

4 CONNECTION / ASSEMBLY

Type	Type of thread	Ø "	Ø mm	Kg	Ref.
Steel	Left hand BSPT	3/4	20/27	0,070	136215
Steel	Left hand BSPT	1	26/34	0,115	136216
Steel	Left hand BSPT	1.1/4	33/42	0,115	136217
Steel	Left hand BSPT	1.1/2 - 2	40/49 - 50/60	0,150	136418
Steel	NPT	1/8	6/10	0,060	136221
Steel	NPT	1/4	8/13	0,060	136222
Steel	NPT	3/8	12/17	0,055	136223
Steel	NPT	1/2	15/21	0,060	136224
Steel	NPT	3/4	20/27	0,070	136225
Steel	NPT	1	26/34	0,115	136226
Steel	NPT	1.1/4	33/42	0,120	136227
Steel	NPT	1.1/2 - 2	40/49 - 50/60	0,150	136428
Stainless steel	Right hand BSPT	3/8	12/17	0,055	137003
Stainless steel	Right hand BSPT	1/2	15/21	0,065	137004
Stainless steel	Right hand BSPT	3/4	20/27	0,072	137005
Stainless steel	Right hand BSPT	1	26/34	0,120	137006
Stainless steel	Right hand BSPT	1.1/4	33/42	0,120	137007

THREADING MACHINE

1621 : Threading Machine 2"



- Automatic opening** or manually operated threading head.
- Quick, simple thread size adjustment.**
- Hammer-type chuck** and long jaws to rapidly, firmly and safely secure the pipe.
- Safety switch** avoids accidental operation.
- Universal motor** designed for harsh condition. Can withstand voltage drops of up to 80 V.



Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7. For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

Heavy-duty dies of HSS or standard grade steel.
 Five-blade reamer for a clean, accurate result.
 Body 330 mm long for threading short lengths of pipe. The body is angled at 2.2° to drain the oil from the pipe.
 Safety pedal for starting and stopping the machine.
 Self-priming gear-style oil pump.
 Raised strainer avoids oil contamination by iron filings.
 Variable oil flow control.



Motor	Power W	Composition	Dies	Speed rpm	Size mm	Kg	Ref.
Single phase Universal 230 V motor	1100	Ø " : 1/2 - 3/4, 1 - 2. Ø mm : 15/21 - 20/27, 26/34 - 50/60	Right-hand BSPT	38	1160 x 650 x 1100	57,700	162120