

4 CONNECTION / ASSEMBLY

2528 : Extrudax® T-Flange Tool Set

Special drill bit (adjusted to suit the diameter), mounted on a reversible drill to make a hole for inserting the tool prior to extrusion. The punching pliers limit the penetration of the branch pipe into the flange to ensure perfect flow.

Powered "Extrudax" T-flange tool sets are supplied with a 230 V – 701 W reversible drill. Supplied in a case.



Description	Motorised	Kg	Ref.
Ø 12, 14, 16, 18, 22 mm	yes	5,750	252830
Ø 12, 14, 16, 18, 22 mm	-	1,500	252880
Ø 3/8, 1/2, 5/8, 3/4, 7/8"	-	1,500	252883

2528 : Extrudax® Accessories

Special drill bit (adjusted to suit the diameter), to be mounted on a reversible drill to make a hole for inserting the tool prior to extrusion.



Description	Speed rpm	Kg	Ref.
230 V - 701 W reversible drill	0 to 850	3,690	252806
Tool holder	-	0,280	252802
Hexagonal drive	-	0,045	252804
Drill Bit	-	0,080	252801

2528 : Extrudax® Flanging Tools



Ø mm	Ø "	Kg	Ref.
10	-	0,060	252810
12	-	0,060	252812
14	-	0,060	252814
15	-	0,060	252815
16	-	0,065	252816
18	-	0,065	252818
20	-	0,065	252820

Ø mm	Ø "	Kg	Ref.
22	-	0,068	252822
-	3/8	0,060	252860
-	1/2	0,060	252861
-	5/8	0,060	252862
-	3/4	0,063	252863
-	7/8	0,070	252864



Safety, one of the top concerns of Virax

Safety is a vital concern in the Virax production site:

- Build awareness, communicate and train in risks.
- Develop the risk prevention process.
- Target zero accident.
- Monitor safety equipment.