


Oil Country Fittings Tubing Swages & Casing Swages




- Tubing Nominal Sizes 1 – 4 (25 – 100 DN) upset and non-upset ends are available with any combination of API 5B threads (8Rd, 10Rd, 11 1/2 V, 8V, etc) and are available in grades J-55, K-55, N-80 and L-80 API 5CT material grades
- Wall thicknesses available are standard through double extra heavy
- For different grades of material (stainless, brass, etc.) and different threads, consult factory
- Thread types are color-coded for easy identification. See page 142.

SWAGE NIPPLES – OIL COUNTRY SIZES

Large End Upset Reduced to Regular or Upset	Size		Pipe O.D.		Reduced to Size		Length		Standard Weight		XS/XH Weight		XXS/XXH Weight	
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg
	1	25	1.315	33	3/4	20	3 1/2	89	0.66	0.30	0.66	0.30	–	–
	1 1/4	32	1.660	42	3/4-1	20-25	4	102	1.00	0.45	1.00	0.45	–	–
	1 1/2	40	1.900	48	3/4-1 1/4	20-32	4 1/2	114	1.3	0.57	1.3	0.57	–	–
	2	50	2 3/8	60	1/4-1/2-3/4	8-15-20	8	203	2.5	1.1	4.0	1.8	6.0	2.7
					1-1 1/4-1 1/2	25-32-40	8	203	2.5	1.1	4.0	1.8	6.0	2.7
					2 1/16 O.D.	52 O.D.	8	203	2.5	1.1	4.0	1.8	6.0	2.7
	2 1/2	65	2 7/8	73	1-1 1/4-1 1/2	25-32-40	8	203	5.0	2.3	6.0	2.7	10.0	4.5
					2	50	8	203	6.0	2.7	6.0	2.7	10.0	4.5
	3	80	3 1/2	89	1-1/4-1 1/2	25-8-40	8	203	7.5	3.4	9.0	4.1	14	6.4
					2-2 1/2	50-65	8	203	7.5	3.4	9.0	4.1	14	6.4
	4	100	4 1/2	114	1-1/4-1 1/2	25-8-40	9	229	11	5.0	14	6.4	23	10
					2-2 1/2	50-65	9	229	11	5.0	14	6.4	23	10
3-3 1/2					80-90	9	229	11	5.0	14	6.4	23	10	

Swage Nipples are made from J-55, K-55, N-80 or the most appropriate material available.

SWAGE NIPPLES – OIL COUNTRY SIZES

Large End Non-Upset Reduced to Upset	Size		Pipe O.D.		Reduced to Size		Length		Standard Weight		XS/XH Weight		XXS/XXH Weight		
	NPS	DN	in	mm	NPS	DN	in	mm	lbs	kg	lbs	kg	lbs	kg	
	1	25	1.315	33	3/4	20	3 1/2	89	0.66	0.30	0.66	0.30	–	–	
	1 1/4	32	1.660	42	3/4-1	20-25	4	102	1.00	0.45	1.00	0.45	–	–	
	1 1/2	40	1.900	48	3/4-1 1/4	20-32	4 1/2	114	1.3	0.57	1.3	0.57	–	–	
	2	50	2 3/8	60	3/4	20	6 1/2	165	2.5	1.1	3.5	1.6	5.0	2.3	
					1-1 1/4-1 1/2	25-32-40	6 1/2	165	2.5	1.1	3.5	1.6	5.0	2.3	
	2 1/2	65	2 7/8	73	1-1 1/4-1 1/2	25-32-40	7	178	4.0	1.8	6.0	2.7	9.0	4.1	
					2	50	7	178	4.0	1.8	6.0	2.7	9.0	4.1	
	3	80	3 1/2	89	1-1 1/4-1 1/2	25-32-40	8	203	6.0	2.7	9.0	4.1	12	5.4	
					2-2 1/2	50-65	8	203	6.0	2.7	9.0	4.1	12	5.4	
	4	100	4 1/2	114	1-1 1/4-1 1/2	25-32-40	9	229	8.0	3.6	12	5.4	20	9.1	
					2-2 1/2	50-65	9	229	8.0	3.6	12	5.4	20	9.1	
					3-3 1/2	80-90	9	229	8.0	3.6	12	5.4	20	9.1	
5 1/2					140	2-3	50	11	279	13	5.7	17	7.7	33	15
				7	178	2-3	50	12	305	17	7.7	25	11	50	23

Swage Nipples are made from J-55, K-55, N-80 or the most appropriate material available.