



High Speed Unions

3,000 psi cwp — 4,500 psi test

FIGURE S1A High Speed Union 3000# Forged Steel	Size		Unit Weight	
	NPS	Dn	lbs	kg
	1	25	1.50	0.68
	2	50	4.50	2.04
	3	80	12.19	5.53

Female Threaded Ends

FIGURE 3L S1A Tri-Lug High Speed Union 3000# Forged Steel	Size		Unit Weight	
	NPS	Dn	lbs	kg
	1	25	2.15	0.98
	1½	50	3.64	1.65
	2	80	5.85	2.66

Tri-Lug with female threaded ends.

- Warnings:**
1. Do not mix Standard Service and Sour Gas Service Unions or parts.
 2. Do not make up or break out Unions in pressurized lines.
 3. Always use good safety practices, including use of safety glasses, when making up or breaking out Unions.

▲ Weld ends – Consult Factory. † Steel Forging Subs available – Consult Factory. TPI = Threads per inch. DI = Ductile Iron. SF = Steel Forging. BS = Bar Stock. ST = Steel Tubing.

