/4"	6"	1" CR	1517-24-0815-00
	1 1/4"	2"	1" CR	1517-17-0817-00
	1 1/4"	3"	1" CR	1517-19-0817-00
2" IPS Plain for Butt Welding	1 1/4"	4"	1" CR	1517-21-0817-00
	1 1/4"	6"	1" CR	1517-24-0817-00



For Outlets Welded Parallel to Main, Contact Continental Industries

- For sizes not listed, contact Continental Industries.
- Weld Outlets Saddle Tees rated at 300 psig.
- For optional punch sizes, see page 20.
- Recommended accessories;
  - 23-3691-00 ~ 5/16" Hex Drive Key, Bushing and Socket Adapter for 1214 Style Tees (pg 21)
  - 23-3692-00 ~ 3/8" Hex Drive Key, Bushing and Socket Adapter for 1315 Style Tees (pg 21)
  - 23-0941-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1416 Style Tees (pg 21)
  - 23-0940-00 ~ 1/2" Square Drive Key, Bushing and Socket Adapter for 1517 Style Tees (pg 21)
- For additional Accessories, see page 21.



23-3691-00 & 23-3692-00  
Hex Drive Key, Bushing and Socket Adapter for 1214 & 1315 Style Tees (pg 21)



23-0941-00  
Hex Drive Key, Bushing and Socket Adapter for 1416 & 1517 Style Tees (pg 21)