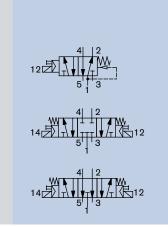
5/2 and 5/3-way Solenoid Valve for pneumatics

G 1/4"

- High flow rate
- Low power consumption
- Single and manifold assembly
- High switching reliability
- Manual override as standard
- Corrosion-resistant construction





Type 6519 is a pilot operated 5/2 or 5/3-way valve. The valve width of 32 mm allows high flow rates. The use of high quality materials allows the use of the valves even under outdoor and chemical atmosphere. The valves can be used individually or in blocks.

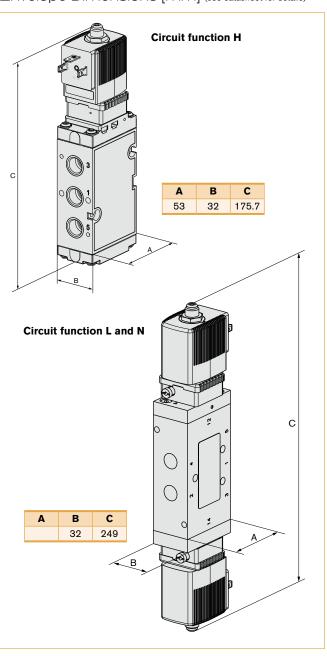
Technical Data

Orifice	DN8.0 and 9.0 mm					
Body materials Pilot valve Main valve	Polyamide 5/2-way; polyamide, 5/3-way; aluminium					
Thread insert material	Brass (stainless steel on request)					
Seal material	NBR, NBR and PUR					
Pneumatic connections Supply ports 1,3,5 Service ports 2 and 4	Threaded port G 1/4", can also be flanged Threaded port G 1/4" (on request NPT 1/4")					
Electrical connection	Tag connector acc. to DIN EN 175301-803 Form A, Type 2508 (not delivered)					
Protection class	IP65 with cable plug					
Operating voltage	24 V DC, 24/110/230 V, 50-60 Hz					
Voltage tolerance	±10%					
Power consumption	AC 11 VA (inrush), 6 VA (hold), DC 2 W					
Power consumption coil	2 W (100% continuous rating)					
Ambient temperature	-25 °C to +55 °C					
Mediums on request	Lubricated or non-lubricated compressed air, neutral gases Technical vacuum					
Environmental conditions	Open air, chemical atmosphere					
Response times 1)						
Opening Closing	20 ms 40 ms					

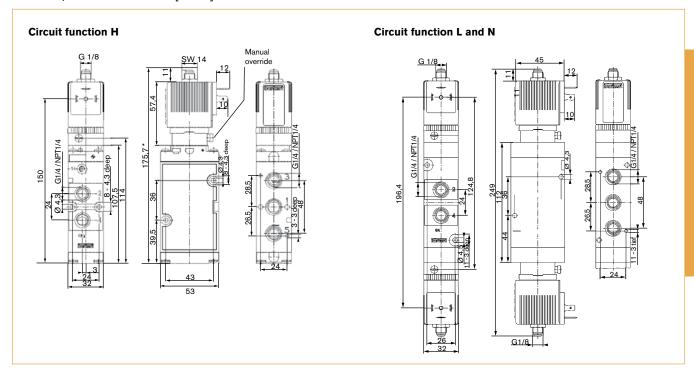
¹⁾ Measured at valve outlet at 6 bar and +20 °C acc. to ISO 12238. Opening: Pressure rise 0 to 90%, Closing: Pressure drop 100 to 10%

Note: Pneumatic module see Type 6518

Envelope Dimensions [mm] (see datasheet for details)



Envelope Dimensions [mm] (see datasheet for details)



Ordering Chart

Circuit function	Orifice [mm]	Seal material (Body material)	Port connection threaded port [inch]	QNn-value air¹¹ [I/min]	Pressure range²) [bar]	Mass [g]	Nominal power [W]	Voltage/fre- quency [V/Hz]	Item no.	
Type 6519 threaded version – thread insert material brass, threaded port 1, 3 and 5 can also be flanged										
H 5/2-way valve, servo-assisted,	8.0	NBR and PUR	G 1/4	1300	2 - 8	450	2	024/DC	132 465	
in de-energized		(Polyamide)						024/50-60	132 466	
position port 2 pressurized, port 4								110/50-60	132 467	
exhausted								230/50-60	132 468	
L 5/3-way valve, servo-assisted, in	9.0	NBR (Aluminium)	G 1/4	1300	3 - 10	720	2	024/DC	132 469	
middle								024/50-60	132 470	
position all ports locked								110/50-60	132 471	
							230/50-60	132 472		
N 5/3-way valve, servo-assisted, in	9.0	NBR (Aluminium)	G 1/4	1300	3 - 10	720	2	024/DC	132 473	
middle								024/50-60	132 474	
position ports 2 and 4 exhausted								110/50-60	132 475	
								230/50-60	132 476	

¹⁾ Flow rate: QNn value air [I/min]: Measured at +20 °C, 6 bar pressure at valve inlet, 1 bar pressure difference

 $^{^{2)}}$ Pressure values [bar]: Gauge pressures with respect to the prevailing atmospheric pressure