

4 CONNECTION / ASSEMBLY

1375 - 1380 : Accessories - Portable Electric Threader

Holding vice: safety pipe-threading accessory. Anti-torque bar steadies the machine while working.

Phenix III: vice jaws can be adapted for threading stainless steel pipes (137507).



Description	For	Kg	Ref.
Threader only - 230 V	Phenix III	7,500	137550
Holding vice	Phenix III	3,000	137552
Reducer for octagonal heads 1/8" to 1.1/4"	Phenix III	1,400	137553
Vice jaw inserts for stainless steel pipes (for mounting on blocking vice)	Phenix III	0,200	137507
Threader only - 230 V	Mini Phenix	5,800	138020
Holding vice	Mini Phenix	1,500	138022

COMPLETE HEADS & DIES

1362 - 1364 - 1370 : Drop Head Threaders



Lubrication and chip removal assisted by large openings.
Die position markings remain perfectly visible at all times.
Guide hole for self-centring of die-head.

Heads with notched octagonal (or splined) drive for securing within the housing.

Cap for accurate positioning of dies. Also allows them to be turned around to cut threads tight up against walls without risking to be pulled out.

Long-reach centring guide for easy operation.

To be threaded with the Mini Phenix ref. 138020 /138021, use only steel BSPT heads up to Ø 1.1/4".

* Retaining pin must be removed when used with the Phenix IIB / Phenix III threading machines (ref 1375).



Type	Type of thread	Ø "	Ø mm	Kg	Ref.
Steel	Right hand BSPT	1/8	6/10	0,445	136231
Steel	Right hand BSPT	1/4	8/13	0,460	136232
Steel	Right hand BSPT	3/8	12/17	0,445	136233
Steel	Right hand BSPT	1/2	15/21	0,520	136234
Steel	Right hand BSPT	3/4	20/27	0,570	136235
Steel	Right hand BSPT	1	26/34	0,720	136236
Steel	Right hand BSPT	1.1/4	33/42	0,720	136237
Steel	Right hand BSPT	1.1/2*	40/49	2,000	136438
Steel	Right hand BSPT	2*	50/60	2,150	136439
Steel	Left hand BSPT	1/8	6/10	0,460	136241