

**MIL Spec** 

Replaces Raychem RP-4800 RT1122

Alpha FIT-421

	*B2(4X)C does not meet wall thickness requirements.
Description	B2(4X) is a flexible, flame-retardant heat-shrinkable polyolefin tubing, which is specially over-expanded (4:1 expansion ratio) with minimal longitudinal change (5% Max.)
Uses	Special purpose applications such as cable jacket retrofit or repair and electrical insulation of wire assemblies which have oversize components or connectors.
Operating Temp	-55°C, to +135°C, and up to 200°C, for short durations.
Shrink Temp	90°C
Standard Put-up	Spool

AMS-DTL-23053/5C, Class 1, overexpanded (except wall thickness)

	Property (units)	Test Method	Requirements			
Physical	Tensile Strength (psi)	ASTM D638	1500 MIN.			
	Elongation (%)	ASTM D638	200 MIN.			
	Specific gravity	ASTM D792	1.35 MAX.			
	Low temp. flex (-55°C)	AMS-DTL-23053	No Cracking			
	Heat shock, (250°C, 4 hrs.)	AMS-DTL-23053	No Cracking			
	Heat resistance, (175°C, 168 Hrs.) Elongation (%)	ASTM D638	100 MIN.			
	Secant modulus (psi)	ASTM D882	25000 MAX.			
	Longitudinal change (%)	AMS-DTL-23053	±5			
Electrical	Dielectric strength (volts/mil)	ASTM D876	500 MIN.			
	Volume resistivity (ohm-cm)	ASTM D876	1.0 x 1014 MIN			
Chemical	Corrosion (175°C, 16 Hrs.)	AMS-DTL-23053	No Corrosion			
Chemical	Water absorption (%)	AMS-DTE-23033	0.5 MAX.			
	Fluid Resistance (23°C, 24 Hrs.) Tensile Strength (psi)	AMS-DTL-23053	1000 MIN.			
	Flammability	UL 224 VW-1	Pass			
	Shrink Temperature (nominal)		90°C			



## Special Over-Expanded 4 to 1 Ratio Flexible Polyolefin

## **B2(4X)C**

## Wholesale Pricing on Full Spools/Bags

Inside Diameter Before Shrinking (minimum)		Inside Diameter After Shrinking (maximum)	Post Shrink Wall Thickness	Full Spool Length	Price:			Co	olor Se	electio	on		
mm	inches	(inaxinum) mm (inches)	mm (inches)	in feet	per spool per foot	BK E	BR RD	-	YL GI		VI violet	GY gray	<b>CL</b> clear
19.1	3/4 0.75	4.749 (0.187)	1.4986 (0.059)	200	\$2,658.80 \$15.64								X
25.4	1 1.000	6.35 (0.250)	1.4986 (0.059)	200	\$2,230.40 \$13.12								X
38.1	1-1/2 1.500	9.525 (0.375)	1.4986 (0.059)	200	\$3,134.00 <b>\$15.67</b>								X
50.8	2 2.000	12.700 (0.500)	1.4986 (0.059)	200	\$3,393.20 \$19.96								X



The above lead time guidelines are estimated only. They may be longer (not usually) or they may be shorter (typically). Regarding products with 100 & 200 day lead time; pricing may vary, and a minimum order with deposit may be required. Oh... and by the way, everything can change without notice and/or liability.