Control Head for the integrated mounting on process valves, for the series 21XX

- Compact stainless steel design
- Integrated analog valve position registration (Teach function)
- Coloured illuminated status display
- Internal control air routing
- Fieldbus interface AS-Interface/ DeviceNet (option)

The control head, Type 8695, is optimised for integrated mounting on the 21XX process valve series with smaller actuator sizes.

The registration of the valve position is done through a contact-free analog position sensor, which automatically recognises and saves the valve end position through the Teach function when starting up. The integrated pilot valve controls single or double-acting actuators. The design of the control unit and the actuator is specially designed for the requirements of a hygienic process environment and enables an internal control air channel without external tubings.

Besides the electrical position feedback signal the status of the device is shown directly on the control head itself through coloured LEDs showing a clear visible valve position status.

As an option a Fieldbus interface, AS-Interface or DeviceNet can be chosen.

Technical Data

Material			
Body	PPS, stainless steel		
Cover	PC		
Sealing	EPDM		
Control medium Dust concentration Particle density Pressure condensation point Oil concentration	neutral gases, air DIN ISO 8573-1 Class 5 (<40 µm particle size) Class 5 (<10 mg/m ³) Class 3 (<-20 °C) Class 5 (<25 mg/m ³)		
Supply pressure	0 to 7 bar 1)		
Actuator system Actuator series 21XX	for single or double-acting actuators actuator ø 50 mm		
Pilot air ports	Threaded ports G 1/8" stainless steel or Push-in connectors (Ø 6 mm and 1/4" tube)		
Position feedback	Analog position sensor (contact-free) with autotune switchpoint (PNP) (NPN on request)		
Stroke range valve spindle	2.5 to 32 mm		
Ambient temperature	0 to +55 °C		
Installation	as required, preferably with actuator in upright position		
Protection class	IP65/67 according to EN 60529		
Protection class	3 according to VDE 0580		
Fieldbus communication (option)	AS-Interface / DeviceNet		
Conformity	according to CE in compliance with EMV2004/108/EG		

¹⁾ The supply pressure has to be 0.5 - 1 bar above the minimum required pilot pressure for the valve actuator.



Envelope Dimensions [mm] (see datasheet for details)



Technical Data continued

Power supply	24 VDC ±10%
Residual ripple with DC	10%
Power consumption	< 2W
Electrical connection	
Mutlipole	M12, 8-pin
Output	max. 100 mA per output

Technical data (cont.)

With Fieldbus communication; AS-Interface	
Profile	S-B.A.E. (A/B slave, max. 62 slaves/master) Certificate No. 87301 acc. to version 3.0
Power supply through bus line separated from bus signal	29.5 to 31.6 VDC according to specification on request
Power consumption Units without external power supply Max. power consumption Power consumption in normal operation (after current reduction; Valve + 1 end position achieved)	120 mA 90 mA
Output Contact rating Watch-dog function	≤ 1W over AS-Interface integrated
Electrical connection	M12 4-pins
Programming data	see operating instructions
With Fieldbus communication; DeviceNet	
Profile	Group 2 Only Slave Device; MAC-ID and transfer rate adjustable through DIP-switch
Power supply	11 to 25 VDC
Power consumption	≤ 80 mA
Output Inrush current Hold current	≤ 50 mA ≤ 30 mA

M12-Micro Style - flange connector 5-pins (configuration according DeviceNet-specification)

0 to 1.5 V ≥ 8 V

Dimensions [mm]

Electrical connection

Input "0" "1"



8695

Ordering Chart

				Item no.	
Communication	Control function pilot valve system	Pilot air ports	Position feedback	Actuator series ELEMENT types 21xx	Actuator series CLASSIC types 20xx
AS-Interface S-B.A.E	Single acting (NO/NC)	threaded ports G 1/8"	2 switching points	227 444	223 896
	Single acting (NO/NC)	Push-in Ø 6 mm or 1/4"	2 switching points	227 445	-
	Double acting (springless)	threaded ports G 1/8"	2 switching points	227 440	223 906
	Double acting (springless)	Push-in Ø 6 mm or 1/4"	2 switching points	227 441	-
DeviceNet	Single acting (NO/NC)	threaded ports G 1/8"	2 switching points	238 724	238 726
	Single acting (NO/NC)	Push-in Ø 6 mm or 1/4"	2 switching points	238 723	-
	Double acting (springless)	threaded ports G 1/8"	2 switching points	*	238 727
	Double acting (springless)	Push-in Ø 6 mm or 1/4"	2 switching points	*	-
Without	Single acting (NO/NC)	threaded ports G 1/8"	2 switching points	227 446	223 895
	Single acting (NO/NC)	Push-in Ø 6 mm or 1/4"	2 switching points	227 447	-
	Double acting (springless)	threaded ports G 1/8"	2 switching points	227 442	223 905
	Double acting (springless)	Push-in Ø 6 mm or 1/4"	2 switching points	227 443	-
	without	threaded ports G 1/8"	2 switching points	234 246	*
		Push-in Ø 6 mm or 1/4"	2 switching points	248 993	*

* on request

Accessories

Specifications	Actuator size [mm]	Control function	Item no.
Adapter kit ELEMENT types 21xx	Ø 50	universal	679 918
Adapter kit CLASSIC types 20xx	Ø 40	universal	683 057
Adapter kit CLASSIC types 20xx	Ø 50	universal	
Globe and angle seat valves 2000 / 2012			683 058
Diaphragm valve 2030 / 2031			683 059
Adapter kit CLASSIC types 20xx	Ø 63 1)	universal	on request

For installation kits to 3rd party process valves please see datasheet installation kits for hygienic process valves or contact your sales office for related drawings or individual engineering support 1) When combining actuator size Ø 63 mm with 8695 CLASSIC reduced switching dynamics should be expected. Please choose Type 8691 for shorter response times.

Specifications	Item no.
M12 socket, 8-pins, 2 m assembled cable	919 061
M12 socket, 8-pins, 5 m assembled cable	919 267
M12 socket, 4-pins, 5 m assembled cable	918 038
M12 socket, 5-pins, 2 m assembled cable	438 680
Silencer with G 1/8"	780 779
Silencer with push-in connector	902 662
Sensor puck (spare part)	677 245

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Minimum effort – maximum effect: Our 6240 piston valve controls high pressures and large nominal sizes at low power consumption. This high efficiency stems from smart symbiosis – we've combined the advantages of a servo-assisted valve with the benefits of a direct-acting one. The result? A hard-coupled piston system that opens without differential pressure. Add the optimised fluidic design plus a brass/stainless steel housing, and you have a valve that takes it all in stride: maximum flow rates, high pressures up to 40 bar and temperatures up to 180 °C. Simply put, this compact valve outperforms the rest.

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