

SPECIALTY PRODUCTS

WDPL Series

Drip Pan Elbow

Watson McDaniel reserves the right to change the designs and/or materials of its products without notice.
©2010 Watson McDaniel Company

Model	WDPL
Sizes	3/4" through 8"
Connections	NPT, Flanged
Body Material	Cast Iron
PMO Max. Operating Pressure	250 PSIG



WDPL Flanged

TYPICAL APPLICATIONS

The **WDPL** Drip Pan Elbow is used to collect and remove condensate. Typically used with steam boilers, pressure relief valves, safety valves and steam pressure vessels and lines.

FEATURES

- Collects discharge condensate from steam systems
- Returns condensate to safe areas
- Increases life of safety valves
- Reduces discharge piping strain
- Female NPT or Flanged connections available

SAMPLE SPECIFICATION

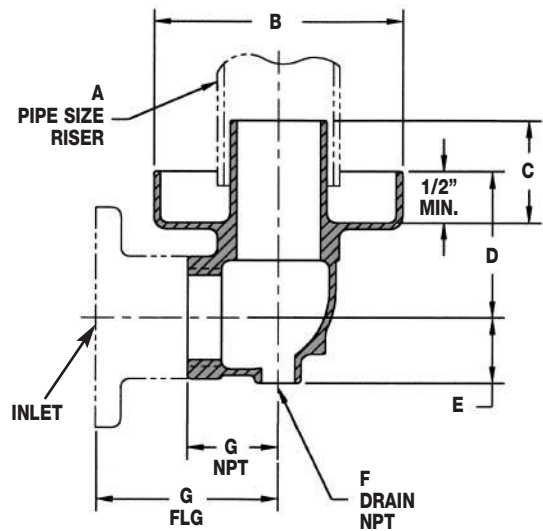
Drip Pan Elbow shall be made of cast iron and conform to the Power Piping Code. It shall have a pan to collect condensate in the steam riser pipe and a drain to pipe away the condensate.

HOW TO ORDER

Specify pipe size needed for application.

MATERIALS

Body	Cast Iron
------	-----------



DIMENSIONS & WEIGHTS – inches / pounds

Size	Connection	A	B	C	D	E	F	G	Weight (lbs)
3/4"	NPT	1 1/2	3 3/4	1 3/4	2 3/4	1 1/32	1/4	1 1/2	2
1"	NPT	1 1/2	3 3/4	1 3/4	2 3/4	1 1/32	1/4	1 1/2	2
1 1/4"	NPT	2	5 1/2	2 15/32	4 1/8	1 7/16	3/8	2 1/8	5
1 1/2"	NPT	2	5 1/2	2 15/32	4 1/8	1 7/16	3/8	2 1/8	5
2"	NPT	3	6 1/4	2 3/8	3 5/8	1 5/8	1/2	2 1/4	6.5
2 1/2"	NPT	4	7 3/8	3	4 5/16	1 15/16	3/4	2 11/16	11
3"	NPT	4	8	3 1/2	4 7/8	2 5/16	3/4	3 1/8	14
4"	NPT	6	9 5/8	4 1/2	5 3/4	2 7/8	3/4	3 3/4	27
6"	125# FLG	8	12 3/4	6 5/8	7 9/16	4 3/16	3/4	8	75
8"	125# FLG	10	16 1/2	7 1/2	8 9/16	5 3/8	1	10 3/4	102

SPECIALTY PRODUCTS

WFLV Series

Flash Recovery Vessel

Model	WFLV
Sizes	6", 8", 12", 16"
Connections	150# RF
Body Material	Carbon Steel
PMO Max. Operating Pressure	150 PSIG
TMO Max. Operating Temperature	366°F
PMA Max. Allowable Pressure	150 PSIG @ 562°F

Note: 250 PSIG unit available. Consult factory.

TYPICAL APPLICATION

The WFLV flash recovery vessels are installed in condensate return systems in order to capture and utilize the flash steam coming off of the hot condensate. This flash steam is typically piped away for use on low pressure steam processes.

HOW TO SIZE/ORDER

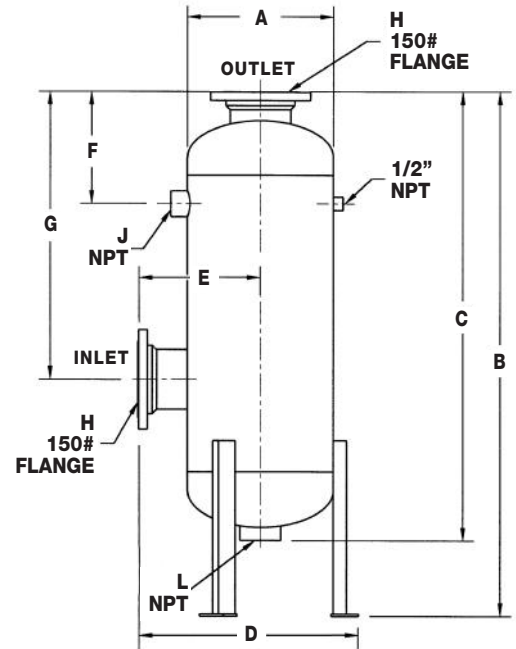
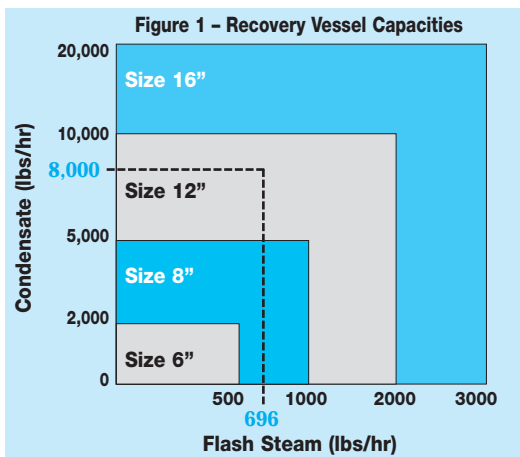
Use **Table 1** to determine amount of Flash Steam that will be generated by the hot pressurized condensate. The percentage of Flash Steam formed is found where Condensate Pressure and Flash Tank Pressure intersect.

Multiply your Condensate Load by the decimal equivalent of the Flash Steam Percent to determine the amount of Flash Steam in lbs/hr. Then, use **Figure 1** to determine Flash Tank Size required:

Example: Condensate Pressure: **100 PSIG**
 Flash Tank Pressure: **20 PSIG**
 Condensate Load: **8,000 lbs/hr**
 % Flash Steam: **8.7%** from chart
 Decimal Equivalent % Flash Steam = **.087**

.087 x 8000 = 696 lbs/hr of flash steam

Therefore Choose: **12" FLASH TANK**



Note: All Watson McDaniel flash recovery vessels are supplied with ASME Section VIII Code Stamp.

Table 1 – PERCENT (%) FLASH STEAM

Produced when condensate is discharged to atmosphere (0 PSIG) or into a flash tank controlled at various pressures

Condensate Pressure (PSIG)	Flash Tank Pressure (PSIG)								
	0	5	10	20	30	40	60	80	100
5	1.6	0.0							
10	2.9	1.3	0.0						
15	3.9	2.4	1.1						
20	4.9	3.3	2.1	0.0					
30	6.5	5.0	3.7	1.7	0.0				
40	7.8	6.3	5.1	3.0	1.4	0.0			
60	10.0	8.5	7.3	5.3	3.7	2.3	0.0		
80	11.8	10.3	9.1	7.1	5.5	4.2	1.9	0.0	
100	13.3	11.8	10.6	8.7	7.1	5.8	3.5	1.6	0.0
125	14.9	13.5	12.3	10.4	8.8	7.5	5.3	3.4	1.8
150	16.3	14.9	13.7	11.8	10.3	9.0	6.8	4.9	3.3
200	18.7	17.3	16.2	14.3	12.8	11.5	9.4	7.6	6.0
250	20.8	19.4	18.2	16.4	14.9	13.7	11.5	9.8	8.2
300	22.5	21.2	20.0	18.2	16.8	15.5	13.4	11.7	10.2
350	24.1	22.8	21.7	19.9	18.4	17.2	15.1	13.4	11.9
400	25.6	24.2	23.1	21.4	19.9	18.7	16.7	15.0	13.5

DIMENSIONS & WEIGHTS – inches/pounds

Size	A	B	C	D	E	F	G	H	J	L	Weight (lbs)
6"	6 ⁵ / ₈	47	38 ¹ / ₂	12	8	9	25 ¹ / ₂	2 ¹ / ₂	3/4	1 ¹ / ₂	75
8"	8 ⁵ / ₈	48	39 ³ / ₄	13	8 ¹ / ₂	9 ¹ / ₂	25 ⁵ / ₈	4	3/4	2	150
12"	12 ³ / ₄	49 ¹ / ₂	41 ¹ / ₄	21	11 ³ / ₄	11 ¹ / ₂	26	5	1 ¹ / ₂	3	165
16"	16	58	50	24	13 ³ / ₈	12 ¹ / ₂	32	6	2	3	215