

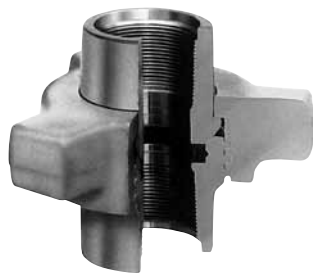
Wing Unions

6,000 psi cwp – 9,000 psi test



Size	Item	Unit Weight		A		B		C		TPI	Material			
		NPS	Dn	lbs	kg	in	mm	in	mm		in	mm	Nuts	Subs
		<p>FIGURE 602 Buttweld Ends Schedule 80 Black Nut/Orange Subs</p>												
2	50	Union Complete	12.12	5.50	5.300	134.62	2.970	75.44	6.875	174.63	3	MOD	SF	SF
		Nut	6.50	2.95										
		Male Sub	2.76	1.25										
		Female Sub w/Ring	2.82	1.28										
		Seat Ring	–	–										
3	80	Union Complete	21.25	9.64	6.310	160.27	4.250	107.95	8.875	225.43	3	MOD	SF	SF
		Nut	9.95	4.51										
		Male Sub	5.75	2.61										
		Female Sub w/Ring	6.00	2.72										
		Seat Ring	–	–										
4	100	Union Complete	28.25	12.81	8.300	210.82	5.200	132.08	10.040	255.02	3	MOD	SF	SF
		Nut	13.30	6.03										
		Male Sub	7.50	3.40										
		Female Sub w/Ring	9.75	4.42										
		Seat Ring	–	–										

Size	Item	Unit Weight		A		B		C		TPI	Material			
		NPS	Dn	lbs	kg	in	mm	in	mm		in	mm	Nuts	Subs
		<p>FIGURE 607 Well Service Union Threaded Ends Yellow Nut/Silver Subs</p>												
1½	40	Union Complete	8.96	4.06	4.15	105.41	2.6	66.04	6.53	165.74	5	STD	SF	SF
		Nut	5.34	2.42										
		Male Sub	1.52	0.69										
		Female Sub w/Ring	2.10	0.95										
		Seat Ring	–	–										
2	50	Union Complete	14.64	6.64	5.85	148.59	3.08	78.23	7.33	186.18	5	STD	SF	SF
		Nut	7.68	3.48										
		Male Sub	2.82	1.28										
		Female Sub w/Ring	4.14	1.88										
		Seat Ring	–	–										



Ideal for hot oil trucks and any application similar to Figure 602. Extended Subs allow for quick breakout on trucks and manifolds. Metal-to-metal connection.

- Warnings:** 1. Do not mix Standard Service and Sour Gas Service Unions or parts.
 2. Do not make up or break out Unions in pressurized lines.
 3. Always use good safety practices, including use of safety glasses, when making up or breaking out Unions.

▲ Weld ends – Consult Factory. † Steel Forging Subs available – Consult Factory. TPI = Threads per inch. DI = Ductile Iron. SF = Steel Forging. BS = Bar Stock. ST = Steel Tubing.

