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RB10 – RB30 Steam Boiler Series



Applications

- **Process Steam**
- Air Humidification
- Food Service^(*)
- **Autoclaves/Sterilizers**
- Dry Cleaning
- **Laboratories**

Features





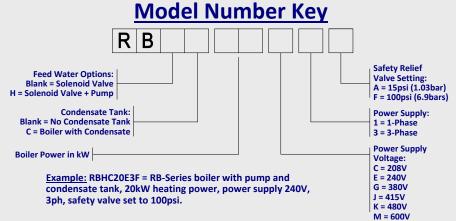


- High quality saturated steam, operating pressure range 0 -85psig
- Very compact design, all controls accessible from boiler front, very suitable for installation in tight spaces such as autoclaves
- Heavy duty carbon steel pressure vessel. Vessel jacket and electrical enclosure 304 stainless steel
- Large selection of optional equipment

Standard Equipment of Each Boiler Includes:

- A.S.M.E. pressure relief valve
- One (1) quick opening boiler bottom blowoff valve as per **A.S.M.E. Code B31.1**
- 1/2" NPT Bronze steam outlet ball valve
- High pressure feed pump in RBH- and RBHC-models
- Low water cutoff control with manual reset
- One (1) high pressure cutoff control with manual reset
- One (1) operating pressure control
- High water cut-off control with automatic or manual reset
- Magnetic contactors
- Main supply power distribution block
- Indicator lights for POWER, REFILLING, HEATING, ALARMS and **Automatic Boiler Blowoff Status**
- Pressure and water level gauge

HEATING POWER	STEAM CAPACITY	ВНР	VOLTAGE ⁽¹⁾	PHASE	SHIP WT. ⁽³⁾	PRESSURE VESSEL	OP. PRESS. RANGE	Steam Outlet (NPT)	
kW	lbs/hr (kg/hr) (4)				lbs (kg)	CAPACITY GAL. (L)	psi (bar)	LP < 15psig	HP > 15psig
10 KW	34 (15.4)	1.0	208/240/380/415/480/600	3 ⁽²⁾	210 (95)	6.8 (25.7)	0 - 85 (0 - 5.86)	1/2	1/2
18 KW	61 (27.6)	1.8	208/240/380/415/480/600	3 ⁽²⁾	210 (95)	6.8 (25.7)	0 - 85 (0 - 5.86)	1/2	1/2
20 KW	68 (30.8)	2.0	208/240/380/415/480/600	3 ⁽²⁾	210 (95)	6.8 (25.7)	0 - 85 (0 - 5.86)	1/2	1/2
30 KW	102 (46.2)	3.0	208/240/380/415/480/600	3 ⁽²⁾	210 (95)	6.8 (25.7)	0 - 85 (0 - 5.86)	1/2	1/2



(1) Each boiler model requires two (2) power supplies: Primary heating power and secondary control voltage. Nominal control voltage is 120V, 50/60Hz. Boiler models rated for 380V and 415V are equipped with control voltage transformers that require 220/240V applied to their primary side in order to provide the 120V AC control voltage to the boiler. As an option, all boiler models can be equipped with control voltage transformers so that only the heating power supply needs to be connected to the boiler.

(2) Also available in 240V 1PH

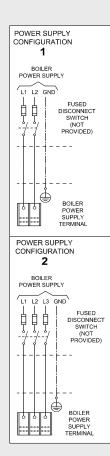
On boiler equipped with condensate tank, add 90lbs (41.0kg) to shipping weight

(4) The STEAM CAPACITY listed above is based on the evaporation rate from and at 212°F, at 0 psig. If the boiler feed water temperature is 50°F, then the STEAM CAPACITY for each model listed above is approximately 15% lower.

Please note that all information provided within this brochure is approximate and subject to change without notice. Please contact Reimers Electra Steam, Inc. with any questions regarding the specifications or dimensions detailed within.

Electrical Specifications

© , ≿ ∺			MIN REQ.	INTERNAL	NUMBER & SIZES	NUMBER & SIZE OF	POWER SUPPLY		
BOILER HEATING POWER	PRIMARY	PHASE	AMP	N.E.C. SERVICE	POWER FUSING	OF CONTACTORS	ELEMENTS	FIELD TERMINAL MIN. REQUIRED CONDUCTOR SIZE	CONFIGU- RATION
kW	v		Α	Α					
10	208	3	27.8	35.0	NO	1 x 50A res.	1 x 10kW, 208V	8 AWG	2
18	208	3	50.0	62.0	NO	1 x 75A, res.	2 x 9kW, 208V	6 AWG	2
20	208	3	55.5	70.0	NO	1 x 75A, res.	2 x 10kW, 208V	4 AWG	2
30	208	3	83.3	104.0	NO	2 x 50A res.	2 x 15kW, 208V	2 AWG	2
10	240	1	41.7	52.0	NO	1 x 50A res.	1 x 10kW, 240V	6 AWG	1
18	240	1	75.0	94.0	NO	2 X 50A, res.	2 x 9kW, 240V	3 AWG	1
20	240	1	83.3	104.0	NO	2 X 50A, res.	2 x 10kW, 240V	2 AWG	1
30	240	1	125.0	156.0	6 X 50A, 300V	2 X 50A, res.	2 x 15kW, 240V	2/0 AWG	1
10	240	3	24.1	30.0	NO	1 x 50A res.	1 x 10kW, 240V	10 AWG	2
18	240	8	43.3	54.0	NO	1 x 50A res.	2 x 9kW, 240V	6 AWG	2
20	240	3	48.1	60.0	NO	1 x 75A, res.	2 x 10kW, 240V	6 AWG	2
30	240	З	72.2	90.0	NO	1 x 75A, res.	2 x 15kW, 240V	3 AWG	2
9.4	380	3	14.4	18.0	NO	1 x 50A res.	1 x 15kW, 480V	12 AWG	2
21	380	3	31.9	40.0	NO	1 x 50A res.	1 x 10kW, 240V + 1 x 15kW, 240V	8 AWG	2
30	380	3	45.6	57.0	NO	1 x 75A, res.	2 x 15kW, 380V	6 AWG	2
10	415	3	13.9	17.0	NO	1 x 50A res.	1 x 10kW, 415V	12 AWG	2
20	415	3	27.8	35.0	NO	1 x 50A res.	2 x 10kW, 415V	8 AWG	2
30	415	3	41.7	52.0	NO	1 x 50A res.	2 x 15kW, 415V	6 AWG	2
10	480	3	12.0	15.0	NO	1 x 50A res.	1 x 10kW, 480V	12 AWG	2
18	480	3	21.7	27.0	NO	1 x 50A res.	2 x 9kW, 480V	10 AWG	2
20	480	3	24.1	30.0	NO	1 x 50A res.	2 x 10kW, 480V	8 AWG	2
30	480	3	36.1	45.0	NO	1 x 50A res.	2 x 15kW, 480V	8 AWG	2
10.4	600	3	10.0	13.0	NO	1 x 50A res.	2 x 10kW, 240V	14 AWG	2
17.9	600	3	17.2	22.0	NO	1 x 50A res.	1 x 15kW, 208V +	10 AWG	2
							1 x 15kW, 240V		
20.8	600	3	20.0	25.0	NO	1 x 50A res.	2 x 15kW, 208V	10 AWG	2
30	600	3	28.9	36.1	NO	1 x 50A res.	2 x 15kW, 600V	8 AWG	2



Construction



ELECTRONIC BOILER CONTROLLER

ALL CONTROLS AND INDICATORS ARE ACESSIBLE FROM THE FRONT OF THE BOILER:

PRESSURE CONTROLS

INCOLOY SHEATH
HEATING ELEMENTS
WITH 2.5" X 2.5"
SQUARE FLANGES



SAFETY RELIEF VALVE

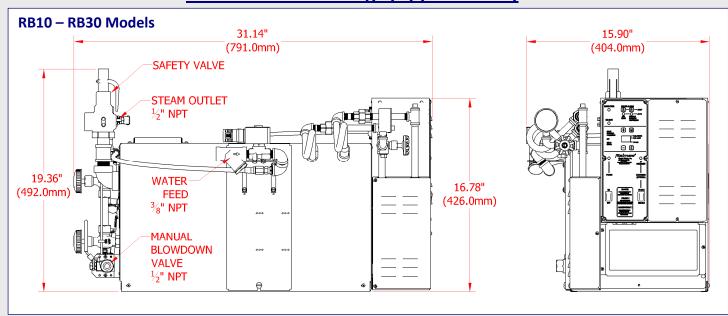
STEAM OUTLET BALL VALVE ½"

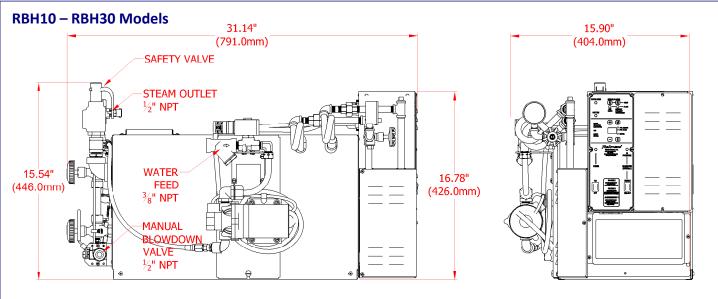
WATER LEVEL PROBES:
- LOW WATER CUTOFF
- AUTOMATIC REFILL
- HIGH WATER LEVEL

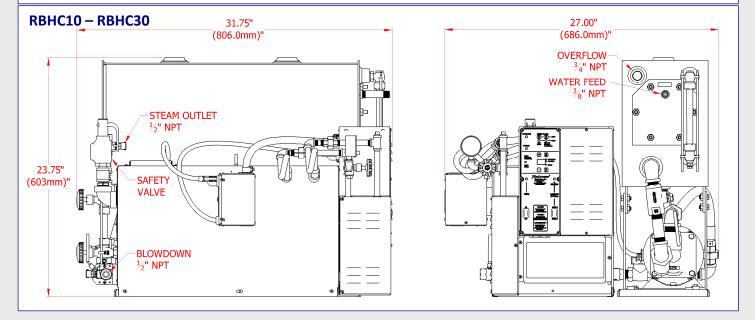
HIGH DENSITY MINERAL WOOL THERMAL INSULATION

304 TYPE STAINLESS STEEL CABINET WITH WIRE BRUSH FINISH

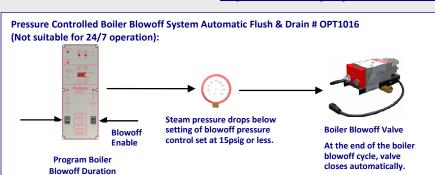
Dimensional Drawings (Approximate)







Optional Equipment and Accessories



Auxiliary Low Water Cut-Off with McDonnel & Miller Model MM150, # OPTMM150:



Timer Controlled Boiler Blowoff System (Suitable for 24/7 operation), # OPT1001:



Program boiler blowoff day time and duration

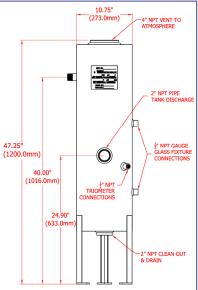
When boiler blowoff time is reached, boiler controls turn off automatically and the blowoff valve opens.

At the end of the boiler blowoff cycle the blowoff valve closes, boiler controls turn on, the water level in boiler restores and boiler resumes operation automatically.

Auxiliary Low Water Cut-Off with Conductive Type Probe Fitting in External Water Column, # OPT1012:









Boiler Blowoff Tank After-Cooler #OPT1027

Most States and Local Municipalities require that fluids drained to the sewer shall have a maximum temperature of not more than 140°F.

Install this after-cooler to the blowoff thank discharge line when boiler operates with one of the above automatic blowoff options.

Control Voltage Transformer Options: Use one of these options for point boiler power supply.

Boiler	Transformer Option Part Number				
Voltage	RB – and RBH Series	RBHC- Series			
208V	OPT1009 - 208RBH	OPT1011- 208RBHC			
240V	OPT1009 - 240RBH	OPT1011- 240RBHC			
380V	OPT1009 - 380RBH	OPT1011- 380RBHC			
415V	OPT1009 -380RBH	OPT1011- 380RBHC			
480V	OPT1009 - 480RBH	OPT1011- 480RBHC			
600V	OPT1009 – 600RBH	OPT1011- 600RBHC			

Boiler Wheel Set and Steam Wand for





Brass/Bronze-Free Boiler Trim, #OPT1030-RB:

RX-series boilers in which standard brass/bronze boiler trim is replaced with carbon steel and stainless steel trim. This option reduces the lead concentration in the boiler water and discharged steam to significantly lower levels. Use this option in applications in which steam comes in direct contact with food and all other applications where lead concentrations are a concern.

Steam Filter for Culinary Steam Applications, #OPT1032:

Use this filter with FDA listed materials in food processing applications where the steam comes in direct contact with food. The 3 or 5 micron cartridges employed in this steam filter meet or exceed the 3-A guidelines for the production of Culinary Steam under Accepted Practice T609.

NOTE: The installation of this filter alone does not guarantee that the steam produced by your system meets all applicable culinary steam standards.

Timer Controlled Boiler On/Off. **#OPT1017**

