# Vogt Valves Product Overview



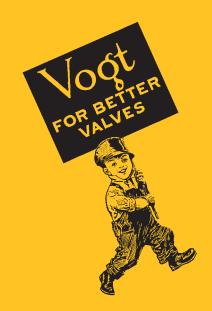








# Flowserve Vogt Valves — A Name Everyone Recognizes



In the late 1890s, Henry Vogt Machine Company pioneered the development of ammonia absorption refrigeration systems that made artificial ice. This business, plus Vogt's fledgling boiler business, created an internal need for quality valves. This initiated Vogt's entry into valve manufacturing. Vogt's early reputation for quality valves and the rapidly growing petroleum processing industry created an outside demand that would firmly establish Vogt in the mass production of high quality forged steel valves.

For more than one hundred years, Vogt's leadership has been evident in the production of forged steel gate, globe and check valves in the most popular materials, trims and bonnet configurations.

Vogt's innovative designs, quality standards and engineering capabilities have made Flowserve Vogt Valves a world leader in gate, globe and check valve technology.

Today, the Flowserve operation in Sulphur Springs, Texas, is the largest manufacturer of forged steel valves in the USA. This facility is registered under the ISO 9001-2000 quality system program, and continues to make Flowserve Vogt Valves the "benchmark of quality" for forged steel valves. A comprehensive network of distributors makes Flowserve Vogt Valve products readily available worldwide.

# Gate Valves



#### **Bolted Bonnet**

Sizes: 1/4-4 (8-100 DN)

Service Pressures: ANSI Class 150–1500 Service Temperatures: -325°F to 1500°F Body Material: A105, A182 F316 / F316L, A350 LF2, A182 F316H, A182 F5, A182 F9, A182 F11

CL2, and A182 F22 CL3

**End Connections:** Threaded, Flanged, Butt Weld, Socket Weld, Flanged Ring Joint, Threaded x

Socket Weld

**Special Construction:** HF Alkylation Service, -325°F (-198°C) Cryogenic Service, Low-temperature Service (-50°F), NACE, Nuclear

Service, Full-port



**Sizes:** 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800–2500 Service Temperatures: -325°F to 1100°F Body Material: A105, A182 F316 / F316L, A182

F11 CL2, and A182 F22 CL3

End Connections: Threaded, Butt Weld, Socket

Weld, and Threaded x Socket Weld **Special Construction**: NACE



Sizes: 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800 Service Temperatures: -325°F to 1000°F Body Material: A105 and A182 F316 / F316L End Connections: Threaded, Socket Weld, and

Threaded x Socket Weld Special Construction: NACE

#### Bellowseal - Welded Bonnet

**Sizes:** ½-2 (15-50 DN)

**Service Pressures:** ANSI Class 800 **Service Temperatures:** -20°F to 800°F

**Body Material:** A105

End Connections: Threaded, Socket Weld, and

Threaded x Socket Weld

# Extended Body – Bolted Bonnet

Sizes: ½-1½ (15-40 DN)

Service Pressures: ANSI Class 800
Service Temperatures: -325°F to 1000°F
Body Material: A105, A182 F316/F316L
End Connections: Integrally Reinforced
Extended Length Male Couplet x Female
Threaded, Integrally Reinforced Extended Length
Butt Weld End x Female Threaded, Integrally
Reinforced Extended Length Butt Weld End x
Socket Weld, Integral Socket Weld x Female
Threaded, Male Threaded x Female Threaded

Special Construction: NACE

# Extended Body – Welded Bonnet

Sizes: ½-1½ (15-40 DN)

Service Pressures: ANSI Class 800 & 1500
Service Temperatures: -325°F to 1000°F
Body Material: A105 and A182 F316 / F316L
End Connections: Integral Male Couplet x
Female Threaded, Integrally Reinforced Extended
Length Male Couplet x Socket Weld, Integrally
Reinforced Extended Length Butt Weld End x
Female Threaded, Integral Male Threaded x
Female Threaded, Integral Socket Weld x Female
Threaded, Socket Weld, Threaded x Socket
Weld, Integral Male Socket Weld x Female

Socket

**Special Construction:** NACE



# Globe Valves





#### **Bolted Bonnet**

**Sizes:** 1/4-3 (8-80 DN)

Service Pressures: ANSI Class 150-1500 Service Temperatures: -325°F to 1500°F Body Material: A105. A350 LF2. A182 F316 / F316L. A182 F316H. A182 F11 CL2. and

A182 F22 CL3

End Connections: Threaded, Flanged, Socket Weld, and Threaded x Socket Weld Special Construction: NACE, Water-free Chlorine Service, HF Alkylation Service, -325°F (-198°C) Cryogenic Service, Flow Control

Service, Bellowseal, Full-port

#### Angle Valves

Sizes: 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800, Type 3000 and 5000 Needle-point Service Temperatures: -20°F to 800°F

**Body Material:** A105

End Connections: Threaded and Socket Weld Special Construction: Meter and Gauge Line

Service

#### Extended Body – **Bolted Bonnet**

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 800 Service Temperatures: -20°F to 800°F

**Body Material:** A105

End Connections: Integrally Reinforced Male Couplet x Female Threaded, Male Socket Weld x Female Threaded, Male Threaded x Female

**Special Construction: NACE** 

#### Welded Bonnet

Sizes: 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800-2500 Service Temperatures: -325°F to 1100°F Body Material: A105, A182 F11 CL2, A182 F22 CL3, and A182 F316/F316L End Connections: Threaded, and Socket Weld

Special Construction: NACE

#### Meter – Screw Bonnet

Sizes: 1/4-2 (8-50 DN)

Service Pressures: Type 3000, 5000, and 6000 Service Temperatures: -20°F to 450°F Body Material: A105 and A182 F316 / F316L End Connections: Threaded and Socket Weld Special Construction: Not recommended for

steam or dry gas service.

#### **Union Bonnet**

Sizes: 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800 Service Temperatures: -20°F to 800°F

**Body Material:** A105

End Connections: Threaded and

Socket Weld

Special Construction: NACE

#### Meter and Gauge Line – **Union Bonnet**

Sizes: 1/4-1 (8-25 DN) Service Pressures: Type 4000 Service Temperatures: -20°F to 450°F

**Body Material:** A105

End Connections: Threaded and Socket Weld Special Construction: Not recommended for

steam or dry gas service.

#### Y-Pattern Globe Valves

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 800-2680 Service Temperatures: -20°F to 1100°F Body Material: A105, A182 F11 CL2, and A182

End Connections: Threaded and Socket Weld

Special Construction: NACE

# Check Valves



#### Ball Check Valve -**Bolted Bonnet**

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 150-800 Service Temperatures: -325°F to 1100°F **Body Material:** A105, A182 F316 / F316L, A182 F11 CL2, and A182 F22 CL3 End Connections: Threaded and

Socket Weld

Special Construction: HF Alkylation Service,

Spring-loaded

#### Swing Check Valve – **Bolted Bonnet**

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 150-800 Service Temperatures: -325°F to 1100°F Body Material: A105, A182 F316 / F316L, A182 F11 CL2, and A182 F22 CL3 End Connections: Threaded, Flanged, and

Socket Weld

Special Construction: API 600 wall

thickness design available



#### Hydraulic Ball Check Valve - Screw Bonnet

Sizes: 1/4-2 (8-50 DN) Service Pressures: Type 3000 Service Temperatures: -20°F to 450°F

**Body Material:** A105

End Connections: Threaded and

Socket Weld

Special Construction: Not recommended for

steam or dry gas service.

#### Piston and Ball Check Valve – T-Pattern Union Bonnet

Sizes: 1/4-2 (8-50 DN)

Service Pressures: ANSI Class 800 Service Temperatures: -20°F to 800°F

**Body Material:** A105

End Connections: Threaded and

Socket Weld

**Special Construction: NACE** 

#### Hydraulic Piston Check Valve - Screw Bonnet

Sizes: 1/4-2 (8-50 DN)

Service Pressures: Type 3000 and 6000 Service Temperatures: -20°F to 450°F

**Body Material:** A105

End Connections: Threaded and

Socket Weld

Special Construction: Oil Service, Oil Hydraulic Service. Not recommended for

steam or dry gas service.

#### Piston – T-Pattern – **Bolted Bonnet**

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 150-1500 Service Temperatures: -325°F to 1100°F Body Material: A105, A350 LF2, A182 F316 / F316L, A182 F316H, A182 F11 CL2,

and A182 F22 CL3

End Connections: Threaded, Flanged, and

Socket Weld

Special Construction: NACE, Full-port, Zero-

leakage, Spring-loaded

#### In-line Ball Check Valve – Union Bonnet

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 800 Service Temperatures: -325°F to 1000°F Body Material: A105 and A182

F316 / F316L

End Connections: Threaded and

Socket Weld

Special Construction: Full-port

#### Piston Check Valve – Y-Pattern – Welded Bonnet

Sizes: ½-2 (15-50 DN)

Service Pressures: ANSI Class 1690 & 2680 Service Temperatures: -20°F to 1100°F Body Material: A105, A182 F11 CL2, and

A182 F22 CL3

End Connections: Threaded and Socket

Weld

Special Construction: Oil Hydraulic Service

### **Technical Bulletins**

Technical bulletins are available at www.flowserve.com.

VVABR1001 Emission Reduction Gate Valve and Retrofit

**Bonnet Assembly** 

VVABR1002 Zero-Leakage Forged Steel Check Valves
VVABR1003 Forged Steel Bellowseal Gate Valves
VVABR1004 Forged Steel Bellows Globe Valves

Class 150, 300, 600, and 800

VVABR1005 Forged Steel Gate, Globe, and Check Valves

VVABR1006 Forged Steel Globe Valves for Water-Free Chlorine

Service Class 300, 600, and 800

VVABR1007 Forged Steel "Y" Pattern Class 1690 and 2680

VVABR1008 Forged Steel: ASTM 1350, Grade LF2

VVABR1009 Forged Steel Weld Couplets; Class 3000 and 6000

VVABR1010 Bellows Seal Valves

VVABR1011 Fugitive Emissions: A Leakage Viewpoint

VVABR1012 A Treatise on Leakage

VVABR1014 Forged Steel Flow Control Valves

VVABR1015 "Y" Global Pattern Valves Class 800

VVABR1016 Sour Service Valve Applications

VVABR1017 "Y" Pattern Globe and Check Valves

Class 1690 & 2680

VVABR1018 Motor-Operated Gate and Globe Valves

VVABR1019 Post Weld Heat Treatment of Socket Weld Valves
VVABR1020 HK Alkylation Service Valve Applications for Forged

Steel Alkylation Valves

VVABR1021 Extended Body Forged Steel Valves Welded Bonnet,

Bolted Bonnet, Class 800 and 1500

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