

# Manual Receding Threaders



## No. 65R-TC Manual Receding Threader

- Threads 1" - 2" pipe.
- True centering workholder.
- Jam-proof.
- Right-hand only.

Catalog No.	Model No.	Description	Capacity/Pipe Size		Weight	
			in.	mm	lb.	kg
36570	65R-TC	NPT with 1 Set High-Speed Dies	1 - 2	25 - 50	27	12.3
65345	65R-TC	BSPT with 1 Set High-Speed Dies	1 - 2	25 - 50	27	12.3
96720	—	Metal Carrying Case for 65R Series Threaders	—	—	8	3.7



## No. 65R-C Manual Receding Threader

- Threads 1"-2" pipe.
- Jam-proof drive pawl.
- Cam workholder sets instantly.
- Right-hand only.

Catalog No.	Model No.	Description	Capacity/Pipe Size		Weight	
			in.	mm	lb.	kg
36565	65R-C	NPT with 1 Set High-Speed Dies	1 - 2	25 - 50	25	11.4
65340	65R-C	BSPT with 1 Set High-Speed Dies	1 - 2	25 - 50	25	11.4
96720	—	Metal Carrying Case for 65R Series Threaders	—	—	8	3.7

## Accessories: Receding Threaders Pipe Dies for Models 65R-C & 65R-TC Ratchet Threaders

Die Material or Type	Catalog No.	
	(NPT) National Pipe Taper	(BSPT) British Std. Pipe Taper
	1" Thru 2"-11½ TPI	1" Thru 2"-11 TPI
High-Speed RH	38100	66450*
H.S. For Stainless Steel RH	38105	—
H.S. For Cast Iron RH	38110	—

\* Requires BSPT Threader

## Accessories: Pipe Dies for Model 4PJ Geared Pipe Threaders

Die Material or Type	Catalog No.							
	(NPT) National Pipe Taper				(NPSM) National Pipe*			
	Nominal Pipe Size-Threads Per Inch							
	2½"-8	3"-8	3½"-8	4"-8	2½"-8	3"-8	3½"-8	4"-8
High-Speed RH	38220	38225	38230	38235	46732	46737	46742	46747
H.S. For Cast Iron RH	38240	38245	38250	38255	—	—	—	—

\* Requires NPSM Threader

Die Material or Type	Catalog No.			
	(BSPT) British Standard Pipe Taper			
	Nominal Pipe Size-Threads Per Inch			
	2½"-11	3"-11	3½"-11	4"-11
High-Speed RH	66535*	66540*	—	66550*

\* Requires BSPT Threader

