

**High Temperature Solvent Resistant, Flame Retardant** Flexible Fluoro-Elastomer 2 to 1 Ratio



**Specification Reference** 

UL VW-1 CSA

 $\bigcirc$  $\bigcirc$ MIL Spec AMS-DTL-23053/13B, MIL-R-46846, Type III, Class 1 Replaces

Raychem Viton™(RT-1146)

3M/ECC VTN-200

Alpha FIT-650

Description

FE3 is a rubber-like, highly fluid resistant, flame retardant flouro-elastomer heat-shrinkable tubing with high solvent resistance.

Uses

FE3 is recommended for applications where resistance to aggressive solvents and high temperatures is required. Bundling, harnessing and environmental protection within engine compartments is one such application.

**Operating Temp** 

-55°C, to +200°C, and up to 300°C, for short periods.

**Shrink Temp** 

120°C

**Standard Put-up** 

Spool

	Property (units)	Test Method	Requirements
Physical	Tensile Strength (psi)	ASTM D638	1200 MIN.
	Elongation (%)	ASTM D638	250 MIN.
	Tensile Strength @ 200% elongation (psi)	ASTM D412	2000 MAX.
	Heat shock (300°C, 4 Hrs.)	AMS-DTL-23053	No Cracking
	Heat resistance (250°C, 168 Hrs.) Elongation (%)	ASTM D638	200 MIN.
	Longitudinal change (%)	AMS-DTL-23053	-20 MAX.
	Cold Impact (-40°C)	ASTM D746	No Cracking
Electrical	Dielectric strength (volts/mil)	ASTM D876	200 MIN.
	Volume resistivity (ohm-cm)	ASTM D876	1.0 x 10 <sup>11</sup> MIN
Chemical	Copper mirror corrosion (175°C, 16 Hrs.)	AMS-DTL-23053	No Corrosion
	Water absorption (%)	ASTM D570	0.5 MAX.
	Fluid Resistance (23°C, 24 Hrs.) Tensile Strength (psi)	AMS-DTL-23053	1200 MIN.
	Elongation (%)	AMS-DTL-23053	250 MAX.
	Flammability	AMS-DTL-23053	15 Sec. MAX.
	Shrink Temperature (nominal)		120°C



## Wholesale Pricing on Full Spools/Bags

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Inside Diameter Before Shrinking (minimum)		Inside Diameter After Shrinking (maximum)	Post Shrink Wall Thickness	Full Spool Length	Price:				C	Coloi	· Sele	ectio	n			
mm	inches	mm (inches)	mm (inches)	in feet	per spool per foot	<b>BK</b> black	BR brown	RD red	OR orange	YL yellow	GN green	BL blue	VI violet	GY gray	WH white	<b>CL</b> clear
3.2	1/8 0.125	1.5748 (0.062)	0.7874 (0.031)	100	\$1,210.40 \$14.24											X
4.8	3/16 0.1875	2.3622 (0.093)	0.889 (0.035)	100	\$1,063.35 \$12.51											X
6.4	1/4 0.250	3.175 (0.125)	0.889 (0.035)	100	\$966.45 \$11.37											X
9.5	3/8 0.375	4.7498 (0.187)	0.889 (0.035)	100	\$1,190.85 <b>\$14.01</b>											X
12.7	1/2 0.500	6.350 (0.250)	0.889 (0.035)	100	\$1,496.00 \$17.60											X
19.1	3/4 0.750	9.525 (0.375)	1.0668 (0.042)	100	\$2,144.55 \$25.23											X
25.4	1 1.000	12.70 (0.500)	1.2446 (0.049)	100	\$3,031.10 \$35.66											X

Other sizes available



The above lead time guidelines are estimated only. They may be longer (not usually) or they may be shorter (typically). Regarding products with 100 & 200 day lead time; pricing may vary, and a minimum order with deposit may be required. Oh... and by the way, everything can change without notice and/or liability.