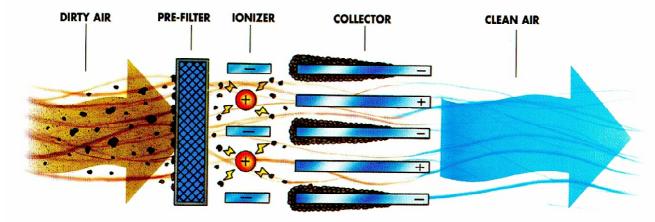


PowerClean[™]

Electrostatic Precipitator with Automatic Cleaning

The **Air Scrubbers, Inc.** PowerClean is a new generation electrostatic precipitator used to control process generated airborne contaminants. PowerClean is a reliable solution for both indoor air quality problems and contaminated exhaust air. It's available in side access units for use with central air handlers or as a stand alone fan powered unit.



ELECTRONIC AIR CLEANING

Dependable high frequency electronics, safe/no-short charging system, rugged ionizer electrodes and improved automatic cleaning are just a few of the innovations developed to make PowerClean the most reliable ESP ever. High efficiency particle collection is delivered instantly and continuously. The extremely low resistance to airflow means less fan horsepower is needed, compared to conventional media filtration, and since resistance to airflow is constant, the system air volume is always maintained. Optional bonded activated carbon can be added for odor control, making PowerClean the **IDEAL SOLUTION** for ventilation or exhaust air quality problems.

Reliability, high performance and low operating cost make PowerClean an excellent choice for indoor air cleaning or exhaust air pollution control.

Key Features

- New Generation ESP designed for dependable operation
- Reliable high frequency electronics do not use fragile ionizing wires or insulators
- · Specified efficiency is instant and constant
- Resistance to airflow is a constant 0.25" w.g., resulting in reduced fan horsepower
- Constant resistance to airflow prevents fluctuations in system air volume
- Permanent aluminum collector cells never need replacing
- Built-in automatic cleaning and PLC controls
- Optional bonded carbon for gas/odor control
- Optional custom blower/motor package
- · Optional safety filter

Applications

PowerClean delivers dependable, continuous duty operation, controlling a broad range of process generated airborne contaminants.

Below is a partial listing of PowerClean applications:

- · Commercial cooking kitchen exhaust
- · Machine tool coolant mist
- · Welding and soldering fume
- · Cold heading smoke
- Forging lubricant effluent
- · Heat treating smoke
- · Vinyl extrusion plasticizers
- · Rubber curing and molding smoke
- Textile finishing exhaust
- · Commercial HVAC systems

PowerClean™ (SA) Components



System PLC Control



High Voltage Power



Model SA-0604-W (metal mesh mist eliminators removed)



Detergent Dispenser

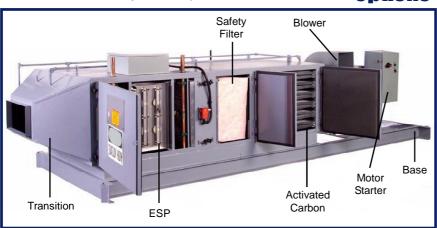


<u>System Accessories</u> (solenoid valve, backflow preventer, Y-strainer and ball valve)

System Description

PowerClean Side Access Model (SA) is a factory packaged system including side access housing with upstream and downstream flanges, integral wash system, pre and post mist eliminators, electronic collectors, system control, detergent dispenser, and accessories. The factory assembled system is designed for mating to air handlers and ventilation systems or as a stand alone unit factory furnished blower/motor package.

The System PLC Control is programmed to start and stop the system according to customer requirements. At a predetermined schedule, the Control also initiates a water/detergent wash cycle to clean away collected contaminants. Spent wash water is drained from the bottom drain pan, PowerClean is forced dried and ready to continue operations. Start, stop and wash functions can also be initiated by manual push button.



System Accessories

Each PowerClean Model SA is furnished with the following standard accessories.

| Pressure gage | 1 each |
|---------------------|--------|
| Wash water strainer | 1 each |
| Ball valve | 1 each |
| Backflow preventer | 1 each |
| Solenoid valve | 1 each |
| Detergent | 55 gal |

Utilities

Electrical: Standard: 120 Vac, 1 Ph, 60 Hz Optional: 208 - 230 Vac, 1 Ph, 50/60 Hz

Wash Water: (See Selection Table) gpm @ 50 psig

System Drain: Integral 3" FNPT

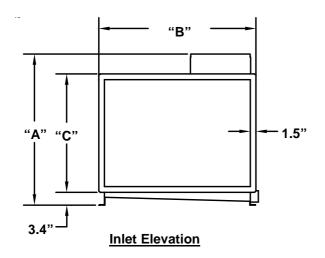
Options

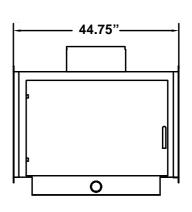
Transitions, plenums and steel channel support base are furnished to the customers specifications.

Odor/Gas Phase Control: Bonded, activated carbon panels are furnished to remove a broad range of both base and acid gases. Panels are held in place by gasketed, extruded aluminum tracks arranged in a Vee bank configuration.

Blower: Custom blower/motor and motor starter combinations are available in a variety of sizes and styles to meet system air volume and static resistance requriements.

PowerClean™ Size Selection Table





Access Side Elevation

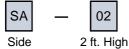
| | | Air Volur | me (cfm) | Dimensions (in) | | | (3)Wash Cycle | | |
|-----------|-----------|-----------------|----------|--------------------------------|---------------------------------|--------------------------------|---------------|-----------|-------|
| | Face | (1,2)Efficiency | | Overall Inlet/0 | | Inlet/Outlet | Water | Detergent | (4)Wt |
| Model | Area(ft2) | 95% | 90% | Α | В | С | gpm | gal | (lb) |
| SA-0203-W | 5.6 | 2,000 | 2,500 | 40 ¹ / ₄ | 41 ⁷ / ₈ | 31 ¹ / ₂ | 7.2 | .72 | 510 |
| SA-0204-W | 7.6 | 2,500 | 3,500 | 40 ¹ / ₄ | 54 ³ / ₈ | 31 ¹ / ₂ | 9.6 | .96 | 570 |
| SA-0205-W | 9.4 | 3,500 | 4,500 | 40 ¹ / ₄ | 65 ¹ / ₈ | 31 ¹ / ₂ | 12.0 | 1.20 | 650 |
| SA-0206-W | 11.3 | 4,000 | 5,500 | 40 ¹ / ₄ | 76 | 31 ¹ / ₂ | 14.4 | 1.44 | 785 |
| SA-0403-W | 11.3 | 4,000 | 5,500 | 64 ¹ / ₈ | 41 ⁷ / ₈ | 55 ³ / ₈ | 14.4 | 1.44 | 710 |
| SA-0404-W | 15.2 | 5,500 | 7,000 | 64 ¹ / ₈ | 54 ³ / ₈ | 55 ³ / ₈ | 19.2 | 1.92 | 810 |
| SA-0405-W | 18.9 | 6,500 | 9,000 | 64 ¹ / ₈ | 65 ¹ / ₈ | 55 ³ / ₈ | 24.0 | 2.40 | 930 |
| SA-0406-W | 22.6 | 8,000 | 10,500 | 64 ¹ / ₈ | 76 | 55 ³ / ₈ | 28.8 | 2.88 | 1,110 |
| SA-0407-W | 26.4 | 9,000 | 12,500 | 64 ¹ / ₈ | 88 5/8 | 55 ³ / ₈ | 33.6 | 3.36 | 1,225 |
| SA-0408-W | 30.0 | 10,500 | 14,500 | 64 ¹ / ₈ | 99 ³ / ₈ | 55 ³ / ₈ | 38.4 | 3.84 | 1,335 |
| SA-0409-W | 33.8 | 12,000 | 16,000 | 64 ¹ / ₈ | 110 ¹ / ₈ | 55 ³ / ₈ | 43.2 | 4.32 | 1,445 |
| SA-0603-W | 16.9 | 6,000 | 8,000 | 88 | 41 ⁷ / ₈ | 79 ¹ / ₄ | 21.6 | 2.16 | 860 |
| SA-0604-W | 22.8 | 8,000 | 11,000 | 88 | 54 ³ / ₈ | 79 ¹ / ₄ | 28.8 | 2.88 | 1,100 |
| SA-0605-W | 28.3 | 10,000 | 13,500 | 88 | 65 ¹ / ₈ | 79 ¹ / ₄ | 36.0 | 3.60 | 1,180 |
| SA-0606-W | 33.8 | 12,000 | 16,000 | 88 | 76 | 79 ¹ / ₄ | 43.2 | 4.32 | 1,315 |
| SA-0607-W | 39.6 | 14,000 | 19,000 | 88 | 88 5/8 | 79 ¹/₄ | 50.4 | 5.04 | 1,500 |
| SA-0608-W | 45.0 | 16,000 | 21,500 | 88 | 99 ³ / ₈ | 79 ¹ / ₄ | 57.6 | 5.76 | 1,685 |
| SA-0609-W | 50.8 | 18,000 | 24,000 | 88 | 110 ¹ / ₈ | 79 1/4 | 64.8 | 6.48 | 1,860 |

- (1) MIL-STD-282, DOP Smoke Penetration Test Method (2) Capacities may be rounded to nearest 500 cfm
- (3) Based on 50 psi water pressure. Typical wash cycle is 4 mins. (4) Total system net weight

Model Number Development

Standard

Access

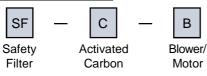


03 — W 3 ft. Wide Was

Nominal

Wash System

Optional Features



Nominal

Unit Selection Guide

- 1. From the Size Selection Table above, select the Model SA with Air Volume and Dimensions that meet the required efficiency and arrangement.
- 2. Two Model SA units of the same height may be arranged side-by-side to create a larger, multi-section unit. Specify one unit with left hand and one unit with right hand access doors.
- 3. Each Model SA is shipped complete with Power Pack, System Control, Detergent Dispenser and System Accessories as shown on Page 2.

PowerClean¹

Electrostatic Precipitator Engineering Specifications

General

The electrostatic precipitator (ESP) shall be the two stage, dual voltage, plate type, sized to clean the airflow capacities scheduled on the Contract Documents at an efficiency of (specify %) when tested per MIL-STD-282, DOP Smoke Penetration Method.

Configuration

The ESP shall be furnished in a side access housing, fabricated from 14 gage galvannealed steel, continuous welded, primed and painted. The housing shall be furnished with gasketed, hinged access door, flanged inlet/outlet collars and sloped bottom drain pan. The housing shall be tracked for and furnished with aluminum pre and post mist eliminators.

Ionizer-Collector Cells

lonizing-collecting cells shall be of industrial design integrity and single unit construction. The cells shall be all aluminum construction except the ionizing electrode shall be of the rigid stainless steel type. Repelling and collecting plates shall be positively retained in place using tie rod and tubular spacer design. High voltage insulators shall be molded from structural, self-glazing ceramic; shall contain no appurtenances; shall be of radial and bilateral symmetry; and shall contain no high voltage penetrations.

Built-in Cleaning System

Detergent, wash and rinse water shall be applied by oscillating copper manifolds containing brass spray nozzles, located on both the air entering and air leaving side of each cell tier. Complete, effective washing of all ionizing-collector cell surfaces and all appurtenances shall be provided. Drive motors, used to oscillate the manifolds, shall be high torque, gear reduced, totally enclosed fan cooled type, and be permanently lubricated. Drive linkage shall be the rigid, positively fastened type without tracks or sprockets.

A detergent dispensor assembly shall be provided and shall consist of a (specify 30, 55 or 100) gallon anticorrosive reservoir, positive displacement pump, motor, and flow volume control valve. Solenoid valve, strainer, backflow preventer, ball valve, pressure gage and an initial supply of detergent shall be furnished by the ESP manufacturer.

Control and High Voltage Power Supplies

The System Control shall be the programmable logic (PLC) type, furnished in a NEMA 3R enclosure, preprogrammed to sequence the ESP through wash cycles at a schedule to be determined with the Owner. Integral electronic time clock with manual override shall be provided.

High voltage power supply, furnished in a NEMA 1 enclosure, shall be the high frequency, solid state type, supplying a dual voltage and current output specified by the ESP manufacturer. Power supply shall have a regulated input and output for line fluctuations of 10% and shall have a current limiting shutdown and restart feature.

The face panel of the enclosures shall contain indicators for electronic air cleaner control status (run, wash, etc.), individual power supply, primary circuit indicating light, monitoring instrumentation, and on-off switch.

Electrical Interlocks

All access to ESP and high voltage power packs shall contain electrical safety interlocks which de-energize the primary power circuit prior to accessing high voltage.

Optional

Blower/motor, motor starter, channel iron hang base and odor control custom selected to meet individual requirements.



Each PowerClean Side Access system is ETL listed, conforming to ANSI/UL STD 867 & UL STD 710.



Commercial & Industrial Air Pollution Control • Air Filtration Systems