CONNECTION / ASSEMBLY

Туре	Type of thread	ø"	Ø mm	Kg	Ref.
Steel	Left hand BSPT	3/4	20/27	0,070	136215
Steel	Left hand BSPT	1	26/34	0,115	136216
Steel	Left hand BSPT	1.1/4	33/42	0,115	136217
Steel	Left hand BSPT	1.1/2 - 2	40/49 - 50/60	0,150	136418
Steel	NPT	1/8	6/10	0,060	13622
Steel	NPT	1/4	8/13	0,060	136222
Steel	NPT	3/8	12/17	0,055	13622
Steel	NPT	1/2	15/21	0,060	13622
Steel	NPT	3/4	20/27	0,070	13622
Steel	NPT	1	26/34	0,115	13622
Steel	NPT	1.1/4	33/42	0,120	13622
Steel	NPT	1.1/2 - 2	40/49 - 50/60	0,150	13642
Stainless steel	Right hand BSPT	3/8	12/17	0,055	13700
Stainless steel	Right hand BSPT	1/2	15/21	0,065	13700
Stainless steel	Right hand BSPT	3/4	20/27	0,072	13700
Stainless steel	Right hand BSPT	1	26/34	0,120	13700
Stainless steel	Right hand BSPT	1.1/4	33/42	0,120	13700

THREADING MACHINE

1621: Threading Machine 2"



Automatic opening or manually operated threading head.

Quick, simple thread size adjustment.

Hammer-type chuck and long jaws to rapidly, firmly and safely secure the pipe.

Safety switch avoids accidental operation.

Universal motor designed for harsh condition. Can withstand voltage drops of up to 80 V.

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7. For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

Heavy-duty dies of HSS or standard grade steel.

Five-blade reamer for a clean, accurate result.

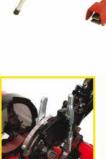
Body 330 mm long for threading short lengths of pipe. The body is angled at 2.2° to drain the oil from the pipe.

Safety pedal for starting and stopping the machine.

Self-priming gear-style oil pump.

Raised strainer avoids oil contamination by iron filings.

Variable oil flow control.





Motor	Power W	Composition	Dies	Speed rpm	Size mm	Kg	Ref.
Single phase		Ø ": 1/2 - 3/4, 1 - 2.		7.			
Universal 230 V motor	1100	Ø mm : 15/21 - 20/27, 26/34 - 50/60	Right-hand BSPT	38	1160 x 650 x 1100	57,700	162120