

# ROLL GROOVING

## Combo Roll Groovers



975 Roll Groover with Power Drive



### 975 Combo Roll Groover

The Model 975 Combo roll Groover is two tools in one. Like other RIDGID® roll Groovers, the 975 mounts on the RIDGID 300 Power Drive for machine-powered roll grooving jobs, but is also designed to manually roll groove in-place pipe.

- **Auto Tracking & Depth Setting Gauge Means Easier Use** – The 975 Combo Groover includes new, patented auto tracking technology for significantly easier grooving. Whether you're doing machine-powered or manual grooving, the AutoTrack gauge keeps the pipe automatically engaged to the groover throughout the grooving process. The 975 also includes a permanently depth setting gauge for quicker, repeatable set-up..
- **Less Hand Force Required** – When manually roll grooving, the 975's 55% higher gear reduction means less hand force required versus competitive manual roll groovers. This is especially helpful for over-head roll grooving..
- **Durability And Portability** – A tough, ductile iron construction means the 975 can absorb jobsite abuse and provide accurate grooves time after time. A cast-in handle makes the 975 easily portable to and from the jobsite.

### Specifications

- Pipe Capacity
  - 1 1/4" – 6" Schedule 10 and Schedule 40 Steel, Aluminum, and PVC Pipe.
  - 1 1/4" – 6" Schedule 10.
  - 1 1/4" – 2" Schedule 40 Stainless Steel Pipe.
  - 1/2" – 4" Schedule 80 PVC Pipe.
  - With Roll Change 2" – 8" Copper Tube (Type K, L, M, and DWV).
- Depth Adjustment – Adjusting screw and integral, index depth gauge.
- Actuation – Feed screw with 1/2" ratchet wrench (included) or any 15/16" hex.
- Power Drive Mounting – RIDGID 300 Power Drive 38/57 RPM (Reverse Direction Only).

Catalog No.	Model No.	Description	Weight	
			lb.	kg
25638	975	975 Combo Roll Groover	26.1	11.9
32828	975	975 Combo Roll Groover for Use with Copper Tube	26.1	11.9

### Accessories

Catalog No.	Model No.	Description	Weight	
			lb.	kg
32833	975	Roll Set Kit for 2" - 8" Copper Tube	5.0	2.3
67662	–	Adapter Bracket for 300 Compact	30.0	13.6
41855	300	Power Drive Only	94.0	43.0
75075	300	Power Drive Only	94.0	43.0
42360	1206	STAND 1206	31.0	14.1
36273	460-6	Portable TRISTAND® Chain Vise	42.8	19.4
36278	460-12	Portable TRISTAND® Chain Vise	60.8	27.6
16703	425	Portable TRISTAND® Chain Vise	32.0	14.5
56662	VJ-99	V Head High Pipe Stand	23.0	10.4
22168	VF-99	V Head High Folding Pipe Stand	24.0	10.9
76822	–	Inch Diameter Tape	0.5	0.1
76827	–	Metric Diameter Tape	0.5	0.1
30708	–	Extension, 1/2" Drive, Locking	0.5	0.1

### Standard Equipment

Catalog No. Model No.	25638 975 Model 300	32828 975 Model 300
<b>Power Drive Mounting</b>		
30883 - Shaft, Drive	•	
30933 - Roll Groove	•	
30703 - Ratchet, 1/2" Drive With 90° Bend	•	•
30708 - Extension, 1/2" Drive, Locking	•	•
87682 - Support Bar (2)	•	•
32833 - Roll Set Kit for 2" - 8" Copper Tube		•