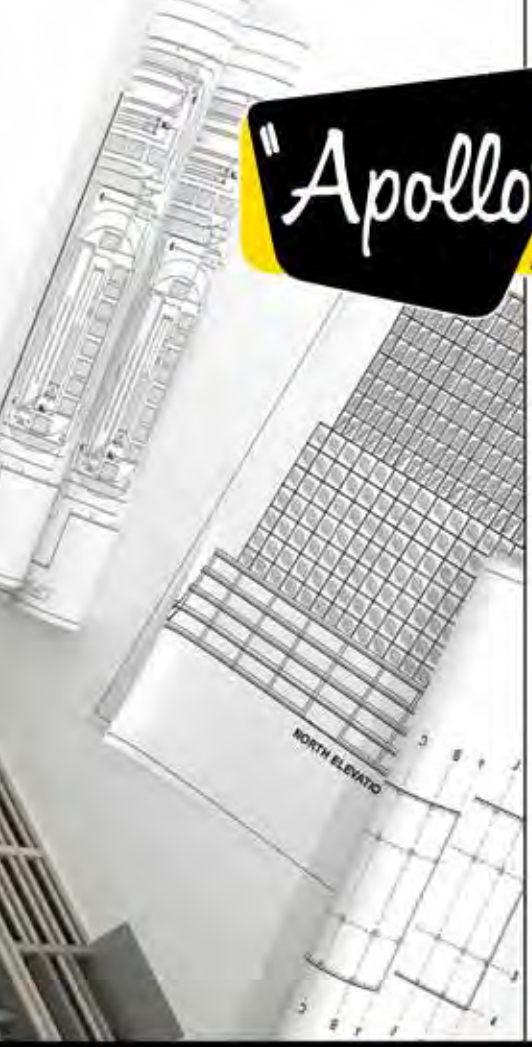
TOP ENTRY BALL VALVES

"Apollo" Valves
manufactured in the USA
by CONBRACO Industries

APOLLO VALVES
5 YEAR WARRANTY
MADE IN USA



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A history of **Quality, Service** and **Innovation**

Now in its ninth decade, Conbraco Industries, Inc. is a leading manufacturer of flow control products for U.S. and international markets. The company's headquarters is based in Matthews, North Carolina with manufacturing plants and foundries located in Pageland and Conway, South Carolina.

Conbraco has a history of new product development and innovation that dates back to the company's inception in 1928. Today, the Conbraco line of products is marketed under the "Apollo Valves" brand and includes: ball valves, butterfly valves, backflow prevention devices, water pressure reducing valves, mixing valves, safety relief valves, water gauges, strainers, actuation and ApolloXpress products.

Conbraco's vertically integrated manufacturing ensures a consistency of production, testing, quality and availability. You can be assured that Conbraco flow control products will deliver long term reliability. All Conbraco plants are registered to ISO 9001:2008 quality standards.

The Conbraco line continues to expand with new products, designs and advanced materials to better serve the needs of our customers. Markets served include: chemical processing, pulp and paper, petroleum, residential and commercial plumbing and heating, OEM, irrigation, water works, and fire protection.

PAGELAND, SC
Bronze Foundry and Manufacturing Plant

PAGELAND, SC
Final Assembly and Distribution Center

CONWAY, SC
Steel Foundry and Manufacturing Plant

MATTHEWS, NC
Corporate Headquarters

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TOP ENTRY BALL VALVES

Apollo® Top Entry Ball Valve Features:

TOP ENTRY ADVANTAGES:

- ☐ Self-Adjusting Seats: Compensate for Wear & Temperature Fluctuations
- ☐ Spring Loaded Low Pressure Seals
- ☐ Pressure Activated Seating
- ☐ Built-In Antistatic Feature
- ☐ Simplified In-line Service
- ☐ Minimal Potential Leak Paths

STANDARDS COMPLIANCE

(Most valves within this family of products comply with the requirements of these listed standards.)

ASME B16.5	"Pipe Flanges and Flanged Fittings"
ASME B16.10	"Face to Face Dimensions of Valves" (Except Full Port Valves)
ASME B16.34	"Valves – Flanged, Threaded, and Welding End."
ASME B31.1	"Power Piping"
ASME B31.3	"Chemical Plant and Petroleum Refinery Piping"
ASME B31.8	"Gas Transmission and Distribution Piping Systems"
API 607	"Fire Test – Soft Seated Quarter Turn Valves" (Depending on Seat and Seal Selection)
MSS SP-25	"Standard Marking System for Valves"
MSS SP-61	"Pressure Testing of Steel Valves"
MSS SP-72	"Ball Valves with Flanged of Buttweld Ends"

NO SURPRISES

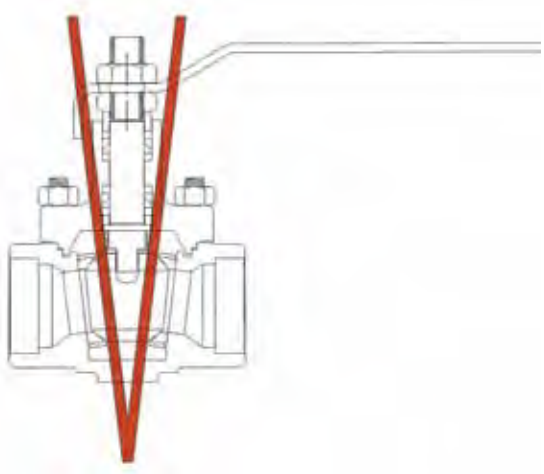
Apollo's Top Entry Ball Valves offer more. In addition to the three things everyone has come to expect from Apollo: high quality products, competitive pricing and on time delivery, Apollo Top Entry Valves deliver additional premiums; a broader choice of material for both internal and external components, more optional features to choose from, and selectable seal material combinations all resulting in an expanded serviceable application range.

FIT FOR PURPOSE

These premiums can be combined to create a product uniquely tailored to customer specifications and applications. These additional options allow a valve to be selected without compromising critical performance requirements or operating conveniences and without adding unnecessary features and the costs associated with them.

THE CORRECT DESIGN

The special "V" seating design introduced the self-adjusting seat to the floating ball valve. This design does not rely on the built-in interference of conventional floating ball valves. It provides automatic compensation for pressure, temperature and wear. As these changes occur, the ball and seats are continuously snugged down into the "V" resulting in positive leak-tight shutoff when using resilient seats. Maintaining a low pressure seal had been the most difficult condition for floating ball valves, the wedge effect on the ball and seats down the "V" assures continued low pressure sealing for the life of the seat. All Apollo Top Entry Valves have an "anti-static" feature designed in. All valve configurations also feature blow-out proof stems as standard.



THE RIGHT APPLICATION

Apollo's Top Entry Valves provide simplified in-line maintenance in the most natural way. The valve body is allowed to act as a permanent part of the piping system. Potential leak paths are eliminated with the one piece body. Only the bonnet seal and stem seals remain to be counted. And with the variety of bonnet gaskets and stem seal arrangements available through the selection of optional features, even these threats can be minimized.

Materials

Body Material Code:	A	B	C	F	H
Description	Alloy 20	CF3M SS	Carbon Steel	Inconel (625)	Hastelloy C
Body (all types)	ASTM A351-CN7M	ASTM A351-CF3M	ASTM A216-WCB	ASTM A494-Gr. CW6MC	ASTM A494-CW12MW
Bonnet	ASTM A351-CN7M	ASTM A351-CF3M	ASTM A216-WCB	ASTM A494-Gr. CW6MC	ASTM A494-CW12MW
Seat Ring(s) (from bar, tube or pipe depending on availability)	ASTM B473-CB-3	ASTM A276-316L	ASTM A269-316 or ASTM A276-316 or ASTM A312-316	ASTM B446-N06625	ASTM B574-C276
Internal Spring (1 or 2 seats)	Inconel X-750		ASTM A313-Type 316	Inconel X-750	Hastelloy C ASTM B574
Internal Spring (3, 4, 5, 6, 7, 8, 9, A or Z seats)			Inconel X-750		
Packing Gland	316 Stainless Steel				
Packing Jam Nut	18-8 Stainless Steel				
Lever Assembly (1/2 - 2")	304 SS w/Vinyl Grip				
Lever Assembly (3" - 8")	SS Wrench Head and Pipe				
Grounding Spring	18-8 Stainless Steel				
Studs	ASTM A193-B8M		ASTM A193-B7	ASTM A193-B8M	
Nuts	ASTM A194-Gr.8		ASTM A194-2H	ASTM A194-Gr.8	
Capscrews	Not Applicable		ASTM A193-B7	Not Applicable	

Body Material Code:	M	N	S	T
Description	M35-1 (Monel)	Nickel (200)	Stainless Steel	Titanium
Body (Flanged ends)	ASTM A494-M35-1	ASTM A494-CZ100	ASTM A351-CF8M	ASTM B367-Gr. C3
Body (Buttweld, Socket weld, and screwed ends)			ASTM A351-CF3M	
Bonnet	ASTM A494-M35-1	ASTM A494-CZ100	ASTM A351-CF8M	ASTM B367-Gr. C3
Seat Ring(s) (from bar, tube or pipe depending on availability)	ASTM B164-400 or ASTM B165-400	ASTM B160-200 ASTM B161- 200	ASTM A269-316 ASTM A276-316 or ASTM A312-316	ASTM B348-Gr.2
Internal Spring (1 or 2 seats)	Inconel X-750	Inconel X-750	ASTM A313-Type 316	Ti-6AL-4V
Internal Spring (3, 4, 5, 6, 7, 8, 9, A or Z seats)			Inconel X-750	
Packing Gland	316 Stainless Steel			
Packing Jam Nut	18-8 Stainless Steel			
Lever Assembly (1/2 - 2")	304 SS w/Vinyl Grip			
Lever Assembly (3" - 8")	SS Wrench Head and Pipe			
Grounding Spring	18-8 Stainless Steel			
Studs	ASTM A193-B8M			
Nuts	ASTM A194-Gr.8			

Materials

Trim (Internal) Material

Trim Material Code:	A	B	D	H
Description	Alloy 20	316L SS	Hastelloy C Stem, M35-1 Ball	Hastelloy C
Ball	ASTM A351-CN7M or ASTM B473-CB-3	ASTM A351-CF3M or ASTM A276-316L	ASTM A494-M35-1 or ASTM B164-K400	ASTM A494-CW12MW or ASTM B574-C276
Stem	ASTM B473-CB-3	ASTM A276-316L	ASTM B574-C276	ASTM B574-C276

Trim Material Code:	M	N	S	T
Description	M35-1	Nickel (200)	Stainless Steel	Titanium
Ball	ASTM A494-M35-1 or ASTM B164-K400	ASTM A494-CZ100 or ASTM B160-200	ASTM A351-CF8M or ASTM A276-316	ASTM B367-Gr. C3 or ASTM B348-Gr. 4-5
Stem	ASTM B164-K400	ASTM B160-200	ASTM A276-316	ASTM B348-Gr. 4-5

Seat & Seals Material

Seat Code:	1*	2	3	4	5
Seat	PTFE	RPTFE *Glass Reinforced*	RPTFE *Glass Reinforced*	Carbon Graphite	55% Bronze, 5% Moly Filled PTFE
Seat O-ring	Not Applicable				
Stem Packing	PTFE	RPTFE	Flexible Graphite		
Bonnet Gasket	PTFE	RPTFE	Spiral Wound Flexible Graphite		
Default Suffix	Z01	001	BS1		

* Class 150 and Class 300 Only

Seat Code:	6	7*	8	9	A
Seat	UHMWPE	API 607 - PTFE Fire Seat	Unfilled PEEK	CERAMIC (Seats & Ball)	API 607 RPTFE Fire Seat
Seat O-ring	Not Applicable	PTFE	Not Applicable		PTFE
Stem Packing	Flexible Graphite				
Bonnet Gasket	Spiral Wound Flexible Graphite				
Default Suffix	BS1				

* Class 150 and Class 300 Only

Seat Code:	B	D	F	G	H
Seat	Carbon Reinforced PEEK	60% Stainless Filled PTFE	Carbon Reinforced PTFE	PCTFE	High Temp. Graphite
Seat O-ring	Not Applicable				
Stem Packing	Flexible Graphite			RPTFE	Flexible Graphite
Bonnet Gasket	Spiral Wound Flexible Graphite			RPTFE	Spiral Wound Flexible Graphite
Default Suffix	BS1			001	BS1

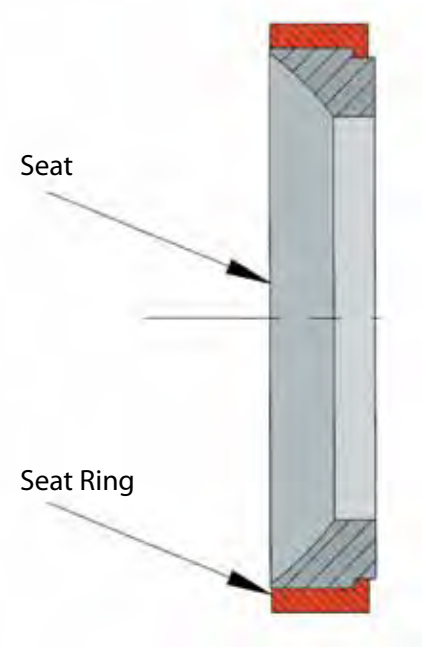
Seat Code:	L	T	U
Seat	API 607 Multiseal Fire Seat	Multiseal	UHMWPE
Seat O-ring	Multiseal Ring	Not Applicable	
Stem Packing	Flexible Graphite		
Bonnet Gasket	Spiral Wound Flexible Graphite		
Default Suffix	BS1		

Seat Data

SEAT CODE "1" (PTFE), CLASS 150 AND CLASS 300 ONLY

General application seat material, exhibiting lowest operating torque and excellent resistance to chemical attack. **(Figure 1)** See Pressure-Temperature Chart 1

Figure 1
Seat Design 1



SEAT CODE "2" (RPTFE)

Most commonly specified seat material, and used as the basis for published torque values. Maintains the excellent chemical resistance of unfilled Teflon® (PTFE) with increased resistance to wear and abrasion resulting in longer life. **(Figure 1)** See Pressure-Temperature Chart 2

SEAT CODE "3" (RPTFE WITH INNER RING)

Features a metallic inner ring to improve abrasion resistance particularly in high solids or throttling applications. Maintains the other features of the #2 seat. **(Figure 2)** See Pressure-Temperature Chart 2

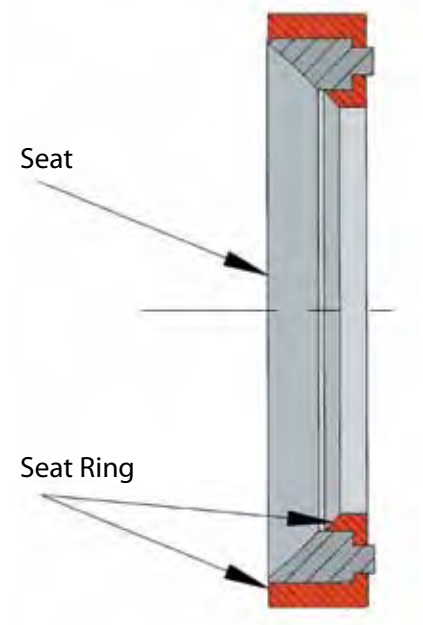
SEAT CODE "7" (API 607 CERTIFIED PTFE), UP TO 450°F

This seat design has been successfully tested to the requirements of API 607, fourth edition. The PTFE seat is fully confined by a metallic seat holder which provides a secondary seal in the event of the loss of the primary PTFE seal due to a fire. As the seat seal material is PTFE, chemical and torque characteristics will be the same as in the #1 seats. **(Figure 3)** See Pressure-Temperature Chart 1

SEAT CODE "A" (API 607 CERTIFIED RPTFE), UP TO 500°F

This seat design has been successfully tested to the requirements of API 607, fourth edition. The RPTFE seat is fully confined by a metallic seat holder which provides a secondary seal in the event of the loss of the primary PTFE seal due to a fire. The seat holder can perform the same function as the inner ring found in the #3 and #5 seats making this design appropriate for abrasive and throttling applications. As the seat seal material is RPTFE, chemical and torque characteristics will be the same as in the #2 and #3 seats. **(Figure 3)** See Pressure-Temperature Chart 2

Figure 2
Seat Design 2



SEAT CODE "5" (55% BRONZE / 5% MOLY BRTFE)

Specifically intended for steam applications. Also applicable to abrasive and throttling applications because of the heavy loading of reinforcing materials and the presence of the inner ring. However, chemical compatibility may be a limiting factor in the application of this seat.
(Figure 2) See Pressure-Temperature Chart 3

SEAT CODE "D" (60% STAINLESS STEEL SRTFE)

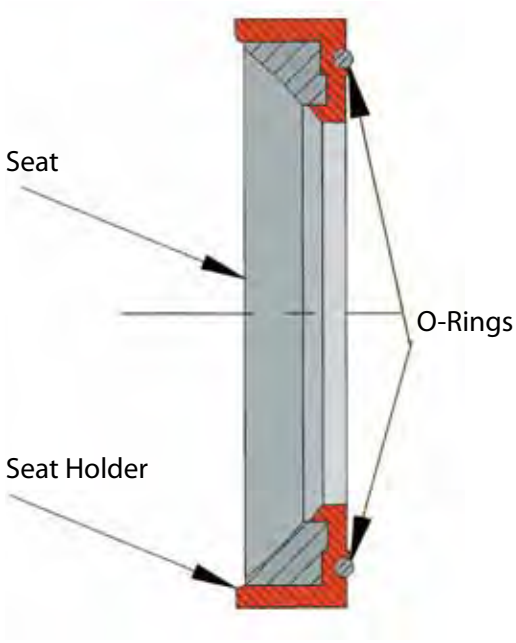
Intended for abrasive and throttling applications because of the heavy loading of reinforcing materials and the completely confined seat. **(Figure 2)** See Pressure-Temperature Chart 2

SEAT CODE "6" (UHMWPE)

Ultra High Molecular Weight Polyethylene offers good abrasion resistance making it suitable for use in high solids or slurry applications. These seats are completely confined by a metallic seat holder enhancing their performance in abrasive services. This seat is frequently specified in services where fluorine off-gasing in even the slightest amounts is objectionable. Examples of these services are food, tobacco processing, and nuclear services. **(Figure 2)** See Pressure-Temperature Chart 4

Seat Data

Figure 3
Seat Design 3



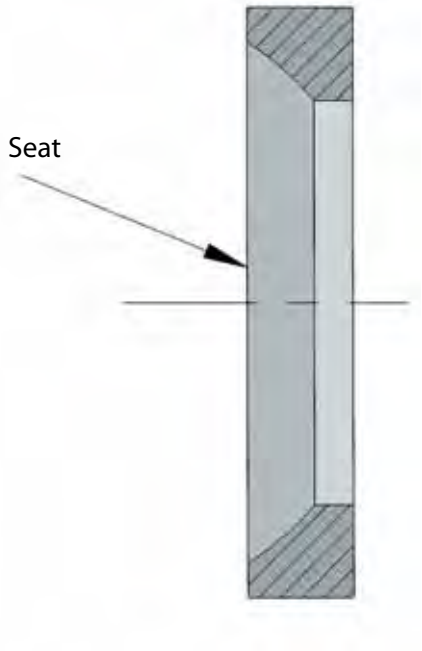
SEAT CODE "U" (UHMWPE)
Exhibits the same characteristics as the #6 seat with the exception that it utilizes the inner seat ring to enhance performance in abrasive services. UHMWPE should be used with caution in the presence of solvents, and the operating torque can be expected to be 30% higher than that of the teflon based seat materials. **(Figure 1)** **See Pressure-Temperature Chart 4**

SEAT CODE "8" (PEEK)
PEEK (PolyEtherEtherKetone) offers a high strength alternative to RPTFE, resistant to creep and cold flow. This seat offers good abrasion resistance. Higher in cost, this material offers similar chemical resistance to PTFE but should be checked on application. Operating torque tend to be 40% higher than RPTFE. Ball stop recommended. **(Figure 2)** **See Pressure-Temperature Chart 5**

SEAT CODE "B" (CARBON REINFORCED PEEK)
Carbon Reinforced PEEK provides improved abrasion resistance when compared to the unfilled variety. Higher in cost, this material offers a broader temperature range than RPTFE with similar chemical resistance but should be checked on application. Operating torque tends to be 40% higher than RPTFE. Ball stop recommended. **(Figure 2)** **See Pressure-Temperature Chart 5**

SEAT CODE "4" (CARBON GRAPHITE)
Designed for high temperature applications. A ball stop is required in applications above 500°F. Maximum service temperature is limited to 750°F in oxidizing applications. This seat like all rigid seat materials does not necessarily provide "bubble tight" shut-off. Most test standards have allowable leakage rates or list "classes" of shut-off for this type of seat. Be aware of the system design requirements when specifying this or any rigid seat. Ball stop recommended. **(Figure 1)** **See Pressure-Temperature Chart 6**

Figure 4
Seat Design 4



SEAT CODE "H" (HIGH TEMPERATURE GRAPHITE)
Designed for very high temperature applications. A ball stop is required in applications above 500°F. Maximum service temperature is limited to 1000°F. This seat like other rigid seat materials does not provide "bubble tight" shut-off. This seat is not as abrasion resistant as the #4 version. Be aware of the system design requirements when specifying this or any rigid seat. Ball stop recommended. **(Figure 1)** **See Pressure-Temperature Chart 6**

SEAT CODE "9" (CERAMIC)
Working in conjunction with a ceramic ball, this seat outperforms all other materials in throttling and abrasive applications. It possesses excellent chemical resistance. Cost is very high, and unless experience dictates its use, other alternatives should be evaluated first. A ball stop is recommended for all applications. This seat like all rigid seat materials does not necessarily provide "bubble tight" shut-off. Most test standards have allowable leakage rates or list "classes" of shut-off for this type of seat. Be aware of the system design requirements when specifying this or any rigid seat. **(Figure 4)** **See Pressure-Temperature Chart 7**

Pressure-Temperature Ratings

Temp °F (°C)	Valve Body Rating[1] – psi (bar)								
	CARBON STEEL ASTM A216-WCB[2]			CF8M[3] ASTM A351-CF8M			CF3M ASTM A351-CF3M		
	Class 150	Class 300	Class 600	Class 150[4]	Class 300	Class 600	Class 150	Class 300	Class 600
-20 to 100 (-29 to 38 C)	284.3 (19.6 bar)	741.1 (51.1 bar)	1480.8 (102.1 bar)	275.6 (19.0 bar)	719.4 (49.6 bar)	1440.2 (99.3 bar)	230.6 (15.9 bar)	600.5 (41.4 bar)	1199.5 (82.7 bar)
122 F (50 C)	278.5 (19.2 bar)	726.6 (50.1 bar)	1453.3 (100.2 bar)	266.9 (18.4 bar)	697.6 (48.1 bar)	1395.3 (96.2 bar)	221.9 (15.3 bar)	580.2 (40.0 bar)	1160.3 (80.0 bar)
212 F (100 C)	256.7 (17.7 bar)	675.9 (46.6 bar)	1351.8 (93.2 bar)	235.0 (16.2 bar)	612.1 (42.2 bar)	1224.1 (84.4 bar)	192.9 (13.3 bar)	504.7 (34.8 bar)	1009.5 (69.6 bar)
302 F (150 C)	229.2 (15.8 bar)	654.1 (45.1 bar)	1308.2 (90.2 bar)	214.7 (14.8 bar)	558.4 (38.5 bar)	1116.8 (77.0 bar)	174.0 (12.0 bar)	455.4 (31.4 bar)	910.8 (62.8 bar)
392 F (200 C)	200.2 (13.8 bar)	635.3 (43.8 bar)	1270.5 (87.6 bar)	198.7 (13.7 bar)	517.8 (35.7 bar)	1034.1 (71.3 bar)	162.4 (11.2 bar)	423.5 (29.2 bar)	845.6 (58.3 bar)
482 F (250 C)	175.5 (12.1 bar)	607.7 (41.9 bar)	1216.9 (83.9 bar)	175.5 (12.1 bar)	484.4 (33.4 bar)	968.9 (66.8 bar)	152.3 (10.5 bar)	398.9 (27.5 bar)	796.3 (54.9 bar)
572 F (300 C)	147.9 (10.2 bar)	577.3 (39.8 bar)	1154.5 (79.6 bar)	147.9 (10.2 bar)	458.3 (31.6 bar)	916.6 (63.2 bar)	145.0 (10.0 bar)	378.5 (26.1 bar)	755.6 (52.1 bar)
617 F (325 C)	134.9 (9.3 bar)	561.3 (38.7 bar)	1122.6 (77.4 bar)	134.9 (9.3 bar)	448.2 (30.9 bar)	896.3 (61.8 bar)	134.9 (9.3 bar)	369.8 (25.5 bar)	739.7 (51.0 bar)
662 F (350 C)	121.8 (8.4 bar)	545.3 (37.6 bar)	1089.2 (75.1 bar)	121.8 (8.4 bar)	439.5 (30.3 bar)	880.4 (60.7 bar)	121.8 (8.4 bar)	364.0 (25.1 bar)	726.6 (50.1 bar)
707 F (375 C)	107.3 (7.4 bar)	527.9 (36.4 bar)	1054.4 (72.7 bar)	107.3 (7.4 bar)	433.7 (29.9 bar)	867.3 (59.8 bar)	107.3 (7.4 bar)	359.7 (24.8 bar)	717.9 (49.5 bar)
752 F (400 C)	94.3 (6.5 bar)	503.3 (34.7 bar)	1006.6 (69.4 bar)	94.3 (6.5 bar)	426.4 (29.4 bar)	854.3 (58.9 bar)	94.3 (6.5 bar)	352.4 (24.3 bar)	704.9 (48.6 bar)
797 F (425 C)	79.8 (5.5 bar)	417.7 (28.8 bar)	834.0 (57.5 bar)	79.8 (5.5 bar)	422.1 (29.1 bar)	845.6 (58.3 bar)	79.8 (5.5 bar)	346.6 (23.9 bar)	691.8 (47.7 bar)
842 F (450 C)	66.7 (4.6 bar)	333.6 (23.0 bar)	667.2 (46.0 bar)	66.7 (4.6 bar)	417.7 (28.8 bar)	836.9 (57.7 bar)			
887 F (475 C)	53.7 (3.7 bar)	252.4 (17.4 bar)	506.2 (34.9 bar)	53.7 (3.7 bar)	416.3 (28.7 bar)	831.1 (57.3 bar)			
932 F (500 C)	40.6 (2.8 bar)	171.1 (11.8 bar)	340.8 (23.5 bar)	40.6 (2.8 bar)	409.0 (28.2 bar)	819.5 (56.5 bar)			
1000 F (538 C)	20.3 (1.4 bar)	85.6 (5.9 bar)	171.1 (11.8 bar)	20.3 (1.4 bar)	365.5 (25.2 bar)	725.2 (50.0 bar)			
1022 F (550 C)				20.3 (1.4 bar)	362.6 (25.0 bar)	722.3 (49.8 bar)			
1067 F (575 C)				20.3 (1.4 bar)	348.1 (24.0 bar)	694.7 (47.9 bar)			
1112 F (600 C)				20.3 (1.4 bar)	288.6 (19.9 bar)	577.3 (39.8 bar)			
1157 F (625 C)				20.3 (1.4 bar)	229.2 (15.8 bar)	458.3 (31.6 bar)			
1202 F (650 C)				20.3 (1.4 bar)	184.2 (12.7 bar)	366.9 (25.3 bar)			
1247 F (675 C)				20.3 (1.4 bar)	149.4 (10.3 bar)	298.8 (20.6 bar)			
1292 F (700 C)				20.3 (1.4 bar)	121.8 (8.4 bar)	243.7 (16.8 bar)			
1337 F (725 C)				20.3 (1.4 bar)	101.5 (7.0 bar)	203.1 (14.0 bar)			
1382 F (750 C)				20.3 (1.4 bar)	85.6 (5.9 bar)	169.7 (11.7 bar)			
1427 F (775 C)				20.3 (1.4 bar)	66.7 (4.6 bar)	130.5 (9.0 bar)			
1472 F (800 C)				17.4 (1.2 bar)	50.8 (3.5 bar)	101.5 (7.0 bar)			
1501 F (816 C)				14.5 (1.0 bar)	40.6 (2.8 bar)	85.6 (5.9 bar)			

1 Ratings per ASME B16.34 - 2009

2 WCB: Upon prolonged exposure to temperatures above 425°C, the carbide phase of steel may be converted to graphite. Permissible, but not recommended for prolonged usage above 425°C.

3 CF8M: At temperatures above 538°C, use only when the carbon content is 0.04% or higher.

4 CF8M (Class 150): Flanged End valve ratings terminate at 538°C

Pressure-Temperature Ratings

Valve Body Rating[1] – psi (bar)									
Temp °F (°C)	ALLOY 20 ASTM A351-CN7M			HASTELLOY C ASTM A494-CW12MW			MONEL ASTM A494-M35-1		
	Class 150	Class 300	Class 600	Class 150	Class 300	Class 600	Class 150	Class 300	Class 600
-20 to 100 (-29 to 38 C)	230.6 (15.9 bar)	600.5 (41.4 bar)	1199.5 (82.7 bar)	230.6 (15.9 bar)	600.5 (41.4 bar)	1199.5 (82.7 bar)	230.6 (15.9 bar)	600.5 (41.4 bar)	1199.5 (82.7 bar)
122 F (50 C)	223.4 (15.4 bar)	581.6 (40.1 bar)	1164.7 (80.3 bar)	226.3 (15.6 bar)	588.9 (40.6 bar)	1179.2 (81.3 bar)	223.4 (15.4 bar)	583.1 (40.2 bar)	1167.6 (80.5 bar)
212 F (100 C)	195.8 (13.5 bar)	512.0 (35.3 bar)	1024.0 (70.6 bar)	210.3 (14.5 bar)	548.2 (37.8 bar)	1096.5 (75.6 bar)	200.2 (13.8 bar)	520.7 (35.9 bar)	1042.8 (71.9 bar)
302 F (150 C)	178.4 (12.3 bar)	464.1 (32.0 bar)	929.7 (64.1 bar)	198.7 (13.7 bar)	520.7 (35.9 bar)	1039.9 (71.7 bar)	187.1 (12.9 bar)	488.8 (33.7 bar)	979.0 (67.5 bar)
392 F (200 C)	163.9 (11.3 bar)	426.4 (29.4 bar)	851.4 (58.7 bar)	188.5 (13.0 bar)	491.7 (33.9 bar)	984.8 (67.9 bar)	181.3 (12.5 bar)	474.3 (32.7 bar)	948.5 (65.4 bar)
482 F (250 C)	150.8 (10.4 bar)	394.5 (27.2 bar)	789.0 (54.4 bar)	175.5 (12.1 bar)	468.5 (32.3 bar)	935.5 (64.5 bar)	175.5 (12.1 bar)	472.8 (32.6 bar)	945.6 (65.2 bar)
572 F (300 C)	140.7 (9.7 bar)	368.4 (25.4 bar)	736.8 (50.8 bar)	147.9 (10.2 bar)	445.3 (30.7 bar)	892.0 (61.5 bar)	147.9 (10.2 bar)	472.8 (32.6 bar)	945.6 (65.2 bar)
617 F (325 C)	134.9 (9.3 bar)	353.9 (24.4 bar)	707.8 (48.8 bar)	134.9 (9.3 bar)	436.6 (30.1 bar)	871.7 (60.1 bar)	134.9 (9.3 bar)	472.8 (32.6 bar)	945.6 (65.2 bar)
662 F (350 C)				121.8 (8.4 bar)	426.4 (29.4 bar)	852.8 (58.8 bar)	121.8 (8.4 bar)	472.8 (32.6 bar)	944.2 (65.1 bar)
707 F (375 C)				107.3 (7.4 bar)	416.3 (28.7 bar)	832.5 (57.4 bar)	107.3 (7.4 bar)	469.9 (32.4 bar)	939.8 (64.8 bar)
752 F (400 C)				94.3 (6.5 bar)	410.5 (28.3 bar)	819.5 (56.5 bar)	94.3 (6.5 bar)	465.6 (32.1 bar)	931.1 (64.2 bar)
797 F (425 C)				79.8 (5.5 bar)	401.8 (27.7 bar)	802.1 (55.3 bar)	79.8 (5.5 bar)	458.3 (31.6 bar)	918.1 (63.3 bar)
842 F (450 C)				66.7 (4.6 bar)	394.5 (27.2 bar)	789.0 (54.4 bar)	66.7 (4.6 bar)	390.2 (26.9 bar)	780.3 (53.8 bar)
887 F (475 C)				53.7 (3.7 bar)	388.7 (26.8 bar)	776.0 (53.5 bar)	53.7 (3.7 bar)	301.7 (20.8 bar)	601.9 (41.5 bar)
932 F (500 C)				40.6 (2.8 bar)	381.4 (26.3 bar)	762.9 (52.6 bar)			
1000 F (538 C)				20.3 (1.4 bar)	365.5 (25.2 bar)	725.2 (50.0 bar)			

1 Ratings per ASME B16.34 - 2009

Contact Factory
INCONEL 625 ASTM A494-GR CW6MC
NICKEL 200 ASTM A494-CZ100
TITANIUM ASTM B367-GR C3

Pressure-Temperature Ratings

CHART 1 PTFE SEATS – PRESSURE-TEMPERATURE RATINGS

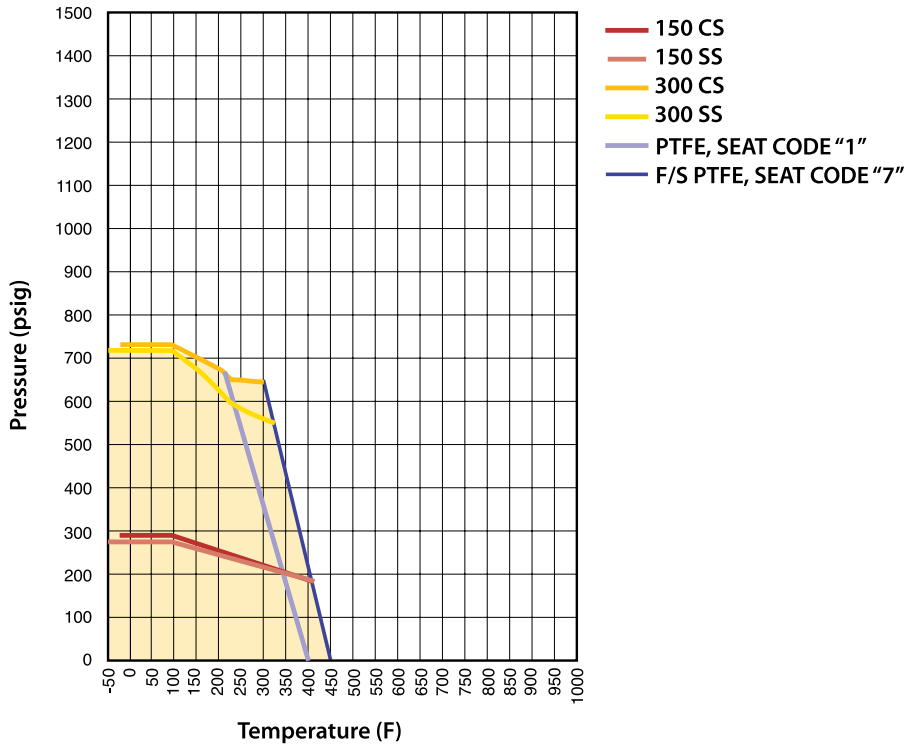
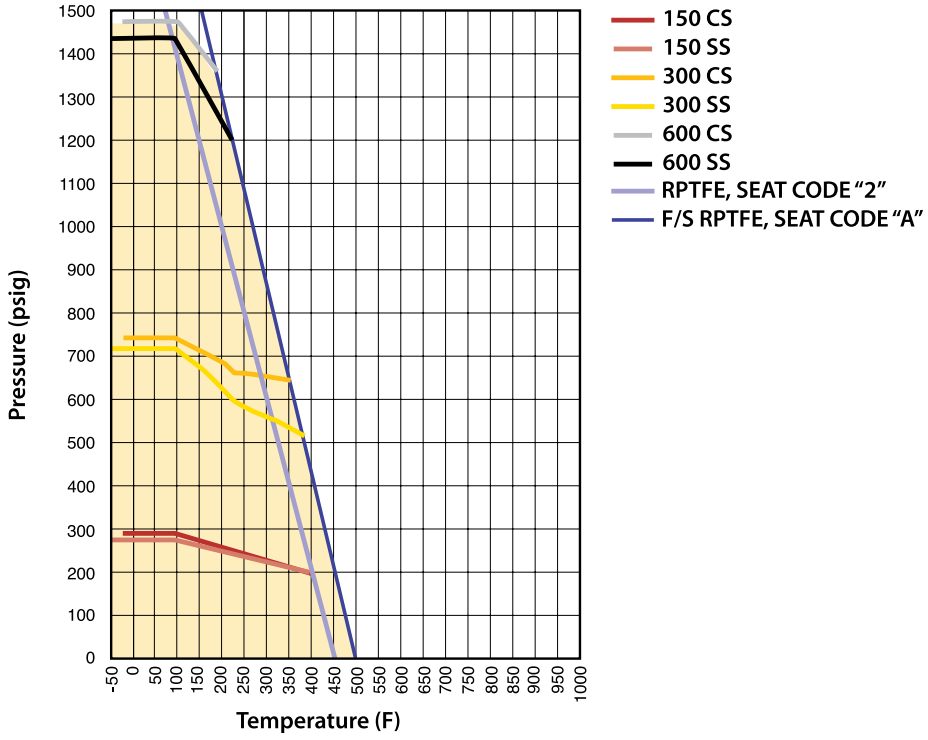


CHART 2 RPTFE SEATS – PRESSURE-TEMPERATURE RATINGS



Pressure-Temperature Ratings

CHART 3 — 55% BRONZE, 5% MOLY – PRESSURE-TEMPERATURE RATINGS

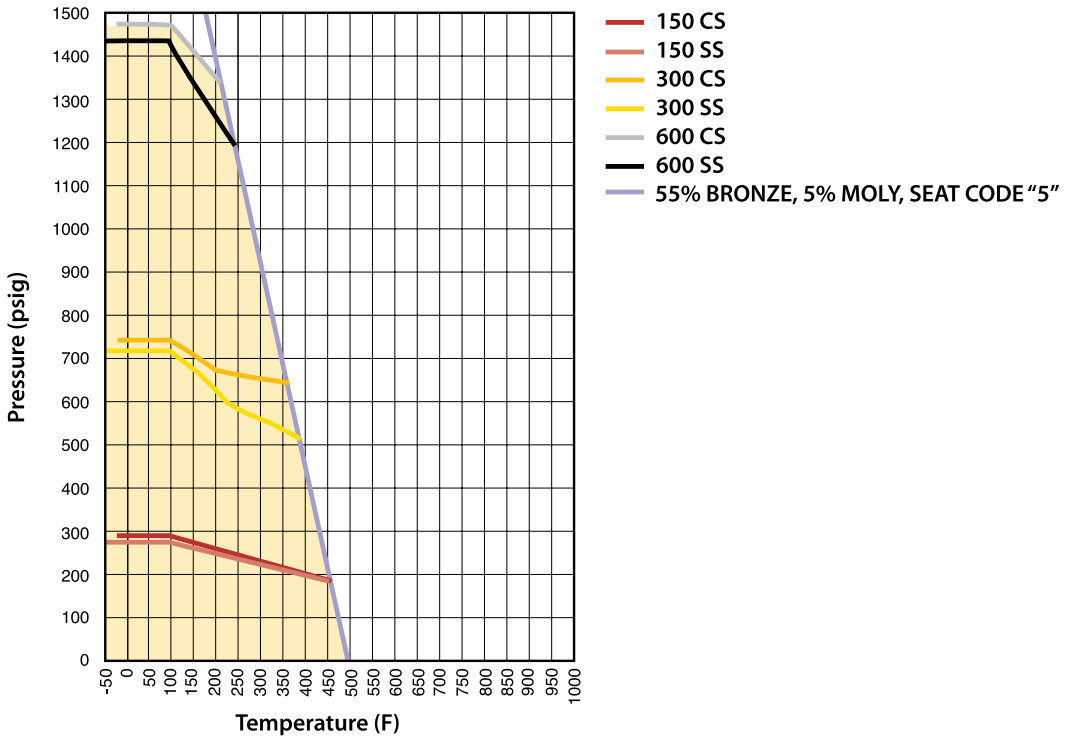
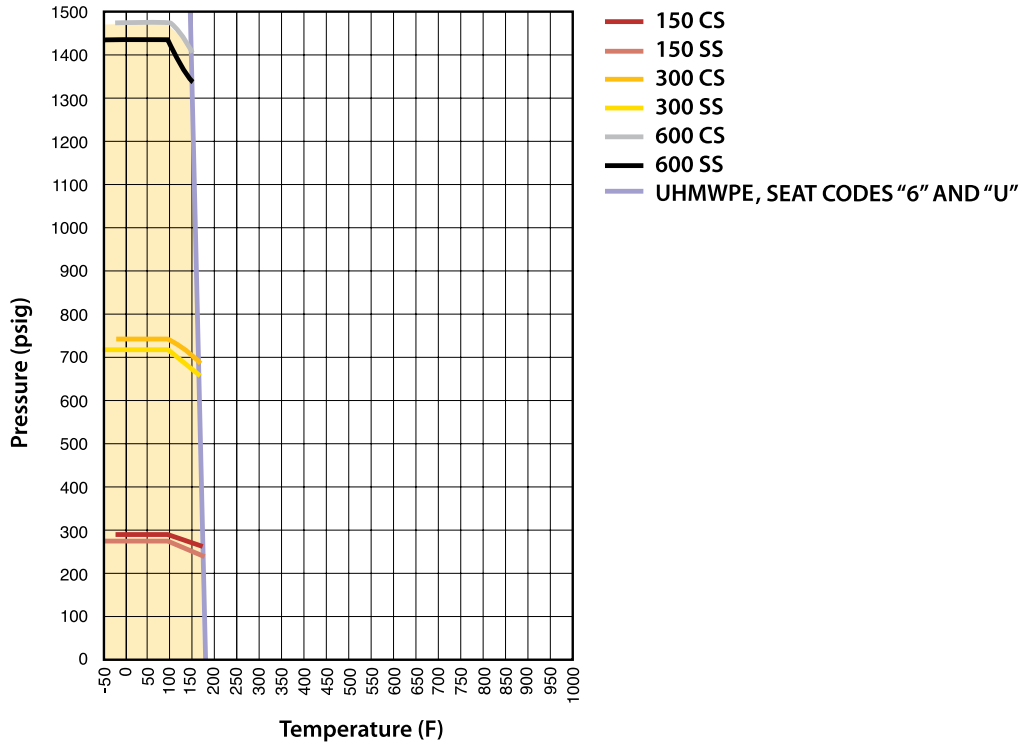


CHART 4 — UHMWPE SEATS – PRESSURE-TEMPERATURE RATINGS



Pressure-Temperature Ratings

CHART 5 PEEK SEATS – PRESSURE-TEMPERATURE RATINGS

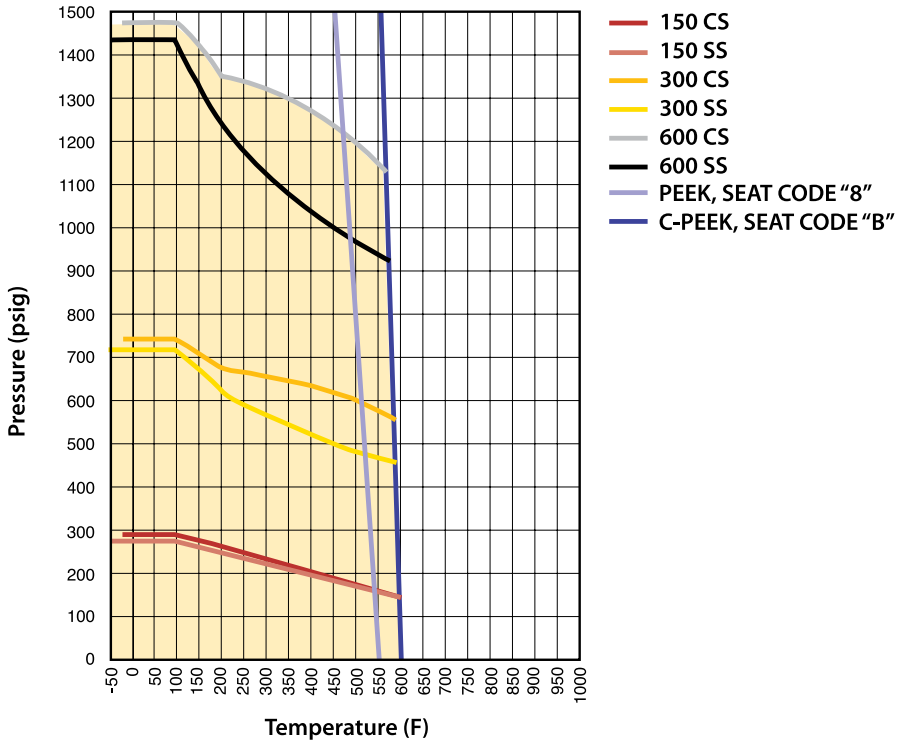
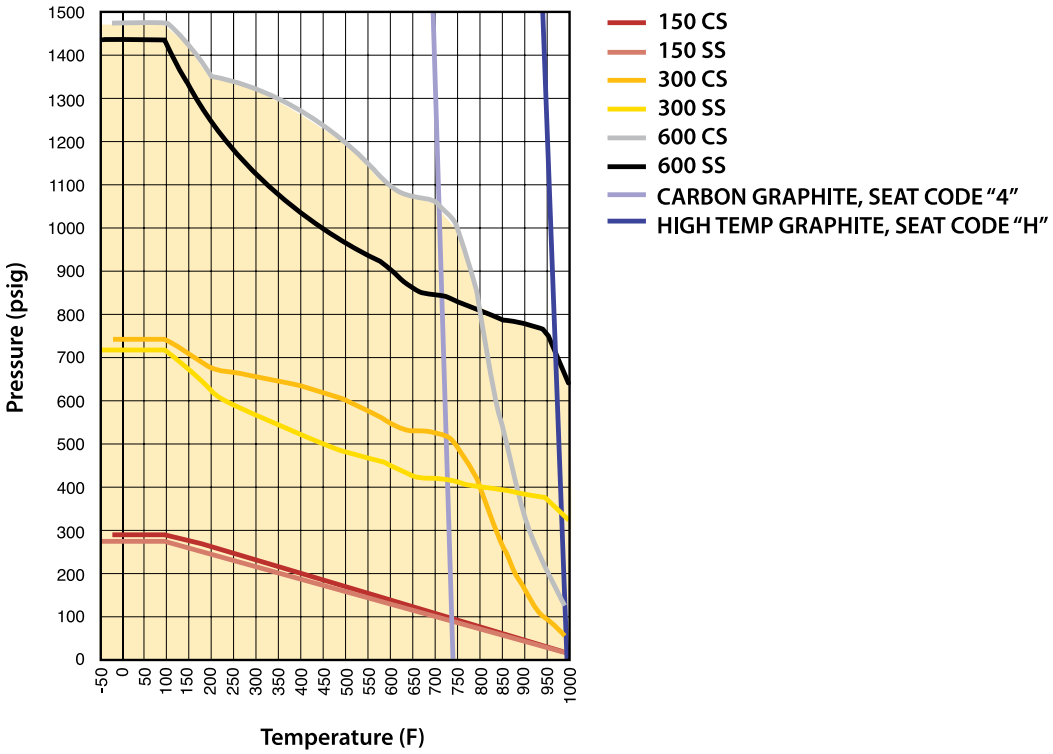


CHART 6 CARBON-GRAPHITE SEATS – PRESSURE-TEMPERATURE RATINGS



Pressure-Temperature Ratings

CHART 7 CERAMIC SEATS – PRESSURE-TEMPERATURE RATINGS

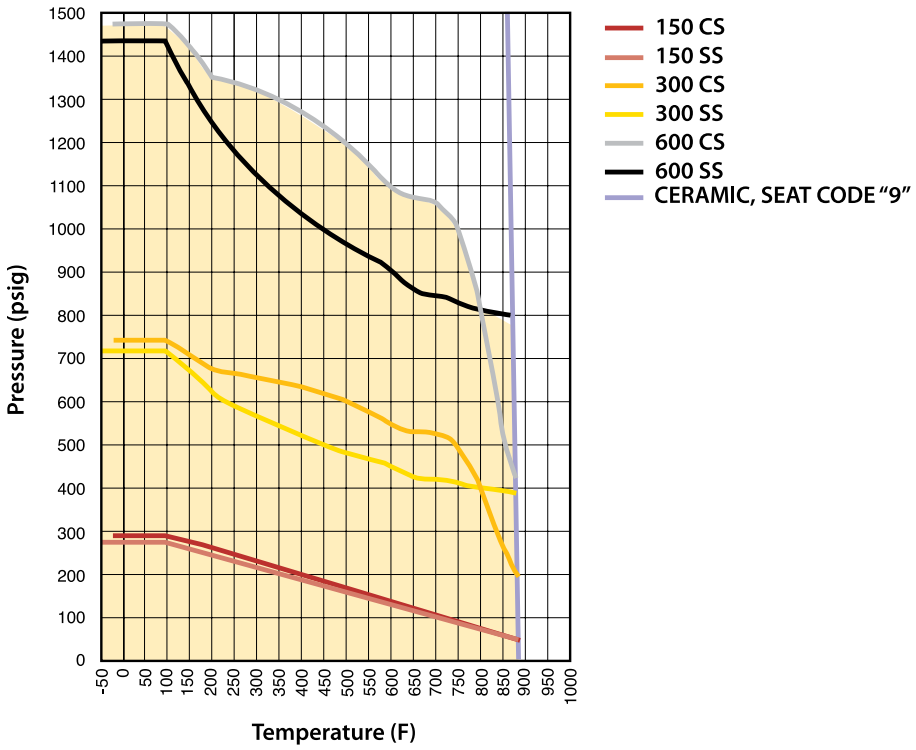
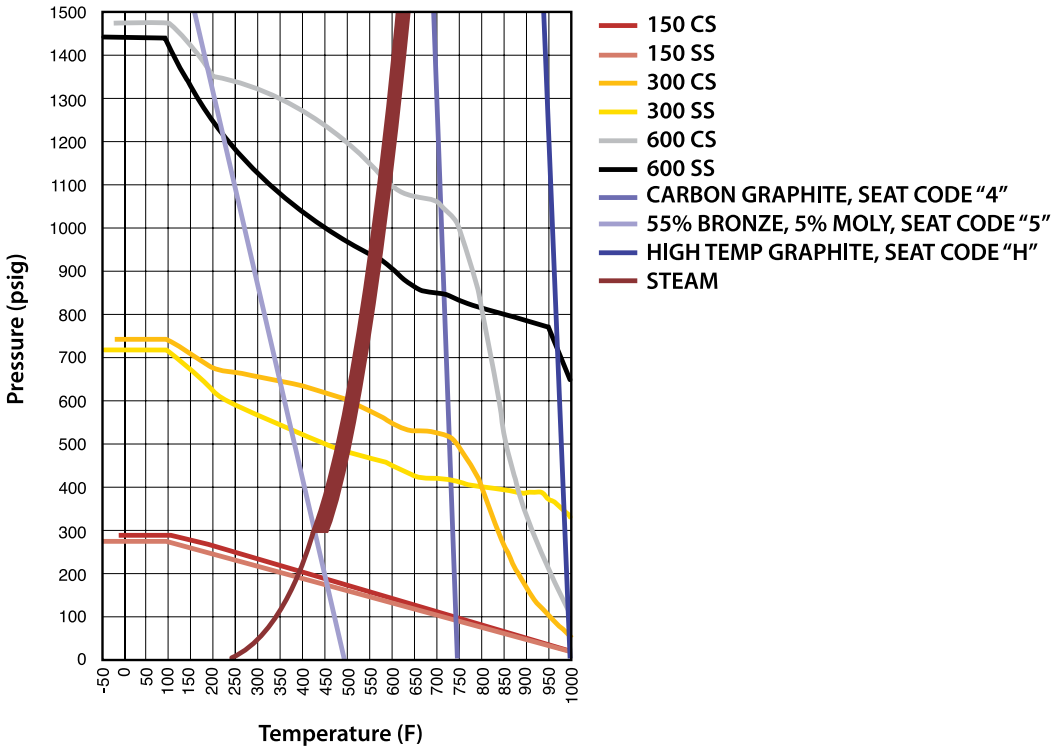
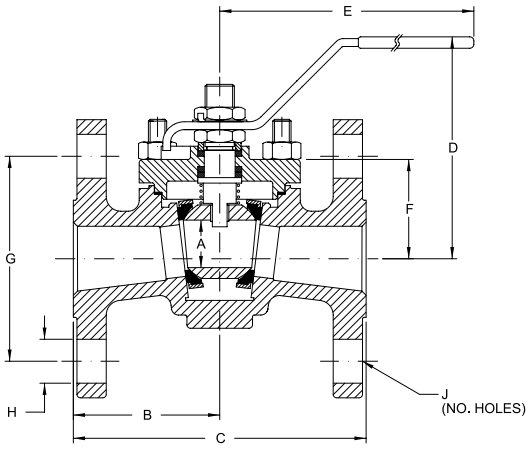


CHART 8 STEAM RATED SEATS – PRESSURE-TEMPERATURE RATINGS



Flanged Top Entry Ball Valves

FLANGED VALVE DIMENSIONS



ANSI 150 CLASS FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1/2"	0.81	2.85	5.69	3.48	5.15	1.70	2.38	0.62	4
3/4"	0.81	2.31	4.62	3.54	5.15	1.76	2.75	0.62	4
1"	0.81	2.50	5.00	3.48	5.15	1.70	3.12	0.62	4
1-1/2"	1.17	3.25	6.50	4.17	5.94	1.96	3.87	0.62	4
2"	1.50	3.50	7.00	4.74	7.87	2.22	4.75	0.75	4
3"	2.25	4.00	8.00	6.60	19.12	2.93	6.00	0.75	4
4"	3.00	4.50	9.00	8.07	19.50	3.32	7.50	0.75	8*
6"**	4.50	7.75	15.50	10.59	36.00	4.97	9.50	0.87	8
8"**	6.00	9.00	18.00	14.39	47.00	6.51	11.75	0.87	8
10"**	7.50	10.50	21.00	15.50	NA	NA	14.25	1.00	12

** Top 2 holes in each flange are tapped 5/8-11 UNC-2B*
*** Gear Operator or Actuation Recommended.*

ANSI 300 CLASS FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1/2"	0.81	2.85	5.69	3.48	5.15	1.70	2.62	0.62	4
3/4"	0.81	3.00	6.00	3.63	5.15	1.86	3.25	0.75	4
1"	0.81	3.25	6.50	3.48	5.15	1.70	3.50	0.75	4
1 1/2"	1.17	3.75	7.50	4.17	5.94	1.96	4.50	0.88	4
2"	1.50	4.25	8.50	4.74	7.87	2.22	5.00	0.75	8
3"	2.25	5.56	11.13	6.60	19.12	2.93	6.63	0.88	8
4"	3.00	6.00	12.00	8.07	19.50	3.32	7.88	0.88	8
6"**	4.50	7.94	15.87	10.99	36.00	4.97	10.63	0.88	12
8"**	6.00	9.87	19.75	14.39	47.00	6.51	13.00	1.00	12
12"**	9.00	12.75	25.50	18.75	NA	NA	17.75	1.25	16*

** Top 6 holes in each flange are tapped 1 1/8-8UN-2B.*
*** Gear Operator or Actuation Recommended.*

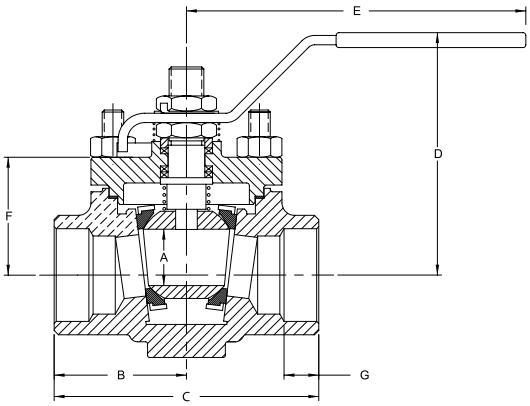
ANSI 600 CLASS FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1/2"	0.81	3.25	6.50	4.93	8.50	1.92	2.62	.62	4
3/4"	0.81	3.75	7.50	5.17	8.50	2.18	3.25	0.75	4
1"	0.81	4.25	8.50	5.23	8.50	2.21	3.50	0.75	4
1-1/2"	1.17	4.75	9.50	6.00	12.50	2.36	4.50	0.88	4
2"	1.50	5.75	11.50	7.06	14.75	2.97	5.00	0.75	8
3"	2.25	7.00	14.00	8.82	19.12	3.47	6.63	0.88	8
4" **	3.00	8.50	17.00	10.45	19.12	4.15	8.50	1.00	8
6" **	4.50	11.00	22.00	NA	NA	5.78	11.50	1.12	12

*** Gear Operator or Actuation Recommended.*

Socket Weld & NPT Top Entry Valves

SOCKET WELD VALVE DIMENSIONS



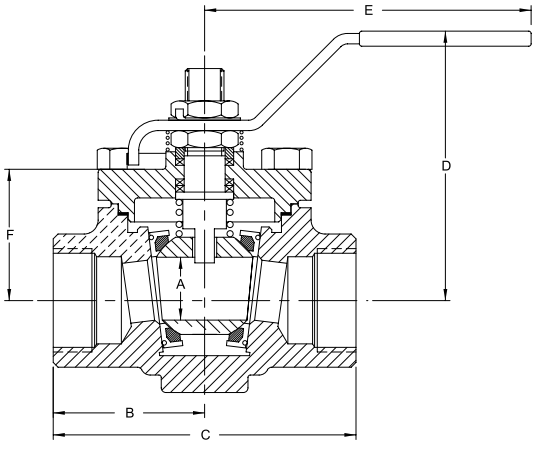
ANSI 300 CLASS SOCKET WELD TOP ENTRY VALVES

Size	A	B	C	D	E	F	G
1/2"	0.81	2.15	5.54	3.48	5.15	1.70	0.38
3/4"	0.81	1.96	3.91	3.48	5.15	1.70	0.56
1"	0.81	1.96	3.91	3.48	5.15	1.70	0.50
1-1/2"	1.17	2.49	4.98	4.17	5.94	1.96	0.55
2"	1.50	2.86	5.72	4.74	7.87	2.22	0.62
3"	2.25	4.15	8.29	6.60	19.12	2.93	1.00

ANSI 600 CLASS SOCKET WELD TOP ENTRY VALVES

Size	A	B	C	D	E	F	G
1/2"	0.81	2.37	5.98	4.93	8.50	1.92	0.38
3/4"	0.81	2.18	4.35	4.93	8.50	1.92	0.56
1"	0.81	2.18	4.35	4.93	8.50	1.92	0.50
1-1/2"	1.17	2.62	5.23	5.83	12.50	2.14	0.55
2"	1.50	2.99	5.98	6.63	14.75	2.54	0.62

NPT VALVE DIMENSIONS



ANSI 300 CLASS NPT TOP ENTRY VALVES

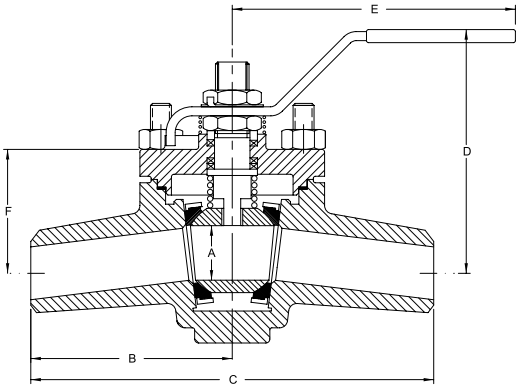
Size	A	B	C	D	E	F
1/2"	0.81	2.15	5.54	3.48	5.15	1.70
3/4"	0.81	1.96	3.91	3.48	5.15	1.70
1"	0.81	1.96	3.91	3.48	5.15	1.70
1-1/2"	1.17	2.49	4.98	4.17	5.94	1.96
2"	1.50	2.86	5.72	4.74	7.87	2.22
3"	2.25	4.15	8.29	6.60	19.12	2.93

ANSI 600 CLASS NPT TOP ENTRY VALVES

Size	A	B	C	D	E	F
1/2"	0.81	2.37	5.98	4.93	8.50	1.92
3/4"	0.81	2.18	4.35	4.93	8.50	1.92
1"	0.81	2.18	4.35	4.93	8.50	1.92
1-1/2"	1.17	2.62	5.23	5.83	12.50	2.14
2"	1.50	2.99	5.98	6.63	14.75	2.54

Buttweld Top Entry Valves

BUTTWELD VALVE DIMENSIONS



ANSI 300 CLASS BUTTWELD* TOP ENTRY VALVES

Size	A	B	C	D	E	F
1/2"	0.81	2.75	5.50	3.48	5.15	1.70
3/4"	0.81	3.00	6.00	3.48	5.15	1.70
1"	0.81	3.25	6.50	3.66	5.15	1.88
1-1/2"	1.17	3.75	7.50	4.22	5.94	2.01
2"	1.50	4.25	8.50	5.02	7.87	2.50
3"	2.25	5.56	11.13	6.60	19.12	2.93
4"	3.00	6.00	12.00	8.07	19.50	3.32
6"**	4.50	7.94	15.88	10.59	36.00	4.97
8"**	6.00	10.25	20.50	14.39	47.00	6.51

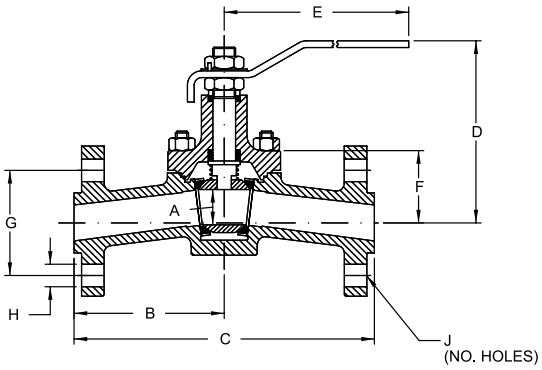
** Available in Schedule 10, 40 and 80 where appropriate.*
*** Gear Operator or Actuation Recommended.*

ANSI 600 CLASS BUTTWELD* TOP ENTRY VALVES

Size	A	B	C	D	E	F
1/2"	0.81	2.75	5.50	4.93	8.50	1.92
3/4"	0.81	3.75	7.50	5.17	8.50	2.16
1"	0.81	4.25	8.50	5.23	8.50	2.22
1 1/2"	1.17	4.75	9.50	6.07	12.50	2.38
2"	1.50	5.75	11.50	7.09	14.75	3.00
3"	2.25	7.00	14.00	8.84	19.50	NA
4" **	3.00	8.50	17.00	10.33	36.00	NA
6" **	4.50	11.00	22.00	NA	NA	NA

** Available in Schedule 40 and 80 where appropriate.*
*** Gear Operator or Actuation Recommended.*

Flanged Top Entry Full Port Dimensional Data



ANSI 150 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1″	1.17	3.50	7.00	4.27	5.94	2.05	3.12	.62	4
1-1/2″	1.50	4.37	8.75	5.05	7.87	2.51	3.87	.62	4
2″	2.25	5.25	10.50	7.61	19.12	3.23	4.75	.62	4
3″	3.00	6.75	13.50	9.33	19.50	3.80	6.00	.75	4
4″	4.50	8.50	17.00	12.32	36.00	5.39	7.50	.75	8
6″	6.00	10.75	21.50	15.57	43.00	6.67	9.50	.87	8
8″	8.00	12.25	24.50	18.32	NA	9.39	11.75	.87	8*

** Top 2 Holes in each flange are tapped 3/4-10 UNC-2B*

ANSI 300 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1″	1.17	3.75	7.50	4.27	5.94	2.08	3.50	.75	4
1-1/2″	1.50	4.75	9.50	5.05	7.87	2.55	4.50	.87	4
2″	2.25	5.56	11.13	7.61	19.12	3.27	5.00	.75	8
3″	3.00	7.62	15.25	9.33	19.50	3.91	6.63	.87	8
4″	4.50	9.00	18.00	12.32	36.00	5.45	7.88	.87	8
6″	6.00	11.00	22.00	15.57	43.00	6.70	10.63	.87	12
8″	8.00	13.50	27.00	18.32	NA	9.54	13.00	1.00	12*

** Top 2 Holes in each flange are tapped 7/8-9 UNC-2B*

ANSI 600 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	F	G	H	J
1″	1.17	5.00	10.00	6.06	12.50	2.40	3.50	.75	4
1-1/2″	1.50	6.25	12.50	7.15	14.75	3.06	4.50	.87	4
2″	2.25	6.50	13.00	9.76	19.12	3.70	5.00	.75	8
3″	3.00	8.75	17.50	11.45	19.50	4.48	6.63	.87	8
4″	4.50	10.00	20.00	12.44	NA	6.13	8.50	1.00	8
6″	6.00	13.00	26.00	15.28	NA	7.50	11.50	1.12	12
8″	8.00	15.62	31.25	18.58	NA	11.42	13.75	1.25	12*

** Top 2 Holes in each flange are tapped 1-1/8 UN-2B*

Bonnet Dimensions for Actuator Mounting

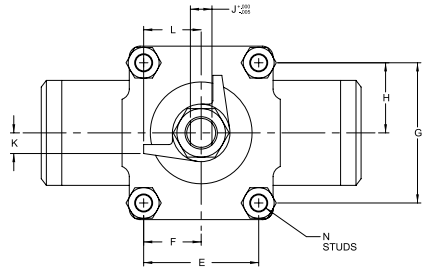


Figure 1

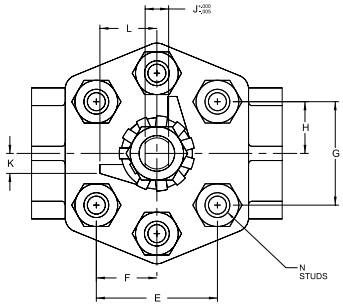


Figure 2

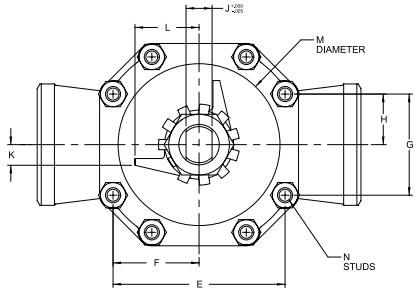


Figure 3

NOTE: Valves are shown in the Closed Position.

ANSI 150/300 CLASS SOCKET WELD, NPT & BUTTWELD VALVES

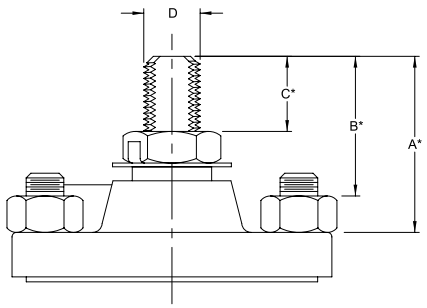
Size	Fig. No.	A	B	C	D	E	F	G
1/2″	1	1.30	1.00	.77	.500	2.125	1.062	1.812
3/4″	1	1.30	1.00	.77	.500	2.125	1.062	1.812
1″	1	1.30	1.00	.77	.500	2.125	1.062	1.812
1-1/2″	1	2.04	1.68	.99	.625	2.812	1.406	2.250
2″	1	2.39	1.91	1.06	.750	3.375	1.687	2.750
3″	1	3.27	2.66	1.55	1.125	4.000	2.000	4.875
4″	3	4.66	4.11	2.24	1.500	6.375	3.188	3.750
6″	3	4.88	4.15	1.96	2.000	9.750	4.875	4.500
8″	3	5.77	4.79	2.56	2.36	12.06	6.031	7.375

Size	Fig. No.	H	J	K	L	M	N
1/2″	1	.906	.292	.36	1.00	NA	5/16-18
3/4″	1	.906	.292	.36	1.00	NA	5/16-18
1″	1	.906	.292	.36	1.00	NA	5/16-18
1-1/2″	1	1.125	.417	.36	1.25	NA	3/8-16
2″	1	1.375	.482	.52	1.50	NA	1/2-13
3″	1	2.437	.730	.72	2.00	NA	5/8-11
4″	3	1.875	.970	NA	NA	6.00	9/16-12
6″	3	2.250	1.380	NA	NA	NA	3/4-10
8″	3	3.688	1.755	NA	NA	7.94	1-8

ANSI 600 CLASS SOCKET WELD, NPT & BUTTWELD VALVES

Size	Fig. No.	A	B	C	D	E	F	G
1/2″	2	2.48	2.06	.76	.625	2.125	1.062	1.816
3/4″	2	2.48	2.06	.76	.625	2.125	1.062	1.816
1″	2	2.48	2.06	.76	.625	2.125	1.062	1.816
1-1/2″	3	3.48	3.06	1.03	.750	2.814	1.407	2.250
2″	3	3.95	3.47	1.03	.875	3.370	1.685	2.750

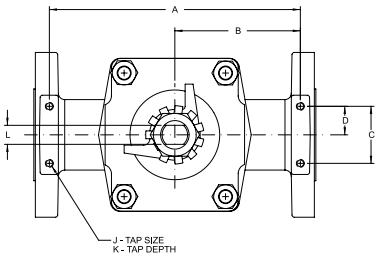
Size	Fig. No.	H	J	K	L	M	N
1/2″	2	.908	.412	.36	1.00	NA	7/16-18
3/4″	2	.908	.412	.36	1.00	NA	7/16-18
1″	2	.908	.412	.36	1.00	NA	7/16-18
1-1/2″	3	1.125	.475	.36	1.25	NA	7/16-14
2″	3	1.375	.535	.52	1.50	NA	1/2-13

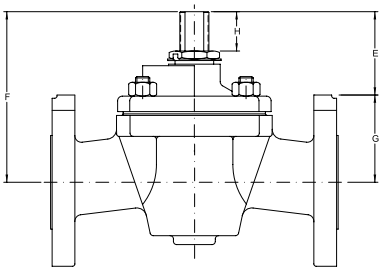


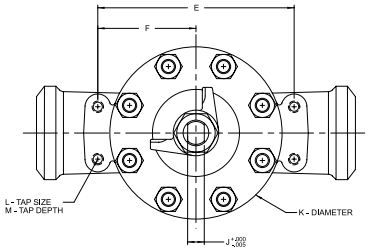
STANDARD BONNET

*** Stem rises as the packing is adjusted. Allow sufficient clearances.**

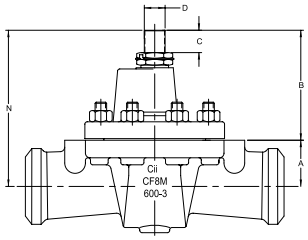
Dimensions for Actuator Pad Style Mounting







NOTE: Valves are shown in the Closed Position.



CLASS 150 FLANGED VALVES

	3/4"	1"	1-1/2"	2"	3"	4"	6"	8"	10"
A	4.06	4.43	5.75	6.24	7.18	8.19	14.25	16.75	19.75
B	2.03	2.21	2.88	3.12	3.59	4.09	7.13	8.38	9.88
C	1.75	1.75	1.75	2.25	3.50	4.00	4.00	5.00	7.00
D	0.88	0.88	0.88	1.13	1.75	2.00	2.00	2.50	3.50
E	0.70	0.62	1.37	1.48	2.32	3.33	4.22	5.28	6.50
F	3.06	3.00	4.00	4.61	6.20	7.98	9.85	12.28	15.50
G	2.36	2.38	2.63	3.13	3.88	4.63	5.63	7.00	9.00
H	0.77	0.77	0.99	1.06	1.55	2.24	1.96	2.56	2.90
J	5/16-18	5/16-18	5/16-18	5/16-18	3/8-16	7/16-14	7/16-14	1/2-13	3/4-10
K	0.48	0.48	0.47	0.47	0.56	0.66	0.50	0.66	1.25
L	0.292	0.292	0.417	0.482	0.730	0.970	1.380	1.755	2.030
M	0.500	0.500	0.625	0.750	1.125	1.500	2.000	2.360	2.933

CLASS 300 FLANGED VALVES

	3/4"	1"	1-1/2"	2"	3"	4"	6"	8"
A	5.31	5.75	6.63	7.56	9.88	10.69	14.31	18.06
B	2.66	2.88	3.31	3.78	4.94	5.34	7.15	9.03
C	1.75	1.75	1.75	2.25	3.50	4.00	4.00	5.00
D	0.88	0.88	0.88	1.13	1.75	2.00	2.00	2.50
E	0.70	0.62	0.81	1.23	1.95	2.83	3.47	4.53
F	3.15	3.00	4.00	4.61	6.20	7.98	9.85	12.28
G	2.45	2.38	3.19	3.38	4.25	5.13	6.38	7.75
H	0.77	0.77	0.99	1.06	1.55	2.24	1.96	2.56
J	5/16-18	5/16-18	5/16-18	5/16-18	3/8-16	7/16-14	7/16-14	1/2-13
K	0.48	0.48	0.47	0.47	0.56	0.66	0.50	0.66
L	0.292	0.292	0.417	0.482	0.730	0.970	1.380	1.755
M	0.500	0.500	0.625	0.750	1.125	1.500	2.000	2.360

CLASS 600 BUTTWELD VALVES

	3"	4"	6"
A	2.50	2.90	4.19
B	5.96	7.36	7.91
C	1.54	2.25	1.34
D	1.125	1.500	2.000
E	8.620	11.000	15.000
F	4.310	5.500	7.500
G	2.330	2.800	4.160
H	1.150	1.400	2.130
J	0.730	0.970	1.380
K	7.56	9.38	12.88
L	1/2-13	1/2-13	3/4-10
M	0.61	0.75	1.00
N	8.45	10.25	12.10

CLASS 600 FLANGED VALVES

	3/4"	1"	1-1/2"	2"	3"	4"	6"
A	6.32	7.25	8.06	9.94	12.25	15.00	19.62
B	3.16	3.63	4.03	4.97	6.13	7.50	9.81
C	2.38	2.38	2.75	3.50	4.75	5.50	7.00
D	1.19	1.19	1.38	1.75	2.38	2.75	3.50
E	2.21	2.15	2.83	3.54	4.18	4.88	4.97
F	4.65	4.71	6.08	6.92	8.43	10.38	12.09
G	2.44	2.56	3.25	3.38	4.25	5.50	7.12
H	0.76	0.76	1.27	1.03	1.54	2.25	1.34
J	3/8-16	3/8-16	1/2-13	1/2-13	1/2-13	1/2-13	3/4-10
K	0.47	0.47	0.66	0.66	0.66	0.75	1.00
L	0.412	0.412	0.475	0.535	0.730	0.970	1.380

Flanged Top Entry Full Port Actuator Mounting Data

Figure 1

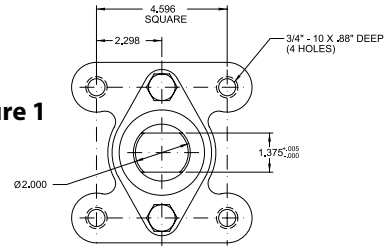
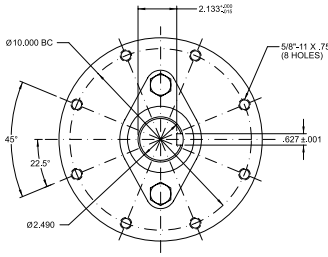
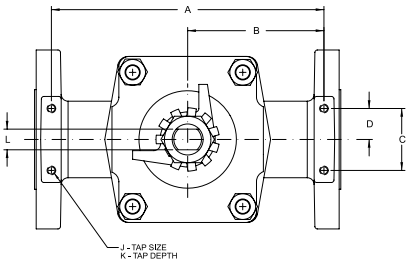
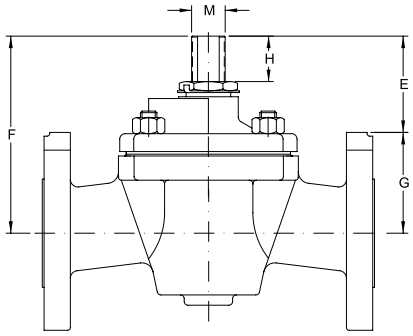
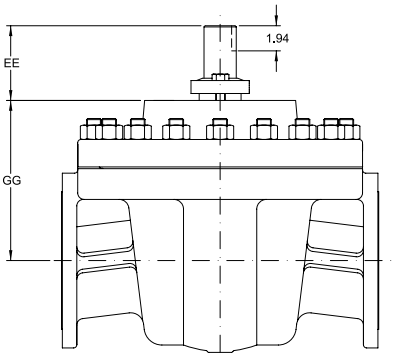


Figure 2









ANSI 150 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	EE	F	G	GG	H	J	K	L	M
1″	6.44	3.22	1.75	.88	1.71	NA	4.09	2.63	NA	1.06	5/16-18	.47	.482	.750
1-1/2″	8.06	4.03	1.75	.88	2.27	NA	4.90	2.63	NA	1.06	5/16-18	.47	.482	.750
2″	9.68	4.84	2.25	1.13	3.37	NA	6.50	3.13	NA	1.55	5/16-18	.47	.730	1.125
3″	12.48	6.24	3.50	1.75	4.58	NA	8.46	3.88	NA	2.24	3/8-16	.56	.970	1.500
4″	15.81	7.91	4.00	2.00	5.23	NA	10.27	5.04	NA	1.96	7/16-14	.66	1.380	2.000
6″	20.25	10.13	4.00	2.00	6.13	2.73	12.29	6.16	9.56	1.00	7/16-14	.66	Fig. 1	Fig. 1
8″	NA	NA	NA	NA	NA	5.77	NA	NA	12.37	NA	NA	NA	Fig 2	Fig. 2

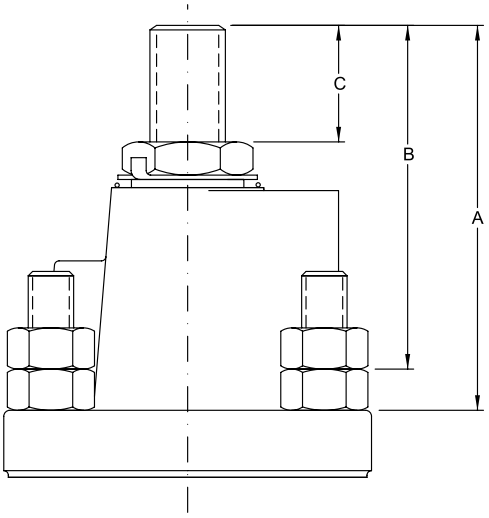
ANSI 300 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	EE	F	G	GG	H	J	K	L	M
1″	6.69	3.35	1.75	.88	1.74	NA	4.12	2.38	NA	.99	5/16-18	.48	.417	.625
1-1/2″	8.63	4.31	1.75	.88	1.75	NA	4.94	3.19	NA	1.06	5/16-18	.47	.482	.750
2″	9.90	4.95	2.25	1.13	3.16	NA	6.54	3.38	NA	1.55	5/16-18	.47	.730	1.125
3″	13.68	6.84	3.50	1.75	4.32	NA	8.57	4.25	NA	2.24	3/8-16	.56	.970	1.500
4″	16.50	8.25	4.00	2.00	5.20	NA	10.33	5.13	NA	1.96	7/16-14	.66	1.380	2.000
6″	20.38	10.19	4.00	2.00	5.41	2.73	12.32	6.91	9.59	1.00	7/16-14	.66	Fig. 1	Fig. 1
8″	NA	NA	NA	NA	NA	5.77	NA	NA	12.52	NA	NA	NA	Fig. 2	Fig. 2

ANSI 600 CLASS FULL PORT FLANGED TOP ENTRY VALVES

Size	A	B	C	D	E	EE	F	G	GG	H	J	K	L	M
1″	8.75	4.38	2.38	1.19	3.56	NA	6.12	2.56	NA	1.27	3/8-16	.47	.475	.750
1-1/2″	11.06	5.53	2.75	1.38	3.75	NA	7.00	3.25	NA	1.03	1/2-13	.66	.535	.875
2″	11.38	5.69	3.50	1.75	5.20	NA	8.66	3.46	NA	1.54	1/2-13	.66	.730	1.125
3″	15.56	7.78	4.75	2.38	6.45	NA	10.70	4.25	NA	2.25	1/2-13	.66	.970	1.500
4″	17.75	8.88	5.50	2.75	6.94	NA	12.44	5.50	NA	1.34	1/2-13	.75	1.380	2.000
6″	23.44	11.72	7.00	3.50	8.21	NA	15.33	7.12	NA	2.56	3/4-10	1.00	1.380	2.360
8″	NA	NA	NA	NA	NA	5.77	NA	NA	12.78	NA	NA	NA	Fig. 2	Fig. 2

Extended Bonnets



FEATURES:

- Extended bonnets for Apollo® Top Entry Ball Valves are available for sizes 1/2" through 8" in classes 150 and 300. Extended bonnets are standard for all class 600 valves.
- These bonnets provide excellent performance in high temperature or semi cryogenic applications.
- This bonnet design places the stem seals further away from the process flow thereby maintaining temperatures closer to ambient.
- Insulation can be applied to the bonnet reducing the chance of disturbance as would be caused by a stem extension. If and when stem leakage occurs it can be immediately observed and corrective action taken without insulation removal.
- A valuable feature of the Extended Bonnet is that it is field retrofitable. In addition to being able to order valves with several bonnet styles direct from the factory, kits are available that are pre-assembled with the stem, bonnet, packings, glands and jam nut installed and properly torqued for dependable performance. Contact the factory for kit part numbers for any specific valve or application.

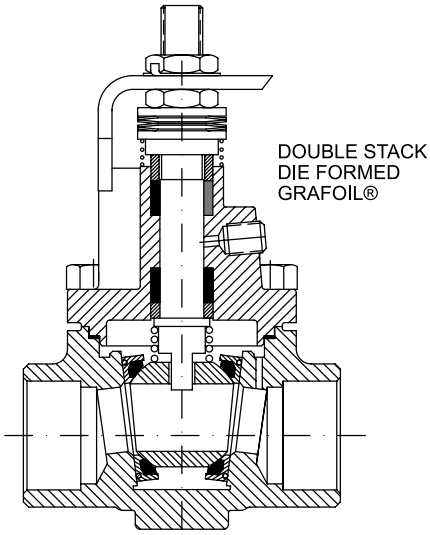
MATERIALS OF CONSTRUCTION:

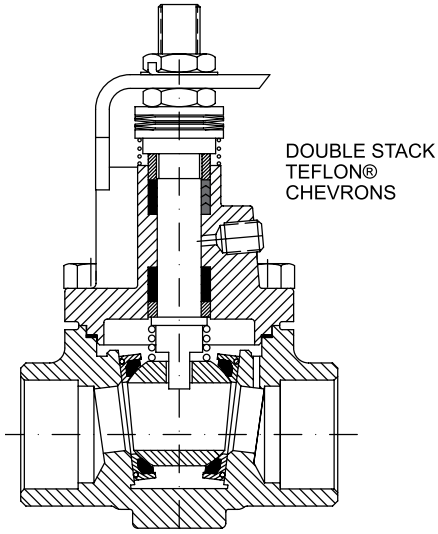
Extended bonnets are available in the same broad selection of materials of construction as those illustrated on pages 4 and 5 for the bonnet, stem, stem packings, packing gland, nuts and body seals.

CLASS 150 & 300 EXTENDED BONNETS "EB"

Size	A	B	C
3/4"	2.55	2.25	0.77
1"	2.55	2.25	0.77
1-1/2"	3.54	3.18	0.99
2"	4.14	3.66	1.06
3"	5.27	4.66	1.55
4"	6.66	6.11	2.24
6"	6.88	6.15	1.96
8"	7.77	6.79	2.56

Fugitive Emissions Stem Seals





Following a detailed testing program it has been found that the double stack of RPTFE Chevron style packings clearly outperformed the other contenders evaluated. In applications where this material is acceptable, it would be the hands-down choice. However, when resistance to high temperatures is a must, such as in a valve requiring fire-safe performance, then the Grafoil® packings must be considered.

With any of the styles of grafoil packings tested it is reasonable to expect that over the anticipated life of the packing (100,000 cycles) two (2) packing adjustments will be required. From the testing, the first adjustment could be anticipated around the 20,000 cycle point and the second some time after the 60,000 cycle mark. The primary offering in Grafoil® fugitive emissions style packings for Apollo® Top Entry Ball Valves will be the double stack arrangement provided by Garlock® under the trade name EVSP.

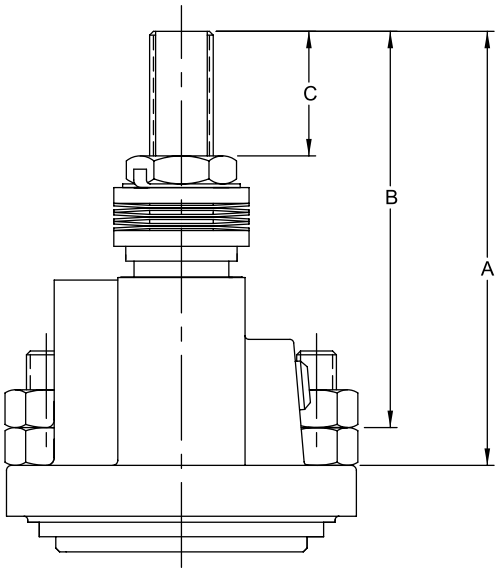
The results are presented here in 5000 cycle increments. Measurements were taken more frequently and those other data points showed no evidence of any trends in the growth of a leak from a minor status to one requiring adjustment. Through process monitoring, statistical data can be used to establish preventive maintenance schedules showing packing adjustment intervals.

LEAKAGE RATE IN PPM METHANE

Cycle Count	Double Stack RPTFE Chevrons	Double Stack Grafoil®
5000	0	0
10,000	0	0
15,000	0	0
20,000	4	1
25,000	3	42*
30,000	4	0
35,000	18	0
40,000	14	0
45,000	13	2
50,000	3	3
55,000	4	3
60,000	8	3
65,000	14	4
70,000	30	92*
75,000	24	0
80,000	24	0
85,000	23	2
90,000	52*	11
95,000	0	0
100,000	0	0

**Indicates a packing adjustment was made.*
Grafoil® is a registered trademark of Union Carbide.
Garlock® is a registered trademark of Coltec Industries.

Fugitive Emissions Bonnet Dimensions



FEATURES:

- Two types of the Fugitive Emissions Bonnet are available. The first type intended for manual operation is not live loaded. Testing has shown that live loading only becomes necessary in high cycle applications. This leads to the second type, the live loaded version. This second type not only is more appropriate for unattended automated operations and high cycle applications, it is also well suited for applications involving thermal cycling.
- Two styles of packings are available for the Fugitive Emissions bonnet. The primary offering is a double stack of RPTFE Chevrons. The second option is a specially contoured double stack of "Die Formed" graphoil rings.
- The lower, primary packing stack is pressure activated as well as mechanically loaded. The upper packing stack acts as back-up seals in the case of primary seal failure. A purge port is available between the two stacks for the purpose of detecting primary seal leakage.
- One of the most valuable features of the Fugitive Emissions Bonnet is that it is field retrofitable to existing installations. In addition to being able to order Top Entry valves with any of three bonnet styles direct from the factory, kits are available that are pre-assembled with the stem, bonnet, packings, glands and jam nut installed and properly torqued for dependable performance. In the case where the service or regulations change and a design upgrade is required, the Top Entry Ball valve is designed to accommodate these changes. Contact the factory for kit part numbers for any specific valve or application.

MATERIALS OF CONSTRUCTION:

Extended bonnets are available in the same materials of construction as those illustrated on pages 4 and 5 for the bonnet, stem, stem packings, packing gland, nuts and body seals.

CLASS 150 & 300 VALVES "FG" AND "FL" OPTIONS FUGITIVE EMISSIONS BONNET

	3/4"	1"	1-1/2"	2"	3"	4"	6"
A	2.55	2.55	3.54	4.14	5.27	6.66	6.88
B	2.25	2.25	3.18	3.66	4.66	6.11	6.15
C	0.77	0.77	0.99	1.06	1.55	2.24	1.96

CLASS 150 & 300 VALVES "FC" AND "FP" OPTIONS LIVE LOADED FUGITIVE EMISSIONS BONNET

	3/4"	1"	1-1/2"	2"	3"	4"	6"
A	3.41	3.41	3.90	5.20	6.31	7.37	8.03
B	3.11	3.11	3.54	4.72	5.70	6.80	7.30
C	0.98	0.98	0.85	1.35	1.47	2.27	1.30

CLASS 600 VALVES "FC" AND "FP" OPTIONS LIVE LOADED FUGITIVE EMISSIONS BONNET

	3/4"	1"	1-1/2"	2"
A	3.27	3.27	4.54	5.03
B	2.85	2.85	4.12	4.55
C	0.99	0.99	1.04	1.10

Steam Jacketed Top Entry Valves

Conbraco's Apollo® Top Entry Ball Valves are ideally suited for jacketed applications. The top entry concept allows for continued access to stem packings and valve internals for ease of maintenance without disturbing the jacket itself or removing the valve from the pipeline.

Partial jacketing (Option "PJ") may be used on standard valves. Partial jacketing is applied just to the center section of the valve and does not incorporate the neck area or flanges of the valve. It is generally specified to allow the use of standard flanges and retain conventional flange bolting. Fully jacketed, standard flange valves have modified flanges with blind tapped stud holes in place of the ordinary through holes.

Welded full jacketing may be applied to valves with standard flanges (Option "FS") or oversize flanges (Option "FO"). Valves and jacketing can be supplied in a variety of materials. Common materials are stainless valves with stainless jackets, but exotic combinations such as Alloy 20 valves with carbon steel flanges and carbon steel jacketing have been supplied to meet the performance and cost requirements for specific applications.

Clamp-on jacketing (Option "CJ") offers flexibility not available in the other configurations. Clamp-on jacketing can be applied to valves already in service, or can be removed and reinstalled on a replacement valve or another similar valve in another application. Clamp-on jackets can be supplied as a weldment or in cast aluminum. A heat transfer compound can be applied between the clamp-on jacket and valve to improve its efficiency.

Combining these jacketed valves with extended bonnets for safe convenient operation, and adding carbon graphite seats or ceramic balls and seats enables the valve to handle a broad range of viscous materials and temperatures.

Special Applications

"FIRE-SAFE" REQUIREMENTS

Two seat and several seal arrangements are available to address valves in applications where performance during and immediately after a fire are a concern. The #7 (PTFE) and "A" (RPTFE) seat configurations offer "tested" fire-safe performance. Flexible graphite in the form of die-cut, die-formed or spiral wound gaskets are available for bonnet seals. Die-formed Grafoil® in various configurations provide the stem seals.

ABRASIVE & EROSIVE SERVICES

"Soft Seated" valves for abrasive services feature seat inserts completely confined by metallic components. Some designs feature inner and outer seat support rings, where the inner ring helps shield the seat insert from abrasives in the service. Other designs feature one piece seatholders which completely confine the seat insert and provide the same function in protecting the soft seat from abrasive particles in the flow stream.

Apollo ANSI Class 150 Flanged 8-inch Titanium Top Entry Ball Valve

In addition to the seat configuration options, resilient and rigid seat materials are available. The rigid seat choices include carbon-graphite, ceramic, peek, and carbon reinforced peek. The seats and the ball are both produced from ceramic in the one case. Any of these seats provide improved resistance to abrasion and erosion and additionally extend the potential service range to 1000°F.

For steam services, the #5 seat, a RPTFE containing 55% bronze and 5% molybdenum disulfide, is an excellent choice as is the #4 carbon-graphite seat.

CHLORINE SERVICE

Valves intended for service in dry chlorine require specific alloy selections, design features, cleaning and testing procedures. In accordance with the guidelines established by "The Chlorine Institute", Pamphlet 6-13th Edition (April 1993), Hastelloy trimmed carbon steel valves (model numbers starting with "CH") are suggested, and M35-1 trimmed carbon steel valves (model numbers beginning "CM") are the alternative for dry chlorine. All Hastelloy or M35-1 valves are also available, however, stainless steel valves or components are not recommended.

Selecting the required "HO" feature insures a valve that has been vented, cleaned, and tested to comply with the requirements of The Chlorine Institute Pamphlet 6.

OXYGEN SERVICE

For this application, cleanliness is of utmost importance. Apollo Top Entry Valves specified for oxygen service (option "PO") are subjected to rigorous preparation procedures including special pre-cleaning and inspection followed by ultrasonic cleaning and more intense inspection. All to insure that the finished valve is free of burrs and sharp edges as well as cleaned of hydrocarbon residues and particulate matter. Once valves destined for oxygen service enter Conbraco's clean room for preparation, they do not leave until they have been cleaned, assembled, thoroughly tested, inspected, tagged and bagged to meet customer requirements.

All Apollo Top Entry Valves have "anti-static" features designed in. Valves for oxygen service must also be fitted with PTFE or RPTFE seats and packing. When planning to insulate valves, consider specifying one of our extended bonnet options.

HIGH TEMPERATURE SERVICE

For any applications utilizing graphite, carbon graphite, peek, carbon reinforced peek, or ceramic seats, a ball stop should be incorporated into the valve design (option "RS"). This option is suggested at any temperature but it becomes a necessity above 500°F or when using ceramic seats. The ball stop prevents the ball and seat from sliding down the 7° wedge when expansion caused by the temperature increase widens the wedge. If the ball was permitted to slide down the wedge, the valve would be locked tight when cooling caused the wedge to contract.

Flow Coefficients

FLOW OF LIQUIDS

$$Q = C_V\sqrt{\frac{P_D}{S_G}} \quad \text{or} \quad P_D = \frac{Q^2(S_G)}{(Cv)^2}$$

Where: Q = Flow in US GPM
PD = Pressure Drop (PSI)
SG = Specific Gravity at flow conditions
CV = Valve Flow Coefficient

FLOW OF GASES

$$P_D = \frac{5.4\,(10^{-7})\,Q^2\,(T)\,(S_G)}{[(Cv)^2\,(P_2)]}$$

$$Q = 1360\,(C_V)\sqrt{\frac{[(P_D)\,(P_2)]}{[(S_G)\,(T)]}}$$

Where: Q = Flow in SCFM
PD = Pressure Drop (PSI)
P2 = Outlet Pressure PSIA
T = Temp.(°R) or (°F + 460)
SG = Specific Gravity at flow conditions
CV = Valve Flow Coefficient

The table below presents the Flow Coefficients (Cv) for Apollo® Top Entry Ball Valves. This number represents the flow (in gallons per minute of water) required to produce a 1 psig pressure drop across the valve. The data shown is for a valve in the full open position. Data for various degrees of open are available upon request. The values shown represent the average for several tests which highlighted the variability of Flow Coefficients. It is not unreasonable to expect a 10% to 20% deviation for a specific valve from the nominal figures shown.

Knowing specific system characteristics; such as line size, flow rate, temperature and pressure and knowing specific fluid characteristics; such as specific gravity, density, or compressibility factor allows the verification of the pressure drop across a known valve. Or conversely, in the absence of a valve size and knowing an acceptable pressure drop under the described flow conditions it is possible to select an appropriately sized valve.

APOLLO® TOP ENTRY FULL PORT VALVE FLOW COEFFICIENTS

Valve Size	150 Class Flanged	300 Class Flanged	600 Class Flanged
1"	95	90	85
1-1/2"	230	225	200
2"	435	420	400
3"	1050	1000	950
4"	1950	1900	1800
6"	4800	4300	4300
8"	9100	8700	8000

APOLLO® TOP ENTRY VALVE FLOW COEFFICIENTS

Valve Size	150 Class Flanged End	300 Class Flanged End	300 Class Buttweld End	300 Class Socket Weld	300 Class NPT	600 Class Flanged End	600 Class Buttweld End	600 Class Socket Weld	600 Class NPT
1/2"				20	20			20	20
3/4"	50	50	50	30	30	50	50	30	30
1"	60	60	60	40	40	60	60	40	40
1-1/2"	100	100	100	70	70	100	100	70	70
2"	180	180	180	120	120	190	190	120	120
3"	330	400	400	260	260	410	410	260	260
4"	600	720	720				780	780	
6"	1,500	1,500	1,500				1,700	1,700	
8"	2,500	2,500					3,100		
10"	3,800	3,800					4,900		

Top Entry Valve Operating Torques

There are several elements involved in developing an appropriate "in-service" valve operating torque. Selection of the basic valve torque constant, shown on this page establishes the nominal valve torque based on the valve size, specified valve seat and the approximate working pressure.

Armed with the nominal valve operating torque, adjustments are now made to account for individual service conditions. These factors are selected from the table at the lower right. They are additive, or combined in series and used to arrive at the "in-service" torque.

EXAMPLE

Selected Valve:
3" 150 w/#3 seat
(Model: CS-B30-BS1)

Torque Constant:
1250 in-lbs

Service Factors:

ON/OFF Service	0.0
Clean Dry Air	0.3
Weekly Operation	0.2
Net Service Factor	0.5

"In Service" Valve Torque:
1250 x (1 + 0.5) = 1875 in-lbs
(This is the valve torque used to select an actuator.)

TORQUE CONSTANTS FOR TOP ENTRY BALL VALVES

Seat s		Valve Size Reg. Port (In.)	Valve Size Full Port (In.)	Differential Pressures (psig) (In.-Lbs.)						
				100	285	500	740	1480	LSST*	Grafoil® Adder
1***	2	1/2 thru 1	1/2 thru 3/4	85	110	140	180	290	170	68
		1-1/2	1	205	260	330	415	660	410	96
3	5	2	1-1/2	350	430	550	735	1,200	700	127
6**	7***	3	2	950	1,250	1,650	2,000	3,200	1,900	245
		4	3	2,000	2,500	3,300	4,100	6,500	4,000	399
A	C	6††	4††	5,300	6,700	8,200	11,400	18,000	10,600	661
D	U**	8††	6††	11,000	14,000	18,500	25,000	36,000	22,000	900
		10††	8††	18,500	22,000	30,000	40,000	62,000	37,000	1,326
		1/2 thru 1	1/2 thru 3/4	115	160	210	260	450	230	68
		1-1/2	1	270	370	480	590	1,000	540	96
4	8	2	1-1/2	475	650	860	1,050	1,750	950	127
9	B	3	2	1,250	1,850	2,400	2,950	4,900	2,500	245
		4††	3††	2,700	3,700	4,900	5,900	10,000	5,400	399
		6††	4††	7,410	10,100	13,400	16,400	25,300	14,800	661
		8††	6††	15,000	20,000	26,000	34,500	56,000	30,000	900
		10††	8††	25,000	32,000	45,000	60,000	96,000	50,000	1,326

**LSST - Long Stand Still Torque*
***Rated torque for #6 and U seat add 30%*
****Rated torque for #1 and #7 PTFE seats can be reduced by 30%*
†Rated torque for #9 ceramic seat is to be increased by 10%
††Gear operator or actuation recommended

BALL VALVE TORQUE ADJUSTMENT FACTORS

PROVISION	CONDITION	FACTOR
Type of Operation	On/Off Service	0
	Modulating Service	0.25
Process Media	Liquid, Clean Particle Free	0
	Liquid, Dirty, Slurry, Raw Water	0.3 to 0.8
	Liquid, Black Liquor, Lime Slurry	0.8
	Liquid, Oil, Lubricating	0
	Liquid, Viscous, Molasses	0.3
	Gas, Clean & Wet	0
	Gas, Dry	0.3 to 0.5
	Gas, Dirty, Air Slurry, Natural Gas	0.5 to 1
	Oxygen, Chlorine	0.5
	Superheated Steam, Saturated Steam	Refer to Process Temp.
Frequency of Operation**	Once Per Day or More	0
	Once Per Week	0.2
	Once Per Month	0.5
	Less Than Once Per Month (LSST)	1
Process Temperature	Applications Above 225 Deg F (107°C)	0.50
	Applications Below -20 Deg F (-29°C)	0.25
Valve Seating Material	PTFE	-0.3
	*Multifill	0
	*Peek	Consult Factory
	*UHMWPE	Consult Factory
Option		
-49	Assembled Dry	0.3
-57	Oxygen Cleaned	0.3
-67	Cleaned for Industrial Gas	0.3
-90	Double Packed Extended Bonnet	0.2
Customer Specified	Prescribed Safety Factor	0.2 to 2

** Do not consider when calculating Top Entry Valve Torques. Apply all applicable Torque Adjustment Factors to the Valve Torque Constant to determine the in-service torque requirement.*
*** If accounting for LSST disregard frequency of operation.*

How to Specify Apollo Top Entry Ball Valves

C — BODY MATERIAL

C - Carbon Steel
S - 316 SS

A - Alloy 20
B - CF3M SS*
F - Inconel
H - Hastelloy C
M - M35-1
N - Nickel
T - Titanium

*Flanged Only

S — TRIM MATERIAL

S - 316 SS

A - Alloy 20
B - 316L SS
D - Hastelloy C Stem, M35-1 Ball
H - Hastelloy C
M - M35-1 (Monel)
N - Nickel
T - Titanium

J — CLASS, PORT, ENDS

CLASS 150

Standard Port
B - Flanged

Full Port
E - Flanged

CLASS 300

Standard Port
C - Flanged
D - NPT
G - NPT x Socket Weld
N - Socket Weld
P - Buttweld
R - FLG x Buttweld
S - RTJ Flanges

Full Port
3 - Buttweld
F - Flanged
L - NPT
M - Socket Weld
Y - NPT x Socket Weld

CLASS 600

Standard Port
H - NPT
J - Socket Weld
K - Flanged
Q - NPT x Socket Weld
W - Buttweld

Full Port
4 - NPT
6 - NPT x Socket Weld
7 - Buttweld
T - Socket Weld
U - Flanged

CLASS 900

Standard Port
9 - Flanged

A — SEAT

A - API-607 Certified, RPTFE Seat (Figure 3)
2 - RTFE (Figure 1)

1 - TFE (Figure 1)
3 - RTFE Seat (Figure 2)
4 - Carbon Graphite, 750°F max. (Figure 1)
5 - 55% Bronze, 5% Moly, (Figure 2)
6 - UHMWPE (Figure 2)
7 - API-607 Certified, PTFE Seat (Figure 3)
8 - PEEK (Figure 2)
9 - Ceramic (Figure 4)
B - 30% Carbon Reinforced PEEK (Figure 2)
D - SRTFE, 60% SS, 40% TFE by weight (50% SS Min) (Figure 2)
F - CRTFE (Figure 1)
G - PCTFE (Figure 1)
H - High Temp Graphite, 1000°F max. (Figure 1)
K - Stellite Ball & Seats (Figure 4)
M - Malcomized 316 SS Ball & Seats (Figure 4)
U - UHMWPE (Figure 1)

Figure Numbers in parentheses indicate the Seat Design. See "Seat Data" section for details.

Seat code also dictates default seal material and default suffix. See "Materials" section for details.

Pressure-Temperature ratings are found in the "Pressure-Temperature Ratings" section.

TOP ENTRY BALL VALVES

4	BS	
SIZE (IN)	**OPTIONS**	
3 - 1/2"	AR - Actuator Ready	MODEL REVISION
4 - 3/4"	BO - Flexible Graphile Seals & Packings	
5 - 1"	BN - TFE Spiralwound Bonnet Gasket	
7 - 1-1/2"	BS - Flexible Graphile Spiral Wound Bonnet Gasket & Flexible Graphile Packings	
8 - 2"	CH - Clamp-On Steam Jacket - Stainless Steel	
0 - 3"	CJ - Clamp-On Steam Jacket - Carbon Steel	
A - 4"	CL - Cam-Lock Handle	
C - 6"	EB - Extended Bonnet	
E - 8"	EO - Round Handle	
G - 10"	FC - Live Loaded Fugitive Emission w/Double RPTFE Chevron Packings	
H - 12"	FG - Fugitive Emission Bonnet with EVSP® 9000 Graphite Stem Packing	
	FL - Fugitive Emission Bonnet with Double RPTFE Stem Packing	
	FO - Full Jacketed w/Oversize Flanges	
	FP - Live Loaded Fugitive Emission w/Double EVSP Packings	
	GO - 2 1/4" Stem Extension	
	HH - Vented Body	
	HO - Vented Body & Cleaned for Chlorine Service	
	HP - Vented Body & Cleaned for Hydrogen Peroxide Service	
	MG - Gear Operator	
	MT - 2 Position Lock Plate for Standard Bonnet	
	MU - 2 Position Lock Plate for Extended Bonnet	
	NC - NACE Certified Trim	
	OL - Oval Locking Handle	
	OO - RPTFE Seals & Packings	
	OM - RPTFE Bonnet Gasket & UHMWPE Packings	
	PJ - Partial Steam Jacket	
	PO - Cleaned for Oxygen Service	
	PP - Cleaned for Industrial Gases	
	RS - Welded Ball Stop with Safety Cap	
	TP - Two Position Sliding Latch Lock Lever	
	ZO - PTFE Seals & Packings	

NOTE: Optional Features may be used alone or in combination (simply added in alphabetical order), however not all combinations are available on all valves. This is a very limited list of the available options. Contact the factory for specific requirements and availability.

* MG is Generic for Gear Operators. Contact Factory or Price Book for Specific Application and Part No.

® EVSP is a registered trademark of Garlock.

EXAMPLE:
CSJA4BS1

Carbon Steel Body
316 SS Trim
Class 600
Standard Port
Socket Weld Ends
API-607, RPTFE Seat
3/4"
Spiral Wound Flexible Graphite Gasket
Flexible Graphite Packing
Model Revision = 1

NOTES

WARRANTY AND LIMITATIONS OF LIABILITY

Conbraco Industries, Inc. warrants, to its initial purchaser only, that its products which are delivered to this initial purchaser will be of the kind described in the order or price list and will be free of defects in workmanship or material for a period of FIVE years from the date of delivery to you, our initial purchaser. This warranty applies to Apollo brand product with "Made in the USA" markings only.

Should any failure to conform to this warranty appear within FIVE years after the date of the initial delivery to our initial purchaser, Conbraco will, upon written notification thereof and substantiation that the goods have been stored, installed, maintained and operated in accordance with Conbraco's recommendations and standard industry practice, correct such defects by suitable repair or replacement at Conbraco's own expense.

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* It is the end user's responsibility to confirm that items intended for use satisfy local codes and standards.

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	Pro Marketing, Inc.	NC/SC/TN-East	sales@promarketinginc.net	864-578-4334	864-578-4889
	Spirit Group	FL (except Panhandle)	info@spiritgroupinc.com	407-291-6035	407-299-0378
	Tim Morales & Associates, Inc.	AL/FL Panhandle	sales@timmorales.com	251-602-8333	251-602-8339
	White Wolf Group	GA	info@whitewolfgroupinc.com	800-401-4870	888-908-9372
SOUTHERN REGION	BWC Inc.	LA (Commercial Products)	chuck@bwcassoc.com	504-734-0229	504-734-3711
	Marathon Flow Control	TX, OK, KS except Northeast, LA (Industrial)	sales@marathonflowcontrol.com	214-201-0100	214-201-0104
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MIDWESTERN REGION	FourMation Sales	MN/ND/SD/WI-West	ryan@fourmationsales.com	763-420-6900	763-420-6993
	Marshall-Rodeno Heartland	NE/IA (Except River Counties)	trodeno@marshallrodeno.com	303-575-6701	303-575-6706
	Midwest Spec	Northern OH, Western PA, WV	glsales@mwspec.com	330-538-0406	330-538-0410
	Midwest Spec	Southern OH, KY	rvsales@mwspec.com	513-353-9191	513-353-1589
	New Tech Marketing	Northern-IL/WI-East/IN/MI-UP/IA-River Counties	sales@new-techmarketing.com	630-378-4300	630-378-0343
	New Tech Marketing	MO/Southern IL/Northeast Kansas	ntm112@aol.com	618-394-0329	618-394-0427
	V.E. Sales Co., Inc.	MI (Except Upper Peninsula)	tomv@vesalesinc.com	586-774-7760	586-774-1490
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	Gordon & Associates	WA, OR, AK, Northern counties ID	kenn@gordonandassoc.com	907-441-7184	425-228-7777
	HC Fletcher	CA - North (AB 1953 compliant product)	apollosales@hcfletcher.com	800-432-7047	949-660-9072
	Marshall-Rodeno Associated	CO/WY/MT/ID-SE/UT/NV-NE/NM/El Paso-TX	trodeno@marshallrodeno.com	303-575-6701	303-575-6706
	Romatec	CA - North PVF (non AB 1953)	apollo@romatec.com	877-530-3530	661-588-3534
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	Southwestern Industrial Sales Co.	AZ/Nevada-SW	eduardop@sw-ind.com	480-458-5838	480-458-5843
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	Hall Marketing	AL, LA	hallmarketing@bellsouth.net	228-547-4637	228-832-6666
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	John Hart	FL	jhart@lascofittings.com	772-595-7773	772-489-4305
	Larry Perkins	TX - Southern	lperkins@lascofittings.com	936-443-1096	
	Marel Enterprises	New England, NY, DE, MD, VA, DC, parts of PA & WV	marelenterprise@gmail.com	631-271-1718	631-427-8558
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	Kern Industries Calgary, Ltd.	Alberta-South	marty.yucytus@kernindustries.ca	403-730-7791	403-239-8179
	Key to the North Sales Agency, Inc.	Ontario-North	hmehes@keytothenorth.ca	705-524-6714	705-566-0148
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