

4 CONNECTION / ASSEMBLY

Delivered with

- 1 automatic 1/2" to 2" BSPT threading head,
- 1 automatic 2.1/2" to 4" BSPT threading head,
- 1 set of right-hand BSPT dies 1/2" - 3/4",
- 1 set of right-hand BSPT dies 1" - 2",
- 1 set of right-hand BSPT dies 2.1/2" - 4",
- 1 steel pipe cutting wheel,
- 2 x 5 L synthetic threading oil (ref. 110605),
- 4 support legs,
- 1 safety pedal.

Tips

Use specially-designed dies and cutting wheels when working with zinc-coated and stainless steel.

ACCESSORIES FOR 2" AND 4" THREADING MACHINE

1611 : Roller Stand

The feet can be formed from 3/4" tubes (20/27).

Feet not included.



Description	Kg	Ref.
Stand (without feet)	4,100	161100

1621 : Die Head for 2" – 4" Threading Machine

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7.
For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

* Supplied without set of dies.



Description	Capacity "	For machine	Opening	Kg	Ref.
Right hand BSPT - NPT *	1/4 - 3/8	162120/40	Manual	3,700	162150
Right hand BSPT - NPT *	1/2 - 2	162120/40	Auto	6,000	162151
Right hand BSPT *	2.1/2 - 4	162140	Auto	10,000	162152
Right hand NPT *	2.1/2 - 4	162140	Auto	10,000	162153

1622 : Dies for 2" – 4" Threading Machine Die Heads

Standard: steel.

HSS: Zinc coated and stainless steel.

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