# **Blind INSERTION Magmeter**

- Solid state technology
- Clean in place
- FDA approved



Please see fitting SO20

The insertion magmeter constructed from a PVDF finger and high quality blind electronic module. Perfect for contaminated or aggressive fluids it has both 4 to 20 mA and pulse output, with optional 3A relays, making this a flexible solution for flow control or batching.

### Technical Data

General	data	
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General data	
Compatibility	with fittings S020 (see corresp. datasheet)
Materials	
PVDF sensor ver- sion Stainless steel sen-	PC (glass fibre reinforced for housing) PPA (glass fibre reinforced)
sor version	Stainless steel / NBR / PA with neoprene seal
Screws/Seal/Cable glands Wetted parts materials Sensor holder Electrodes Seals Earth ring (PVDE sensor	PVDF or Stainless steel 1.4404/316L Stainless steel 1.4404/316L G 2" connection: FKM (FDA approved), [EPDM (KTW approved)] Clamp connection: EPDM or FEP (to be ordered separately) Stainless steel 1.4404/316L PEEK (EDA approved)
(PVDF sensor version) Electrode holder (St. Steel sensor version)	PEEK (FUA approved)
Surface finishing quality	Ra < 0.8 mm (Clamp connection)
Electrical connections	2 cable glands M20 x 1.5
Recommended cable	0.5 to 1.5 mm <sup>2</sup> cross-section, shielded cable, 6 12 mm diameter (if only one cable is used per cable gland) or 4 mm diameter (if two cables are used per cable gland with using the supplied multi-way seal)
Environment	
Ambient temperature	-10 °C to +60 °C (14 to 140 °F) (operating) -20 °C to +60 °C (-4 to 140 °F) (storage)
Relative humidity	< 80%, without condensation
Height above sea level	max. 2000 m
Complete device data (Fitting	S020 + flowmeter)
Pipe diameter G 2" connection Clamp connection	DN06 to DN400 DN32 to DN100
Measuring range	0.2 to 10 m/s
Sensor element	Electrodes
Fluid temperature PVDF sensor version Stainless steel sensor version	see Pressure/Temperature diagram 0 °C to 80 °C (32 to 176°F) (depends on fitting) -15 °C to 150°C (5 to 302°F) (depends on fitting)

## Envelope Dimensions [mm] (see datasheet for details)



### Options

- Stainless steel finger for +150 °C and 16 bar with PPA housing
- · FDA approved wetted materials, Hastelloy C Electrodes

Fluid pressure max. PVDF sensor version Stainless steel sensor version	see pressure/temperature diagram PN10 (145.1 PSI) PN10 (145.1 PSI) (with plastic fitting) - PN16 (232.16 PSI) (with metal fitting)
Conductivity	min. 20 mS/cm
Accuracy Teach-In Standard K-factor	$\pm 0.5\%$ of Reading^) (at the teach flow rate value) $\pm 3.5\%$ of Reading $^{\rm 1)}$
Linearity	±0.5% of F.S. <sup>1)</sup>
Repeatability	±0.25% of Reading <sup>1)</sup>

<sup>1)</sup> Under reference conditions i.e. measuring fluid=water, ambient and water temperature = 20 °C (68°F), applying the minimum inlet and outlet pipe straights, matched inside pipe dimensions.

\* F.S.= Full scale (10 m/s)

### Technical Data (continued)

Electrical data	
Power supply	18 - 36V DC filtered and regulated (3 wires)
Reversed polarity of DC	protected
Current consumption	≤ 220 mA (at 18V DC)
Output	
Signal current	4 20 mA (sink or source by wiring), 100 ms refresh time; max. loop impedance: 1100 $\Omega$ at 36V DC; 330 $\Omega$ at 18V DC
Frequency	$0240$ Hz, duty cycle = $50\%\pm1\%;100$ mA max., protected against short-circuits and polarity reversals.
Relay	Normally open or normally closed (depending on wiring), 3 A, 250V AC
4 20 mA output accuracy	±1%
Alarm	
Full scale exceeding Fault signalling	22 mA and 256 Hz 22 mA and 0 Hz
User parameter	Saved in EEPROM

Protection class	IP65
Standards and directives	
EMC	EN 50081-1, EN 61000-6-2
Low voltage (LVD)	EN 61010-1
Pressure	Complying with article 3 of §3 from 97/23/CE directive.*
Vibration	EN 60068-2-6
Shock	EN 60068-2-27
Approval	FDA
* For the 97/23/CE pressure dir tions (dependent on max. pres	rective, the device can only be used under following condi- sure, pipe diameter and fluid).
Type of fluid	· ····
Type of fluid	Conditions
Fluid group 1, §1.3.a	Forbidden
Fluid group 1, §1.3.a Fluid group 2, §1.3.a	Conditions Forbidden DN ≤ 32, or DN > 32 and PN*DN ≤ 1000
Fluid group 1, §1.3.a Fluid group 2, §1.3.a Fluid group 1, §1.3.b	ConditionsForbiddenDN $\leq$ 32, orDN $>$ 32 and PN*DN $\leq$ 1000PN*DN $\leq$ 2000

# Pressure/Temperature diagram

#### 8041 with a PVDF sensor



# 8041 with a stainless steel sensor

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(depending on the fitting material)



# Ordering Chart

Output	Relay	Housing material	Seal material	Sensor version	Electrical connection	Item no.
4 - 20 mA, frequency	1	PC	FKM	short, PVDF	2 cable glands	558 064
				long, PVDF	2 cable glands	558 065
		PPA	FKM	short, stainless steel	2 cable glands	552 779
				long, stainless steel	2 cable glands	552 780

#### Note

1 Kit 558 102, 1 relay connection kit 552 812 and 1 EPDM seal are supplied with each transmitter.

To select a complete device the following items need to be ordered:

- Product no. of the desired flow meter for Type 8041
- Product no. of the Type S020 fitting, for gauges with G 2" connector, must be ordered separately