

6 MAINTENANCE

Cutter-holder	Ø mm	Kg	Ref.
no. 1, 2, 3 or 5	11	0,005	262111
no. 1, 2, 3 or 5	12	0,005	262112
no. 1, 2, 3 or 5	13	0,005	262113
no. 1, 2, 3 or 5	14	0,010	262114
no. 1, 2, 3 or 5	15	0,010	262115
no. 1, 2, 3 or 5	16	0,010	262116
no. 1, 2, 3 or 5	18	0,010	262118
no. 1, 2, 3 or 5	20	0,015	262120

Cutter-holder	Ø mm	Kg	Ref.
no. 1, 2, 3 or 5	22	0,020	262122
no. 1, 2, 3 or 5	23	0,020	262123
no. 1, 2, 3 or 5	26	0,025	262126
no. 1, 2, 3 or 5	30	0,040	262130
no. 1, 2, 3 or 5	17	0,010	262117
no. 1, 2, 3 or 5	24	0,025	262124
no. 1, 2, 3 or 5	32	0,040	262132

2645 : Recti 9® Tap Reamer Tool Set

Tap seat refacing tool. Cutter produces a high quality ground finish. M8 thread. Brass components. Micrometric feed control. Permanent, precise grinding control.



Characteristic	Kg	Ref.
- Flat cutters: Ø 15 - 16 - 18 - 19 - 21 - 24 mm - Tapered cutter: Ø 15 mm - 9 Adaptors (264501, 264502, 264503, 264504, 264505, 264506, 264507, 264508, 264509) - 3 Extensions (264540, 264542, 264544)	3,600	264560
without accessories	0,450	264500

2645 : Accessories for Recti 9® Tap Reamer Tool

* For fitting onto Porcher single hole tap.



Description	Ø mm	L mm	Kg	Ref.
Adaptor	3/8" - 17/150	-	0,210	264501
Adaptor	1/2" - 18/150	-	0,215	264502
Adaptor	3/4" - 20/150	-	0,225	264503
Adaptor	19/150 - 21/150	-	0,220	264504
Adaptor	23/150 - 26/150	-	0,225	264505
Adaptor	18/125 - 19/125	-	0,215	264506
Adaptor	20/125 - 21/125	-	0,220	264507
Adaptor	23/125 - 25/100	-	0,230	264508
Adaptor	20/100 - 22/100	-	0,220	264509
Adaptor	18/125	-	0,170	264510*
Adaptor	18/150	-	0,165	264511*
Extension	-	10	0,015	264540

Description	Ø mm	L mm	Kg	Ref.
Extension	-	20	0,020	264542
Extension	-	40	0,035	264544
Cutter*	13	-	0,010	264513
Cutter*	14	-	0,010	264514
Cutter	15	-	0,010	264515
Cutter	16	-	0,007	264516
Cutter	18	-	0,008	264518
Cutter	19	-	0,010	264519
Cutter	21	-	0,012	264521
Cutter	24	-	0,015	264524
Tapered cutter	15	-	0,011	264535