

Specifications

*Advanced Steam Boiler Technology
that is Safe, Efficient and Reliable*

CLAYTON STEAM GENERATORS OFFER:

- **COMPACT SIZE**

Clayton steam generators will normally fit in any available area while also reducing construction costs on new building installations.

- **FUEL EFFICIENT**

High efficiency which is inherent with the clayton design translates into lower operating costs and improved overall system operation

- **RESPONSIVE**

Very rapid response to changing steam loads. Clayton steam generator will automatically modulate to match your steam load profile while maintaining system steam pressure

- **SAFE**

Our once through design eliminates the possibility of a steam or water side explosion. The Clayton steam generator is simply the safest steam boiler on the market.

- **LESS WATER WASTE**

Clayton's design concentrates TDS blow down significantly which reduces wasted fuel, water and chemical costs.

- **FAST START**

Full steam pressure and output in minutes from a cold start-up saves fuel and labor cost over conventional designs. Eliminates wasted fuel from idling.

- **AUTOMATIC**

Operation is automatically controlled and the Clayton steam generator can be started from a single switch or remotely using an automatic start option.

- **LOW WEIGHT**

The relatively light weight means that all sizes of Clayton steam generators can be easily moved and installed even in areas with limited structural support.

- **RELIABLE**

Reliability of the Clayton steam generator is field proven and unsurpassed. This results in greatly reduced maintenance and attendance.

- **HIGH QUALITY STEAM**

Steam Quality in excess of 99.5% dry is assured at all times. This is the highest steam quality of any competitive design. Less water and impurities further increase your energy efficiency.

MODEL E404 STEAM GENERATOR 400 BHP



Clayton
INNOVATIVE STEAM SOLUTIONS

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SPECIFICATIONS

MODEL E404

| | MODEL E404 Standard | MODEL SE404 with Super Economizer | MODEL EG404-FMB with Low NOx Burner | MODEL SEG404-FMB with Low NOx Burner and Super Economizer |
|---|--|--------------------------------------|--|---|
| BOILER HORSEPOWER | 400 | 400 | 400 | 400 |
| HEAT INPUT, BTU/hr | Oil 16,132,530 Gas 16,329,268 | 15,569,767 15,752,941 | NA 16,530,864 | NA 15,752,941 |
| NET HEAT OUTPUT, BTU/hr | 13,390,000 | 13,390,000 | 13,390,000 | 13,390,000 |
| EQUIVALENT OUTPUT (from and at 212°F feedwater and 0 PSIG steam) | 13,800 lbs/hr | 13,800 lbs/hr | 13,800 lbs/hr | 13,800 lbs/hr |
| DESIGN PRESSURE (see note 1) | 65 - 500 PSIG | 65 - 500 PSIG | 65 - 500 PSIG | 65 - 500 PSIG |
| STEAM OPERATING PRESSURE (determined by design pressure) | 60 - 450 PSIG | 60 - 450 PSIG | 60 - 450 PSIG | 60 - 450 PSIG |
| OIL CONSUMPTION at maximum steam output (see note 2) | 114.7 gph | 110.7 gph | N/A | N/A |
| GAS CONSUMPTION at maximum steam output (see note 3) | 16,329 cfh | 15,753 cfh | 16,531 cfh | 15,753 cfh |
| BURNER CONTROLS | | | | |
| modulating | 5 to 1 Turndown | 5 to 1 Turndown | 4 to 1 Turndown | 4 to 1 Turndown |
| EFFICIENCY | | | | |
| oil-fired efficiency % | 83% | 86% | NA | NA |
| gas-fired efficiency % | 82% | 85% | 81% | 85% |
| ELECTRIC MOTORS, HP (see note 4) | Blower Pump | Blower Pump | Blower Pump Cooling | Blower Pump Cooling |
| design pressure 15-300 psig | 25 20 | 25 20 | 40 20 7.5 | 40 20 7.5 |
| design pressure 301-500 psig | 25 20 | 25 20 | 40 20 7.5 | 40 20 7.5 |
| ELECTRIC FLA, based on 460 V (see note 5) | | | | |
| design pressure 15-300 psig | 74 | 74 | 92 | 92 |
| design pressure 301-500 psig | 74 | 74 | 92 | 92 |
| GAS SUPPLY PRESSURE REQUIRED | 5 to 10 psig | 5 to 10 psig | 5 to 10 psig | 5 to 10 psig |
| ATOMIZING AIR REQUIRED (see note 6) | | | | |
| Capacity | 30 scfm | 30 scfm | NA | NA |
| Minimum pressure | 70 psig | 70 psig | NA | NA |
| AIR SUPPLY REQUIRED (FMB-see note 7) | N/A | N/A | 5 scfm @ 3 to 150 psig | 5 scfm @ 3 to 150 psig |
| WATER SUPPLY REQUIRED | 2,120 gph | 2,120 gph | 2,120 gph | 2,120 gph |
| HEATING SURFACE | 912 sq.ft. | 1,207 sq.ft. | 912 sq.ft. | 1,207 sq.ft. |
| EXHAUST STACK DIAMETER, o.d. | 31.75 in. | 31.75 in. | 31.75 in. | 31.75 in. |
| APPROXIMATE OVERALL DIMENSIONS | | | | |
| length | 133 in. | 133 in. | 156 in. | 156 in. |
| width | 131 in. | 131 in. | 142 in. | 142 in. |
| height | 131 in. | 157 in. | 135 in. | 161 in. |
| WEIGHT | | | | |
| installed - wet | 17,268 lbs | 20,250 lbs | 17,568 lbs | 20,550 lbs |
| shipping | 14,650 lbs | 17,040 lbs | 14,950 lbs | 17,340 lbs |
| FW pump skid | 1,970 lbs | 1,970 lbs | 1,970 lbs | 1,970 lbs |

1) Design pressures are available up to 3000 psig. Consult factory for details.

2) Based on No. 2 fuel oil with a High Heat Value (HHV) of 140,600 BTU/Gal.

3) Based on Natural Gas with a High Heat Value (HHV) of 1,000 BTU/Ft.³

4) Oil fired units also use a separate motor driven fuel oil pump - 3/4 HP

5) Continuous running. For 575 V multiply by 0.8; for 380 V multiply by 1.1; for 230 V multiply by 2.0; for 208 V multiply by 2.2.

6) Atomizing air required for oil burner.

7) Compressed air required for FMB.

The description and specifications shown were in effect at the time this publication was approved for printing. Clayton Industries, whose policy is one of continuous improvement, reserves the right to discontinue models, or change specifications or design, without notice.



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