2/2-way Compact Diaphragm Valve, cast valve body,

threaded port connection

- Hermetical separation of fluids from the actuator by diaphragm
- For contaminated, viscous or dirty fluids
- Optical position indicator is standard



The externally piloted diaphragm valve consists of a pneumatically operated piston actuator, a diaphragm and a 2-way valve housing made of investment cast stainless steel.

The standard material of the actuator is PA polyamide. With its favourable flow characteristics, the valve enables high flow capacities and a variety of applications for contaminated, viscous or dirty fluids to be realised.

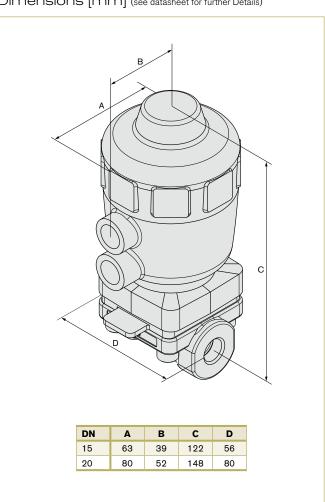
Technical Data

Port connection	Threaded ports ISO 228				
Orifice	DN15-20				
Body material	Cast stainless steel 316L/1.4435				
Actuator material	PA polyamide				
Pilot air ports	Stainless steel 1.4305				
Seal materials	EPDM, FKM, EPDM lined with PTFE				
Medium	Neutral gases and liquids, sterile, aggressive or abrasive fluids				
Viscosity	Up to viscous				
Medium temperature EPDM FKM, EPDM lined with PTFE	-5 to +130°C Briefly up to +150°C for steam sterilisation -5 to +130°C				
Ambient temperature	-5 to +60°C				
Control medium	Neutral gases; air				
Installation	As required, preferably with actuator in upright position				

Options

- Control function B (open by spring force) and I (double-acting actuator)
- Feedback
- Stroke limitation

Dimensions [mm] (see datasheet for further Details)



Ordering Chart

Control function	Orifice [mm]	Port connection [inch]	Kv value wa- ter [m³/h]	Actuatror size Ø [mm]	Pilot pressure [bar]		Max. operating	
					min.	max.	pressure [bar]	Item no.
A 2/2-way nor-	EPDM seal							
mally closed, NC	15	G 1/4	4	50	5	10	8.5	445 417
	15	G 3/8	4	50	5	10	8.5	445 418
	15	G 1/2	4	50	5	10	8.5	445 419
	20	G 3/4	7	63	5.5	10	10	558 712
	FKM seal							
	15	G 1/4	4	50	5	10	8.5	445 420
	15	G 3/8	4	50	5	10	8.5	445 421
	15	G 1/2	4	50	5	10	8.5	445 422
	20	G 3/4	7	63	5.5	10	10	558 714
	EPDM coated with PTFE seal							
	15	G 1/4	4	50	7	10	8.5	-
	15	G 3/8	4	50	7	10	8.5	444 148
	15	G 1/2	4	50	7	10	8.5	-
	20	G 3/4	7	63	8.5	10	10	558 713

Envelope Dimensions [mm]

